



INSTALLATION INSTRUCTIONS

ARGO

CONQUEST PRO



SAFETY INSTRUCTIONS

WARNING: Failure to follow all safety and operating instructions and warnings regarding use of this product can result in serious bodily injury.

THOROUGHLY READ ENTIRE ASSEMBLY INSTRUCTIONS BEFORE STARTING THE ASSEMBLY OF THE CAB KIT

ALL PARTS shown in the assembly instructions MUST BE INSTALLED. Failure to fully assemble the product before use could result in personal injury.

Assembly of product requires use of hand or power tools. If you are not experienced in using these types of tools, have product dealer do the install for you.

Some parts contain sharp edges, wear protective gloves if necessary.

Always keep your assembly area clean, uncluttered and well lit.

Keep visitors and children a safe distance away from the assembly area. Visitors should wear the same safety equipment described in this section.

Never operate your UTV with the cab doors open. Failure to properly latch the doors before moving the vehicle could result in serious injury.

Dress for safety. DO NOT wear loose clothing, gloves, neckties or jewellery if using power tools to assemble this product.

Insert all nut covers after you finish installation.

Never drive your UTV with the cab front window in FULLY open position. Failure to properly latch front window before driving the vehicle could result in serious injury.

Please be careful to not break the large black plastic washers by overtightening. Torque screws to a maximum 3.7 foot-pound force (5 Nm)!!!

WARNING: For safety purposes, if the HardCabs Cab doors are removed, it is mandatory that the OEM manufactured Half Doors or Nets are REINSTALLED before operating the vehicle.

MAINTENANCE AND CLEANING

To clean polycarbonate surface use soapy water solution or other subtle means.

Wash off Dirt and dust with a gentle water stream and wipe off with wet or soft towel in the direction from top to bottom.

The recommended frequency of cleaning of polycarbonate panels is about 1 time per month or according to the actual degree of dirtiness.

*Do not use detergents that could scratch the surface plates.
(abrasives, harsh fabrics, etc.)*

*Do not use solvents or alkaline detergents or cleaners with ammonia
(ammonium hydroxide).*

Do not remove the impurities from the surface with razor blades or other sharp items.

Do not clean cab when the polycarbonate plates are heated by the sun.

Do not use a squeegee, it could scratch surface plates.

Do not power wash at a strength of more than 725psi (50 Bar).

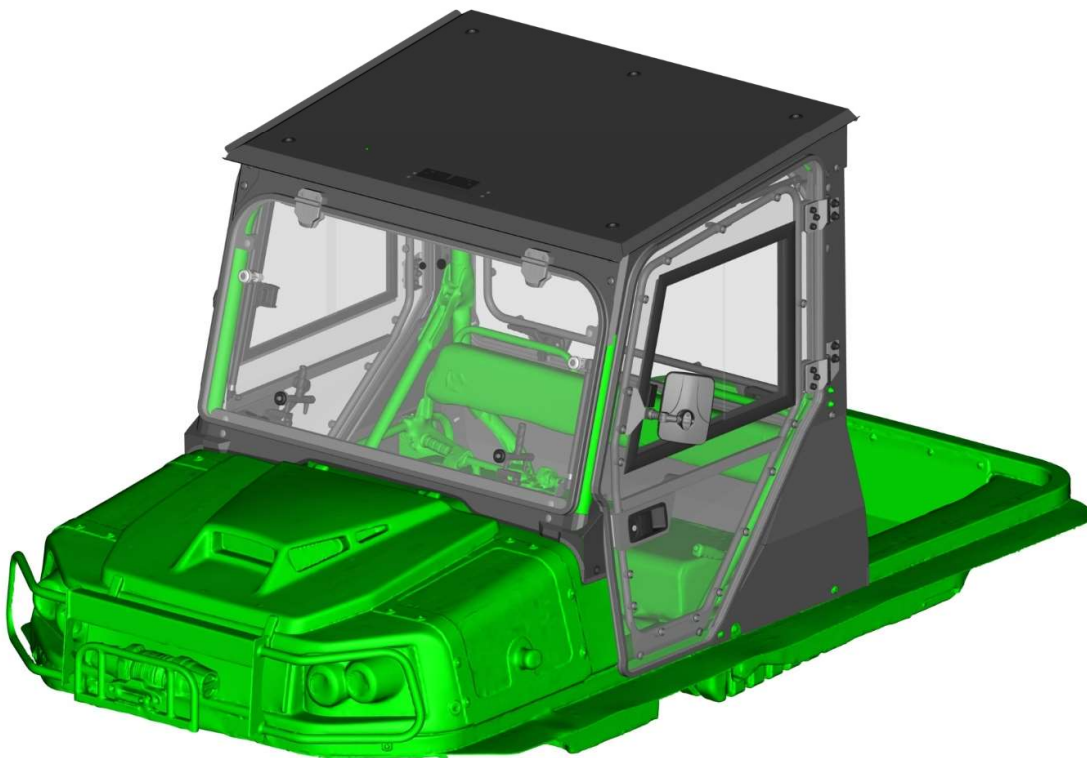
The manufacturer is not responsible for surface scratches due to failure to comply with the above instructions.

*All bolted connections of cab must be checked and tightened
by user at regular intervals.*

It is necessary to check the air filter of the heater regularly, depending on the dust environment in which the vehicle is operated.

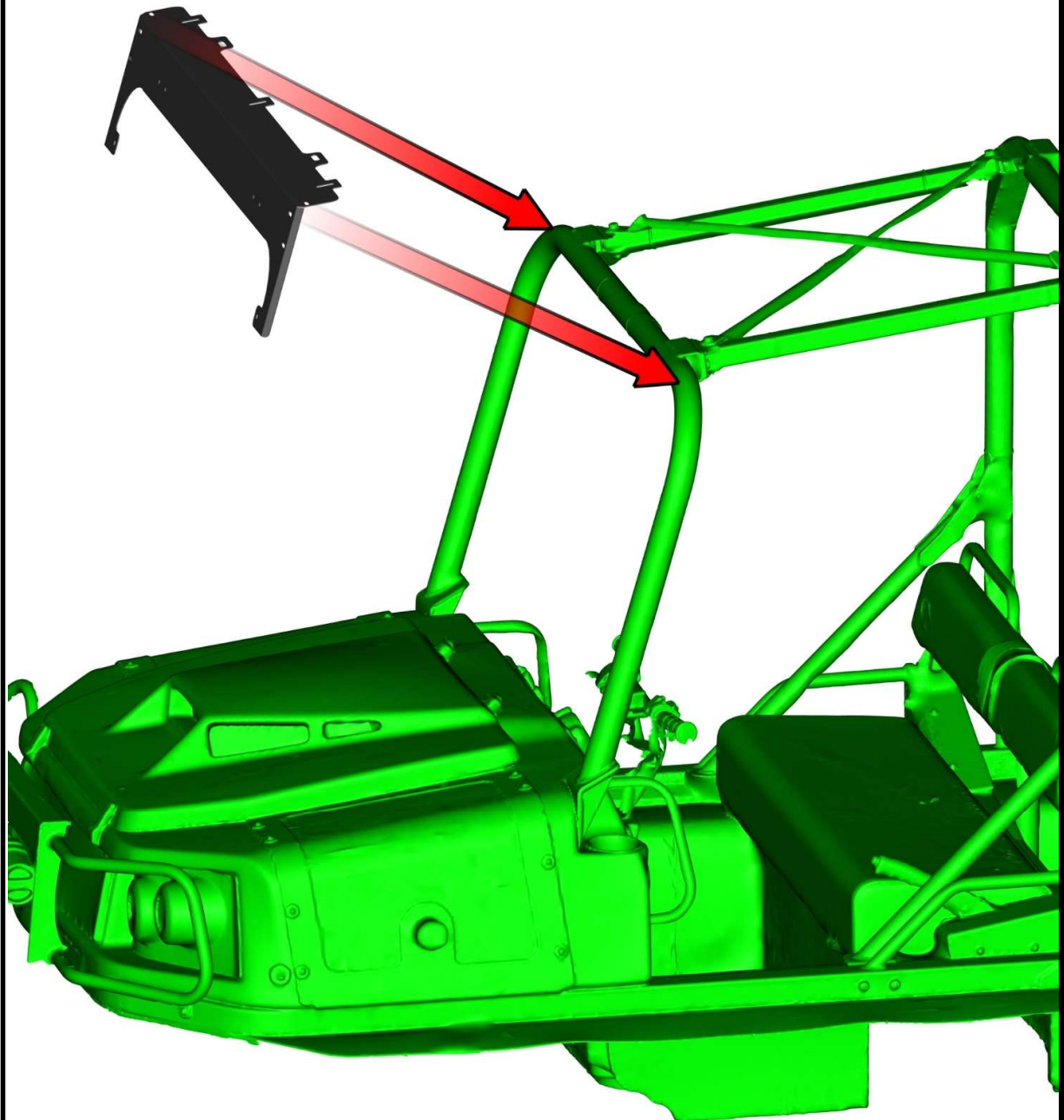
CAB PREVIEW

4



FRAME

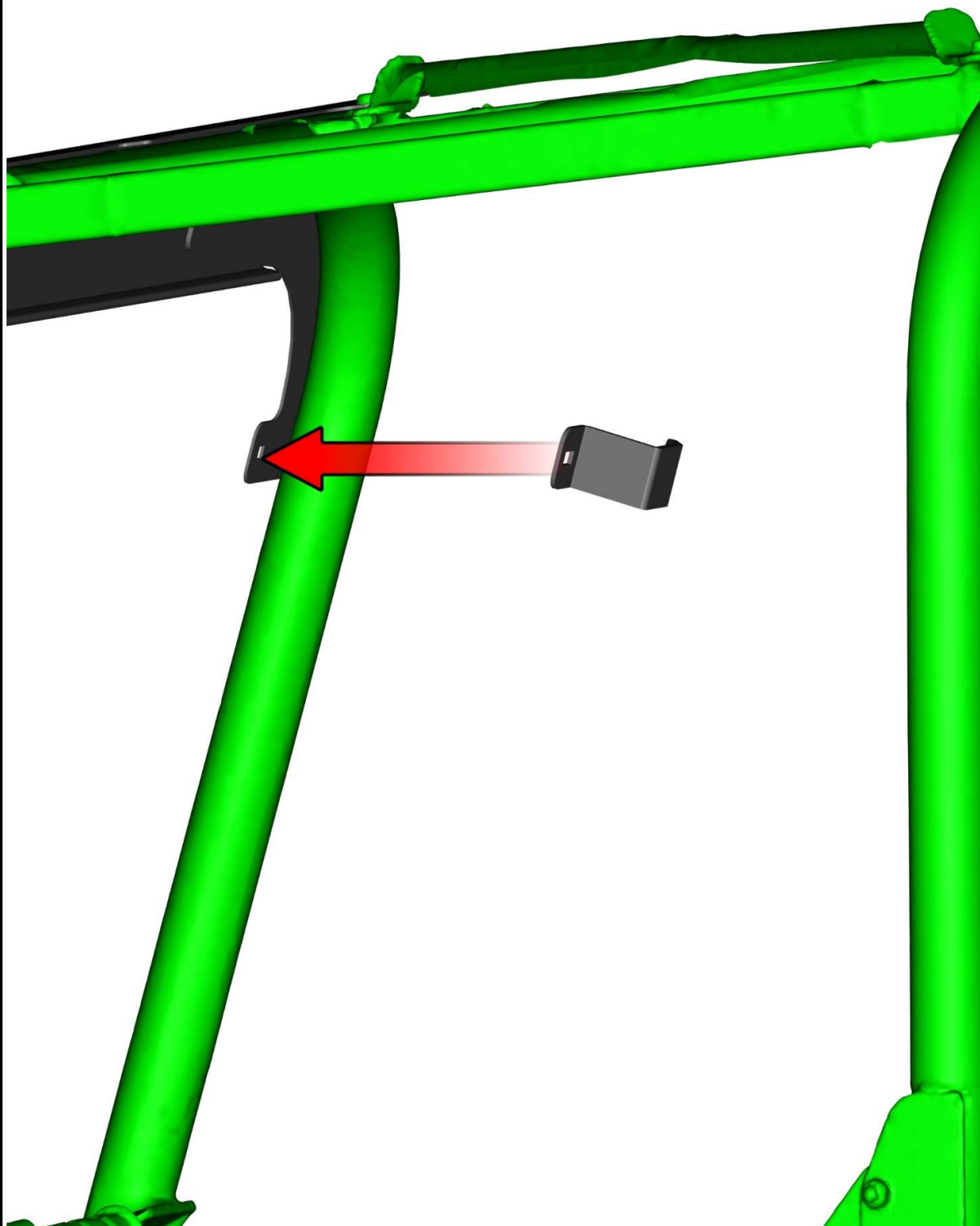
Place the front upper ledge onto the UTV roll cage.



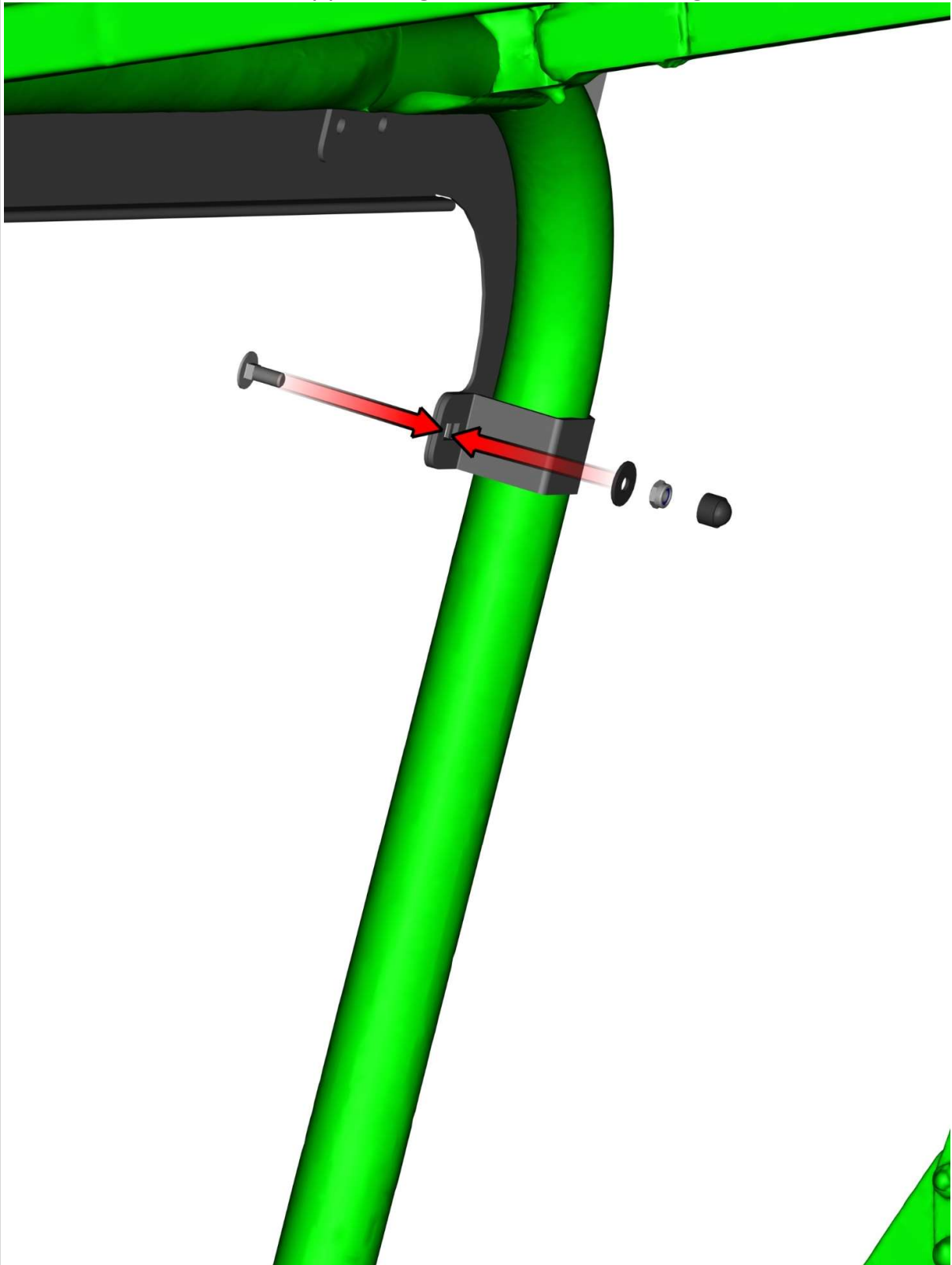
5

Place the front upper ledge holders onto the holes on both sides.

6

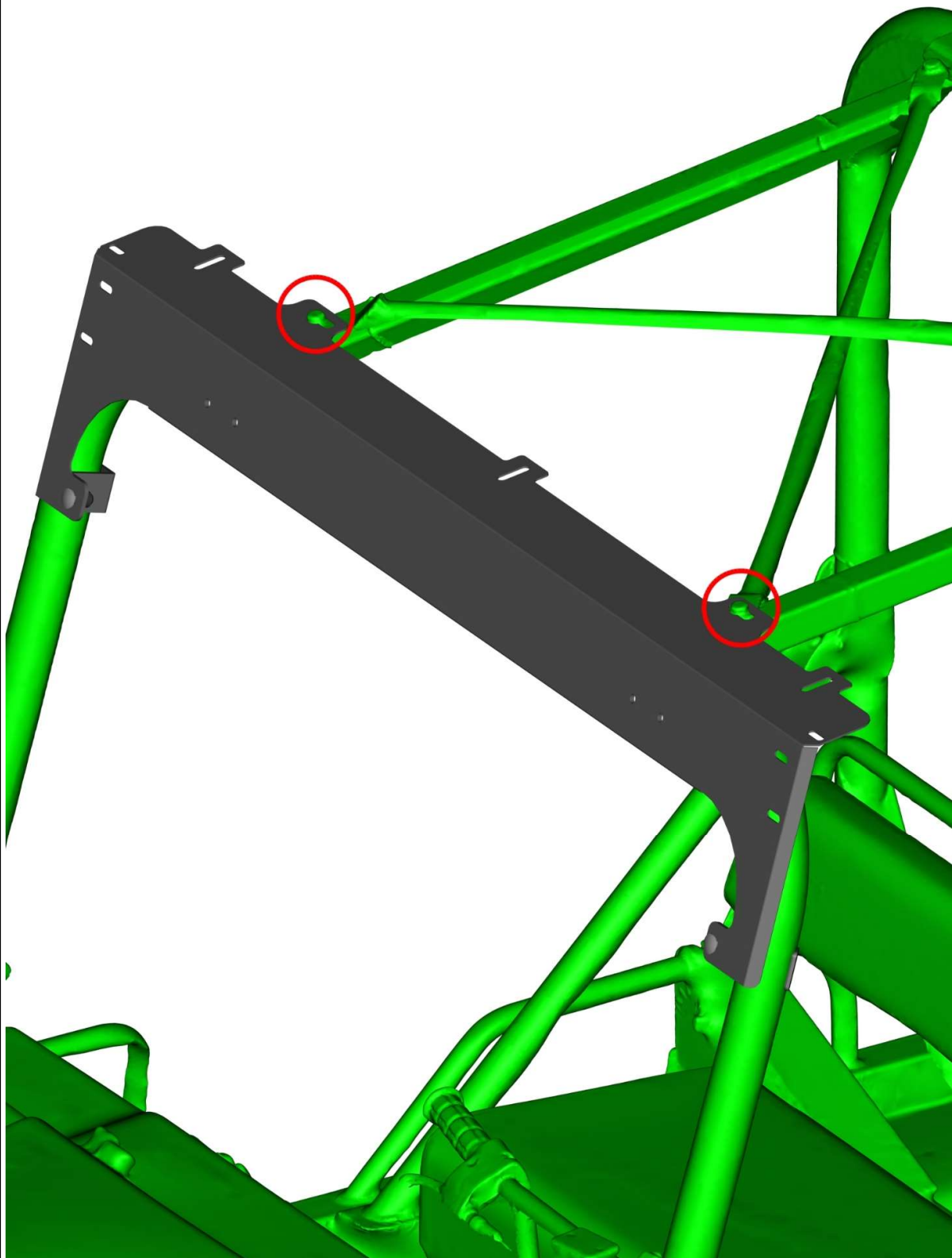


Fix the upper ledge with included fixing kit.

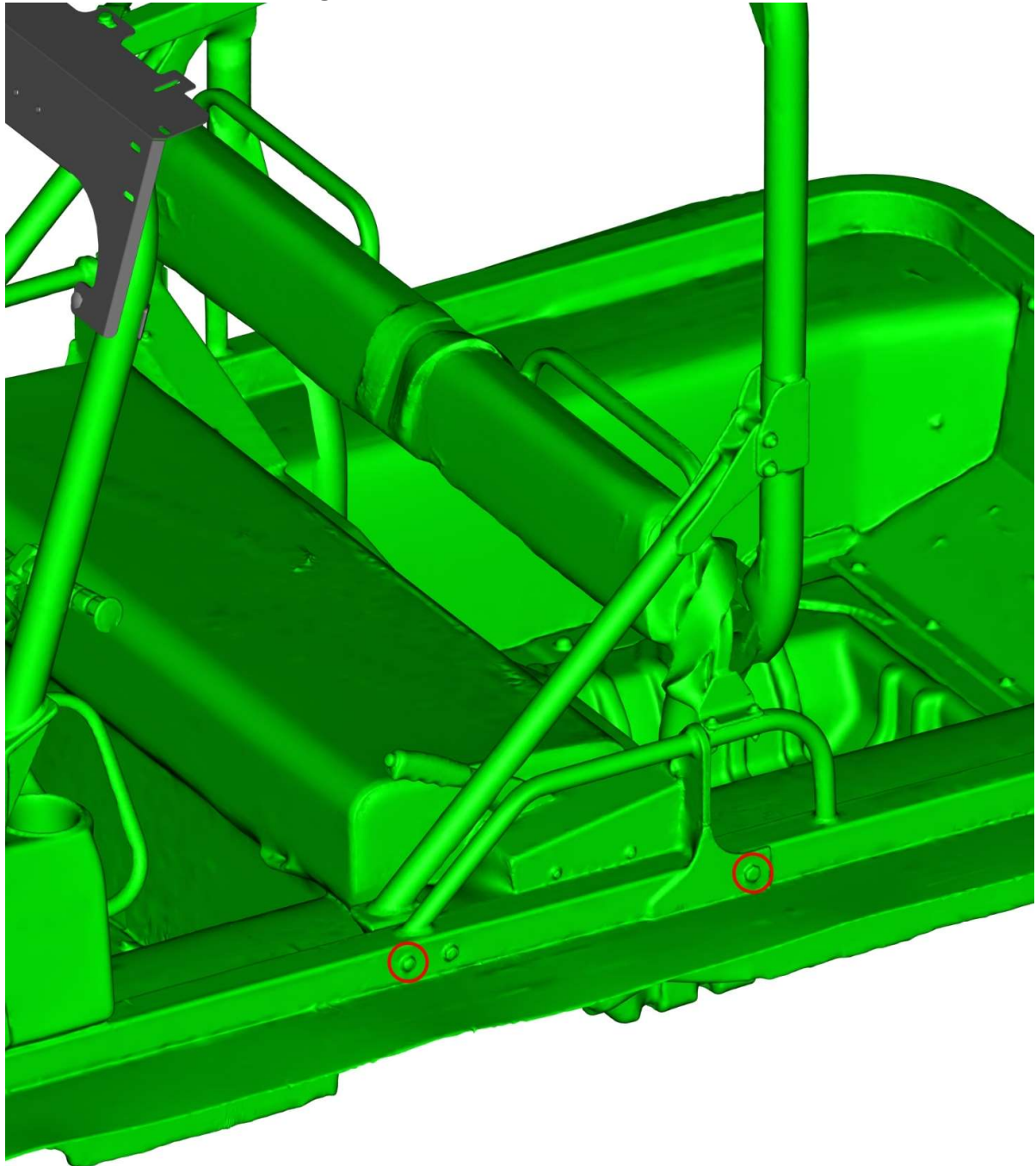


Fix the upper ledge with original screws on the UTV roll cage.

8



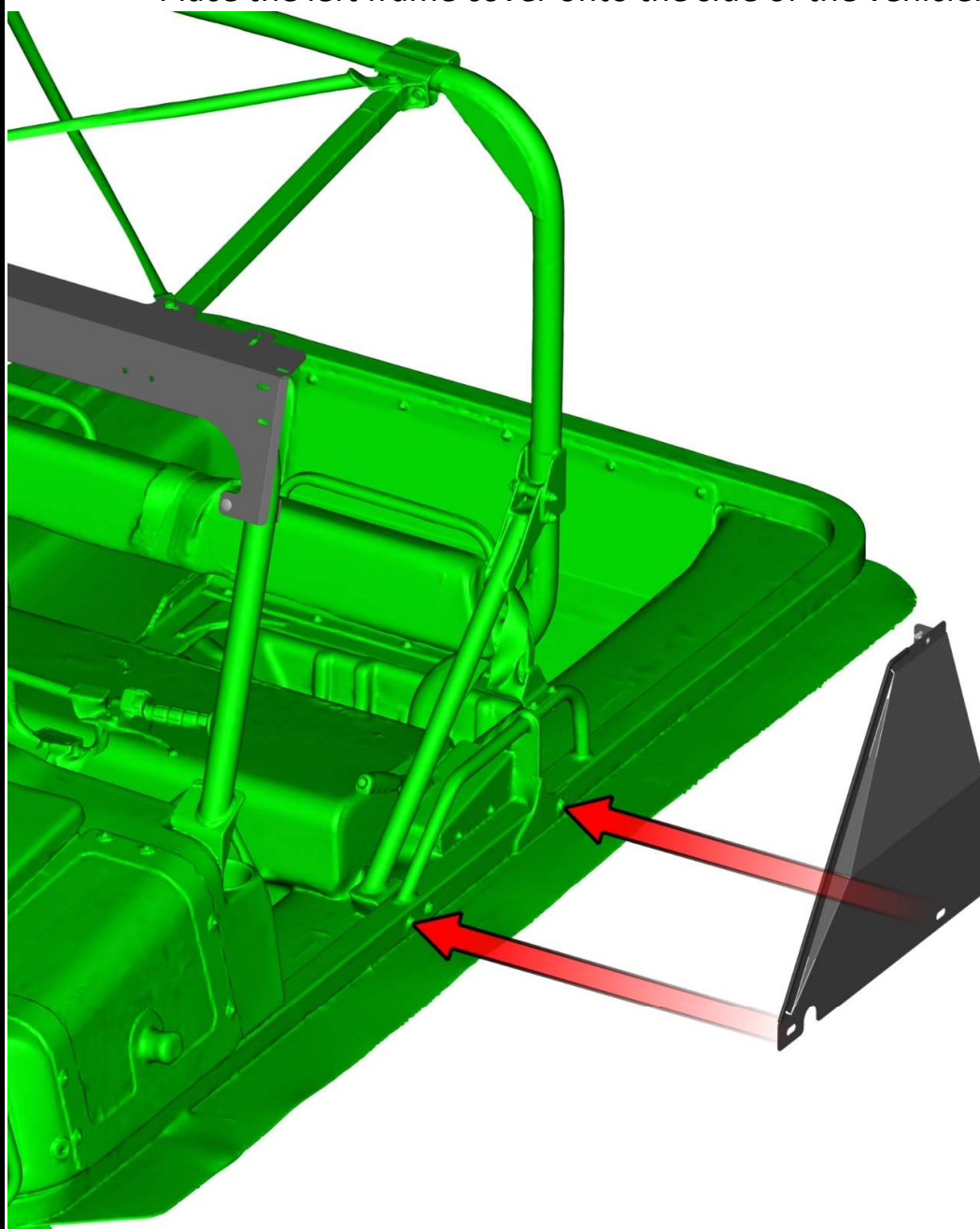
Remove two original screws from the left side of the vehicle.



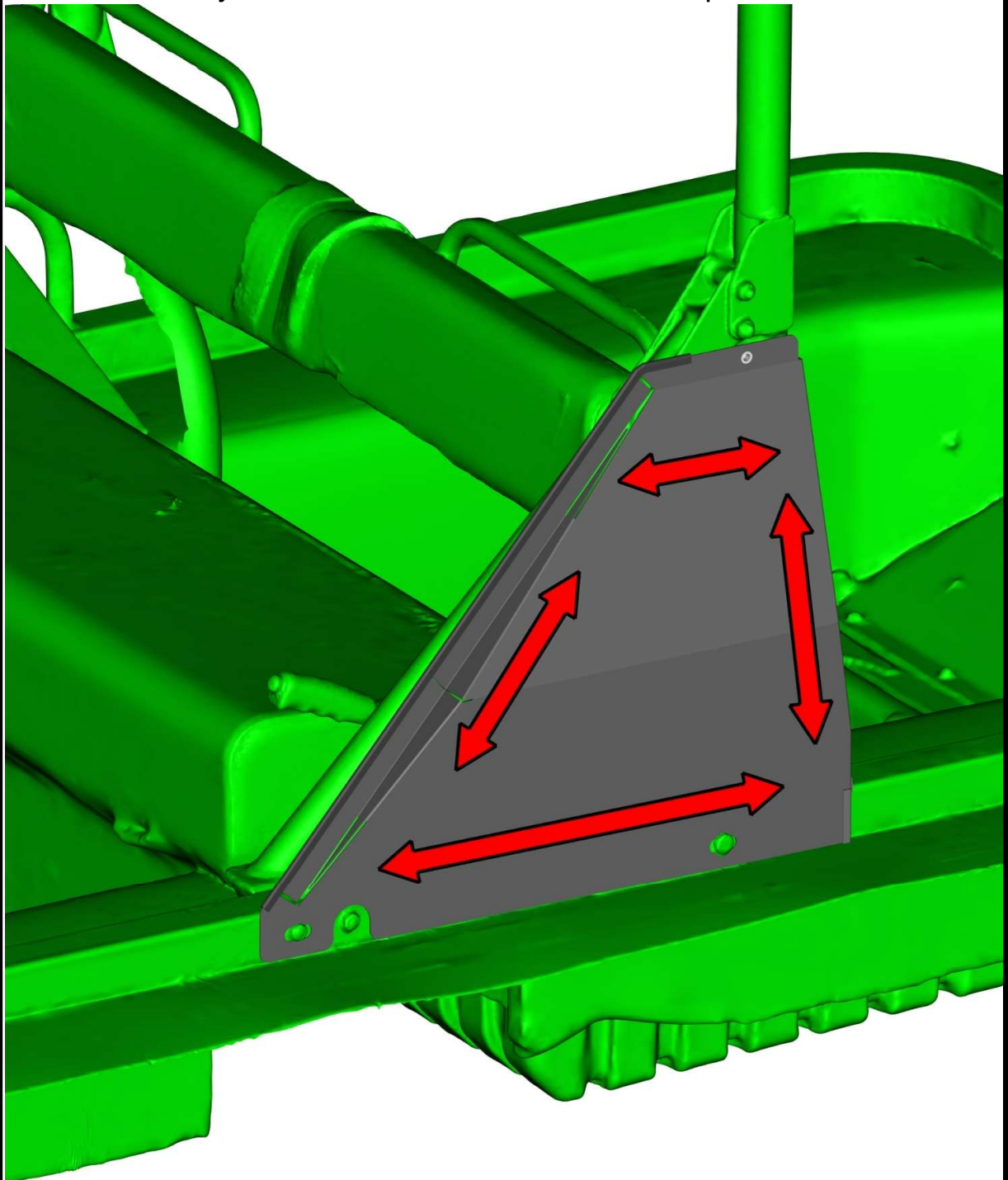
9

Place the left frame cover onto the side of the vehicle.

10



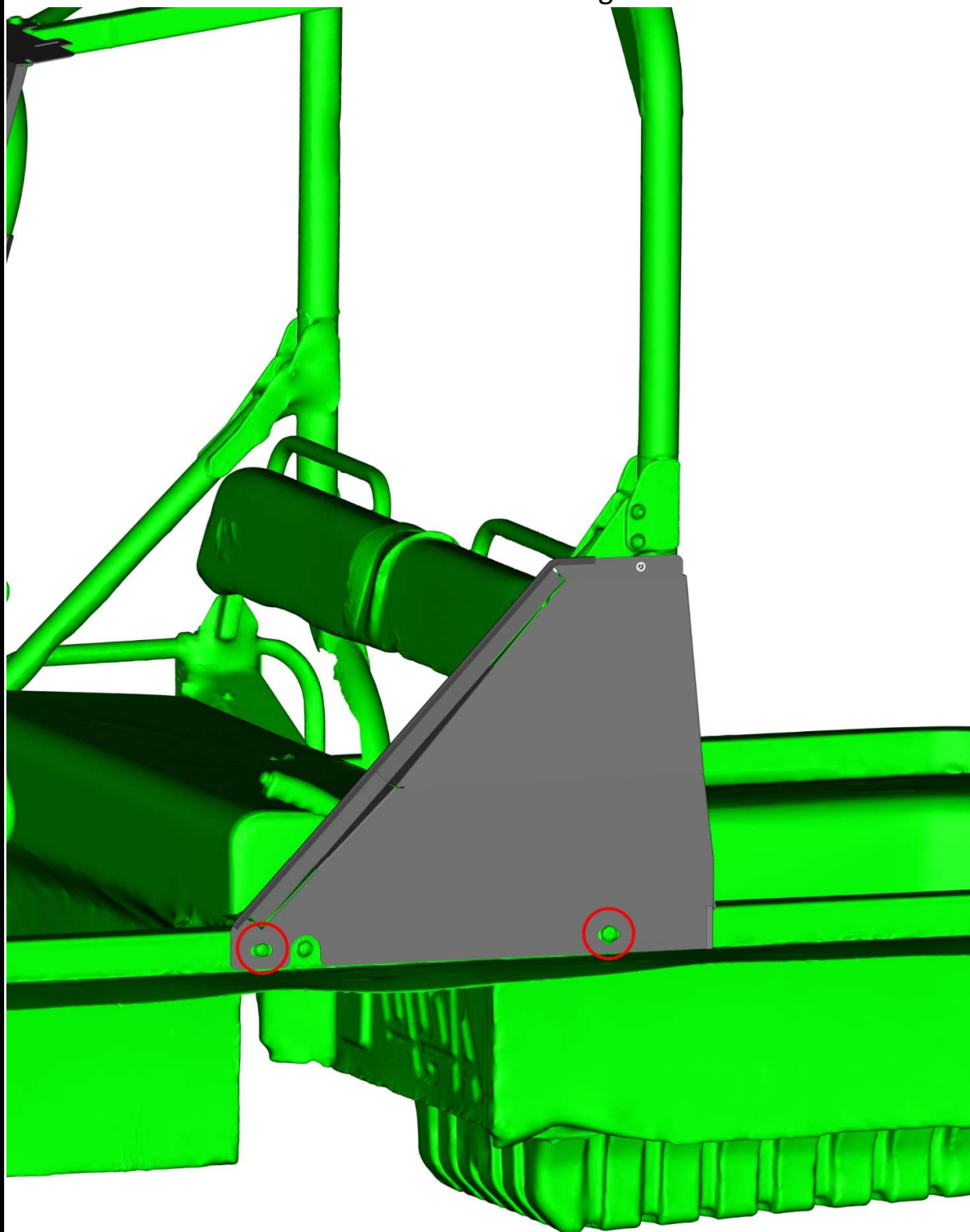
Adjust the left frame cover to the best position.



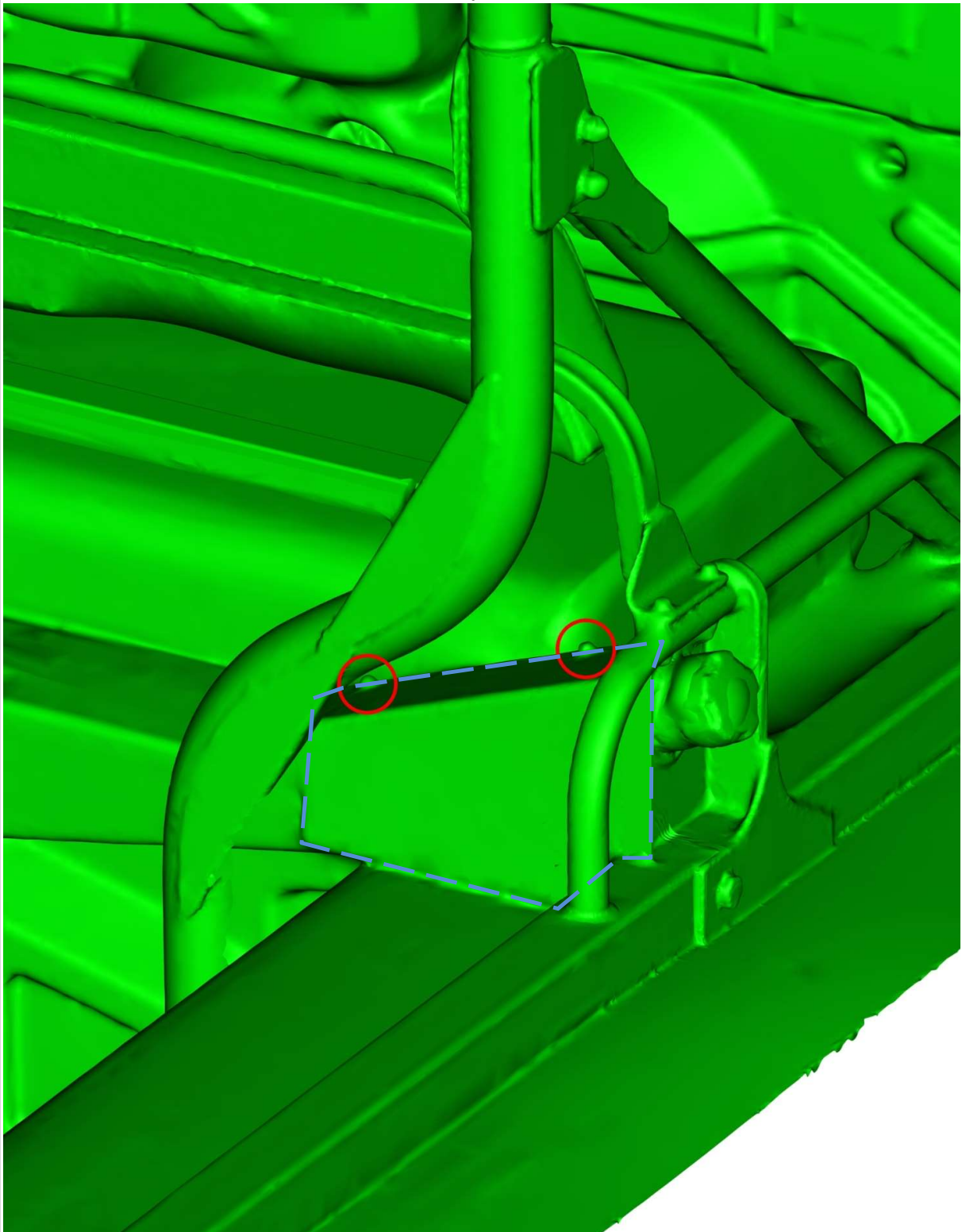
11

Fix the left side cover with original screws.

12

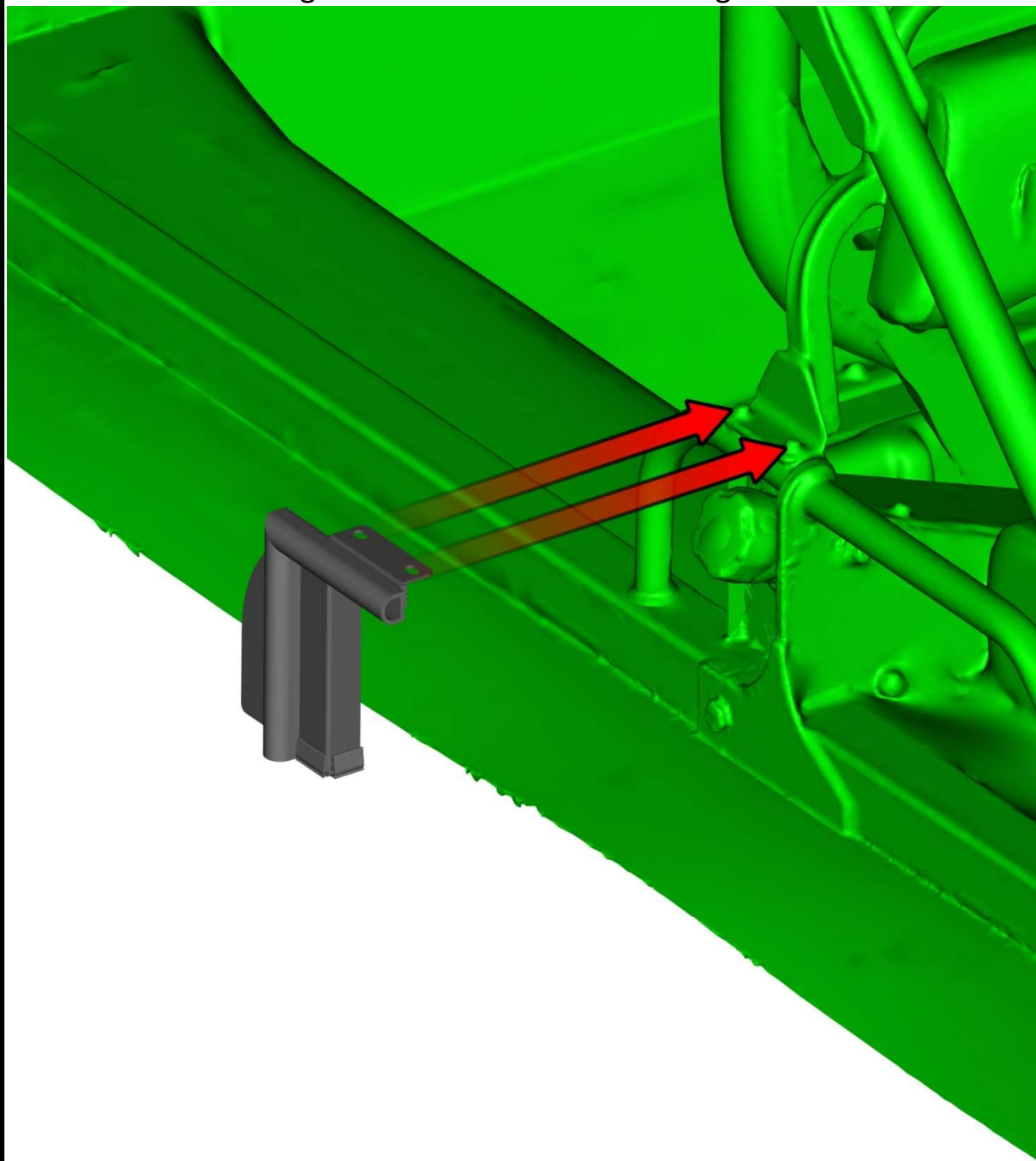


Remove two original screws from plate next to the gas tank. And remove the plate.



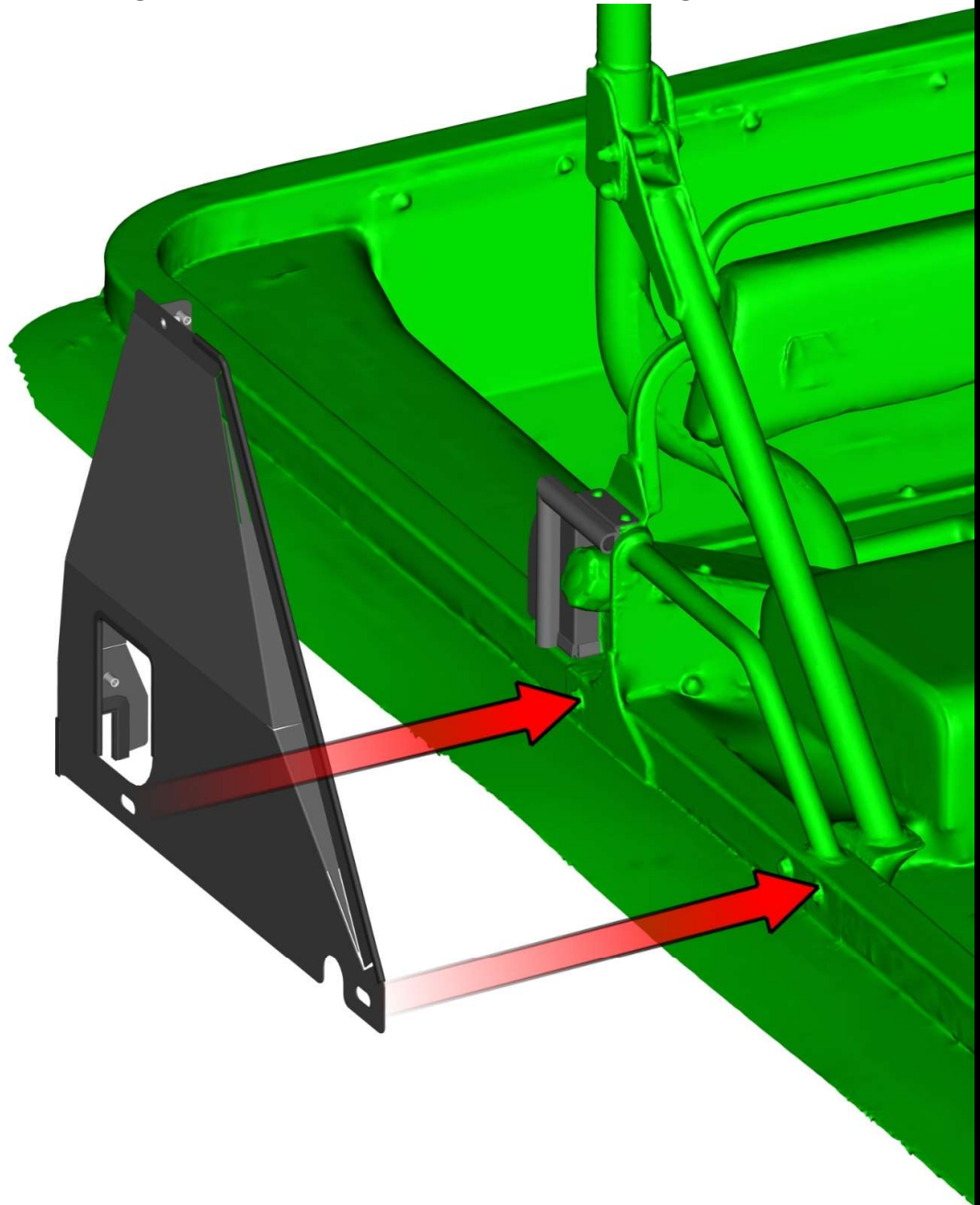
13

Install the gas tank lid cover onto the original screws.



14

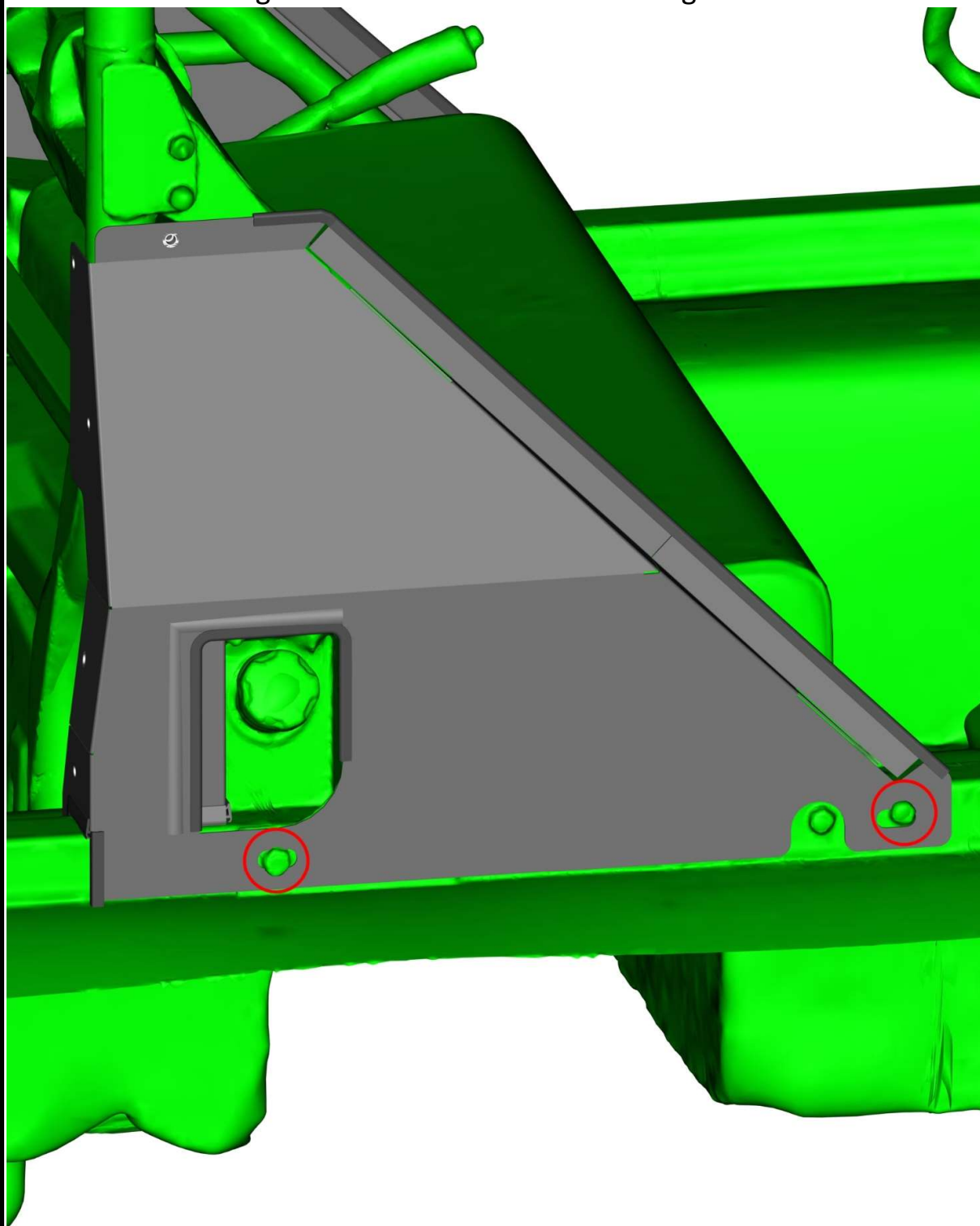
Remove two original screws where the arrows are pointing and place the right frame cover onto the UTV roll cage.



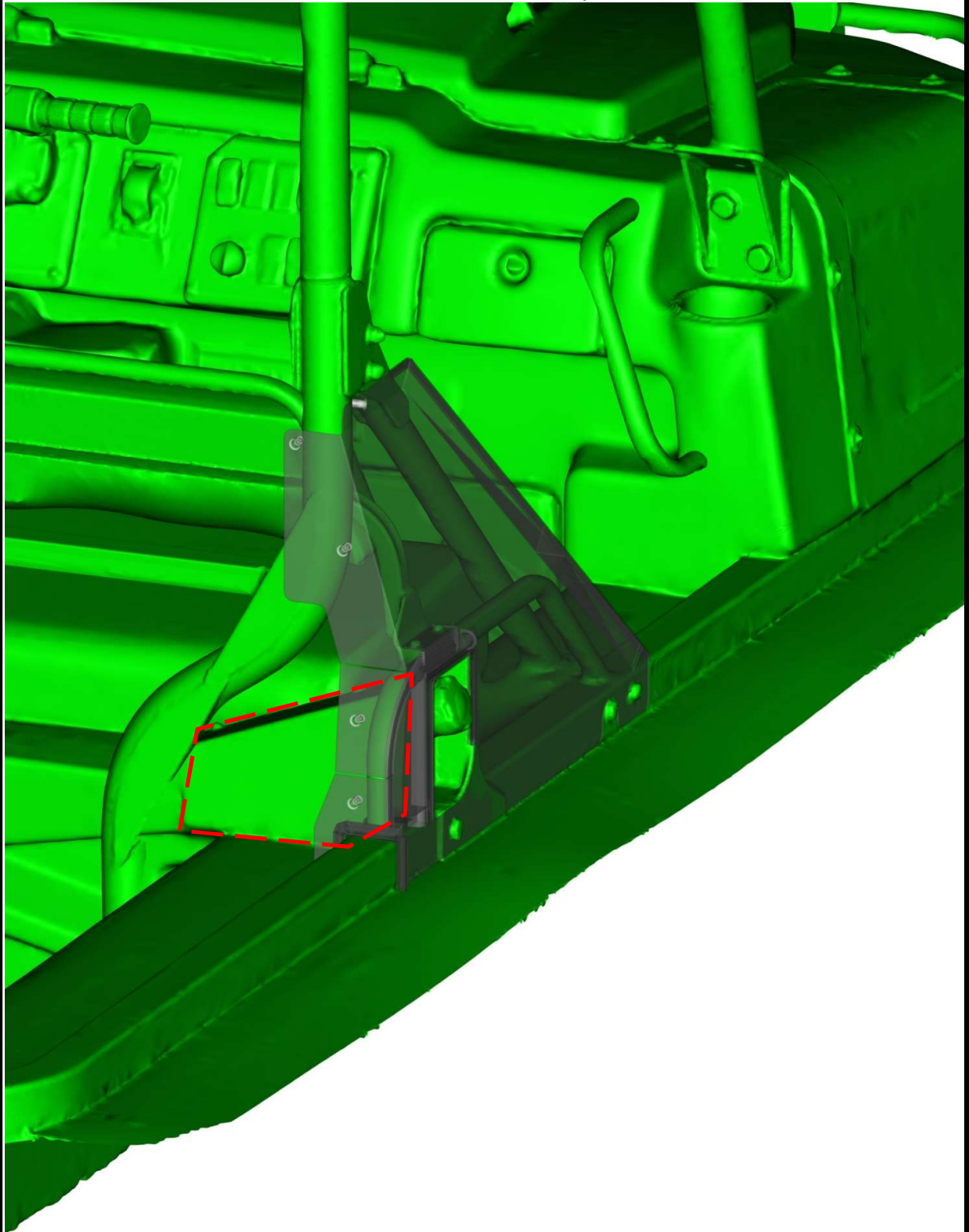
15

Fix the right bottom frame cover with original screws.

16

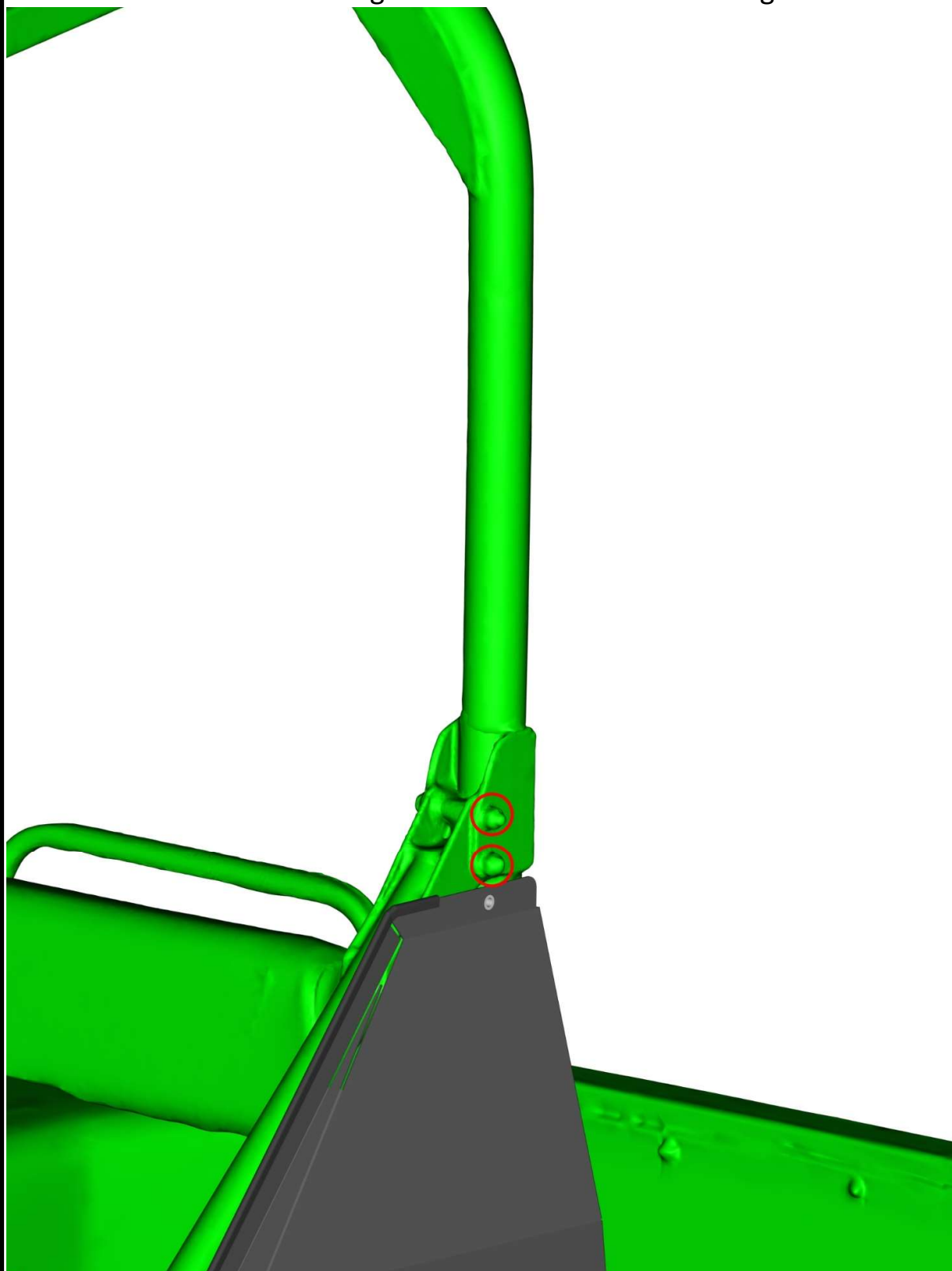


Install the removed sheet plate back.



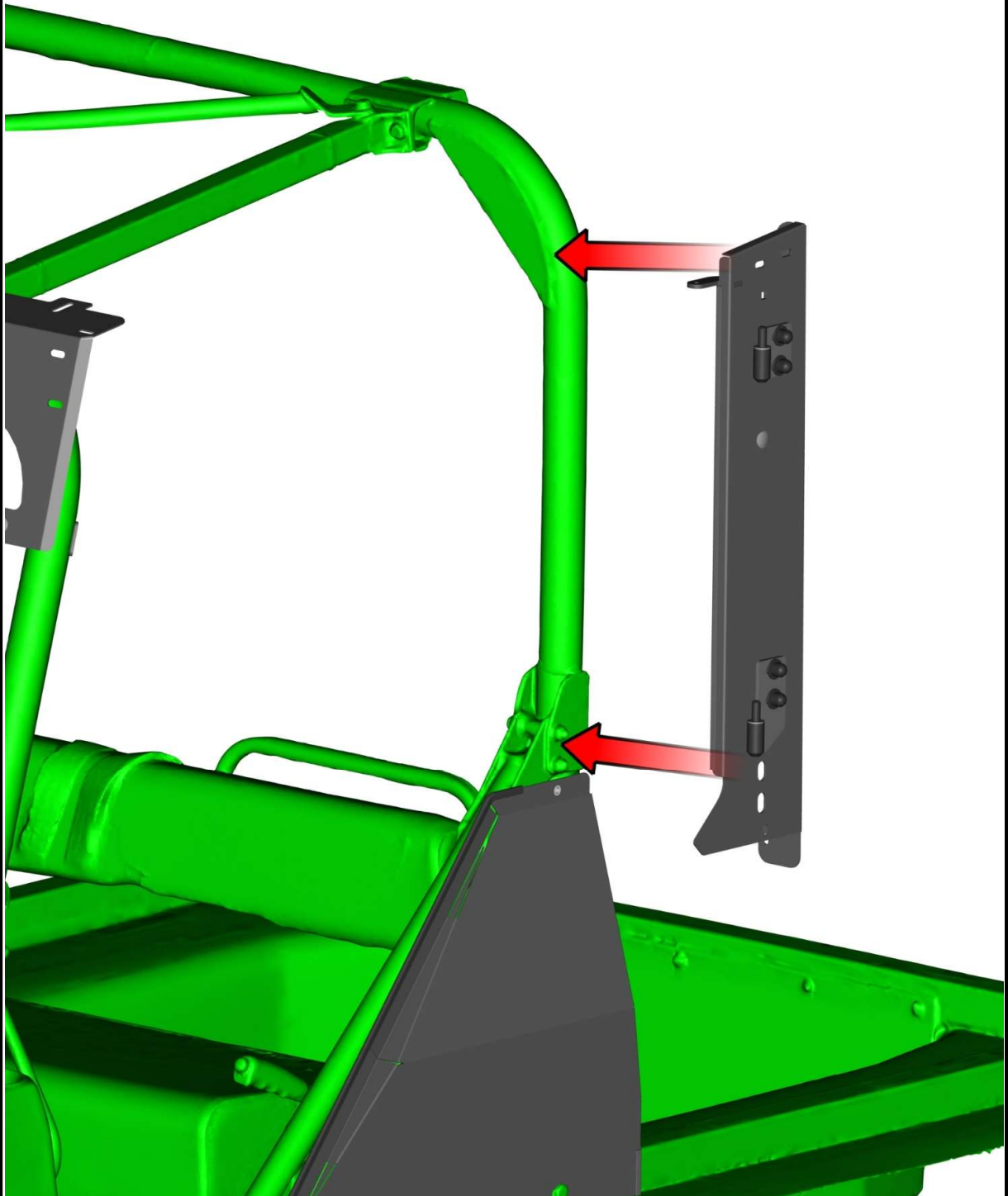
17

Remove two original nuts from the UTV roll cage.



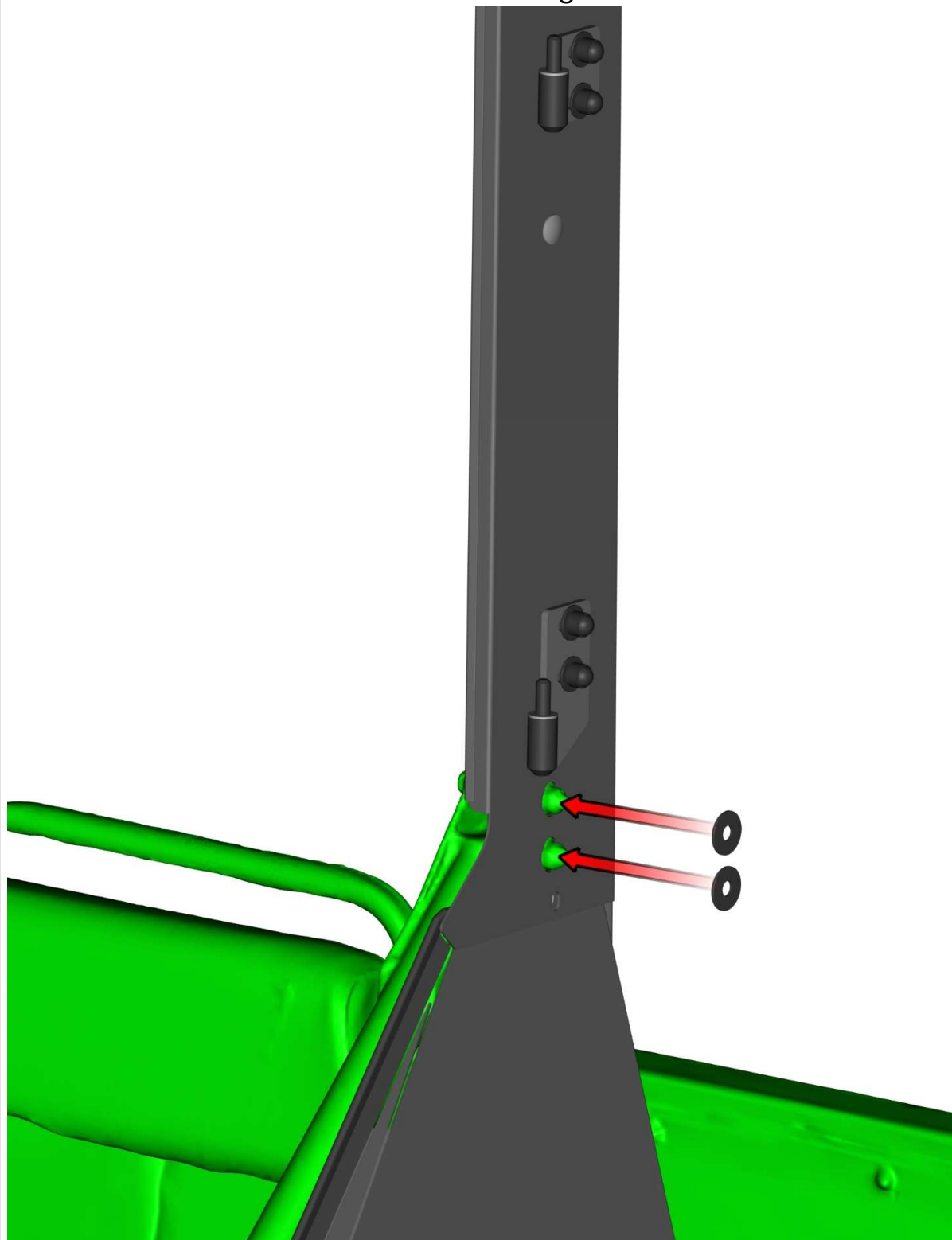
18

Place the left door base onto the UTV roll cage in accordance with the original screws.

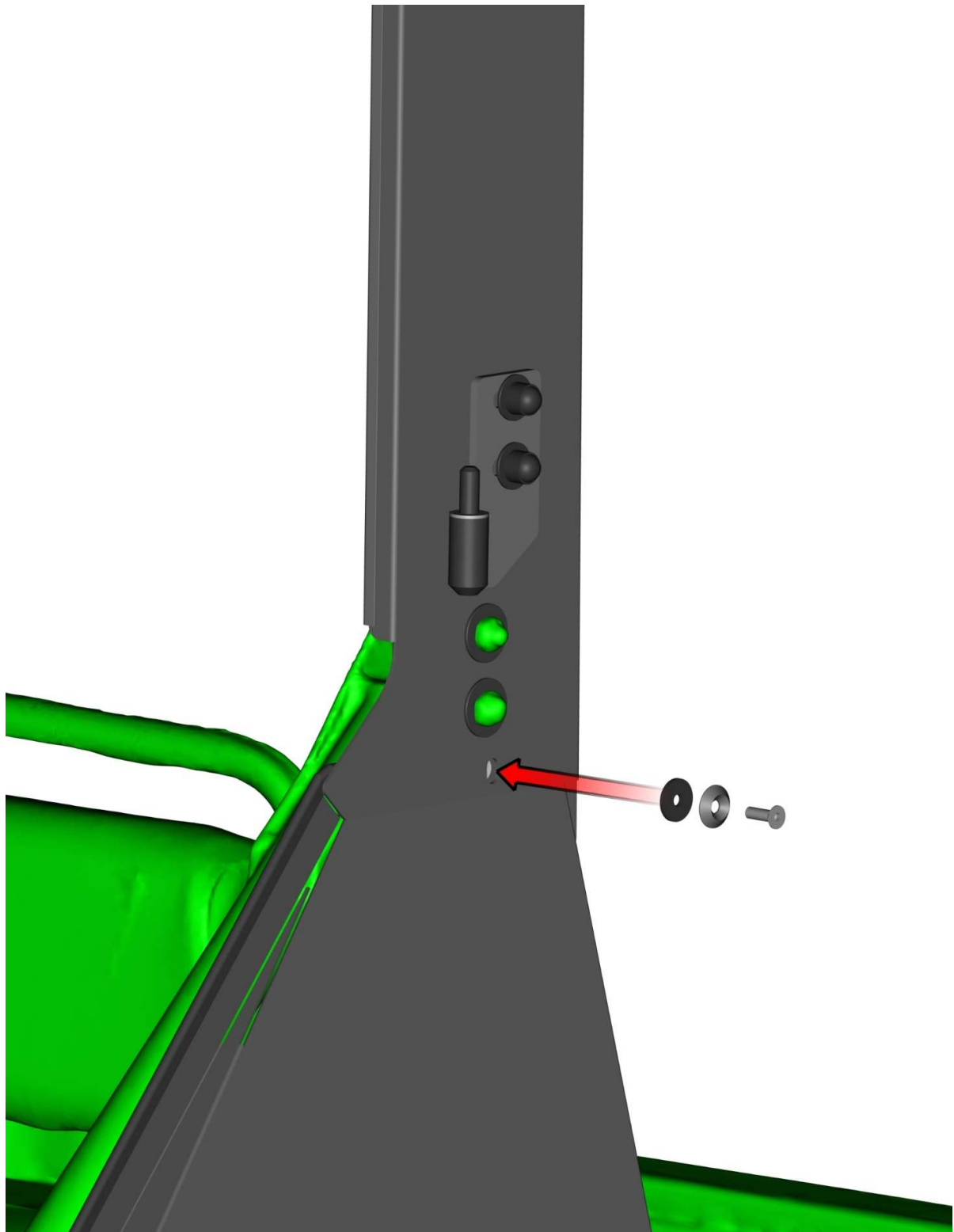


19

Place the washers onto the original screws and fix the bottom side of the left door base with original nuts.

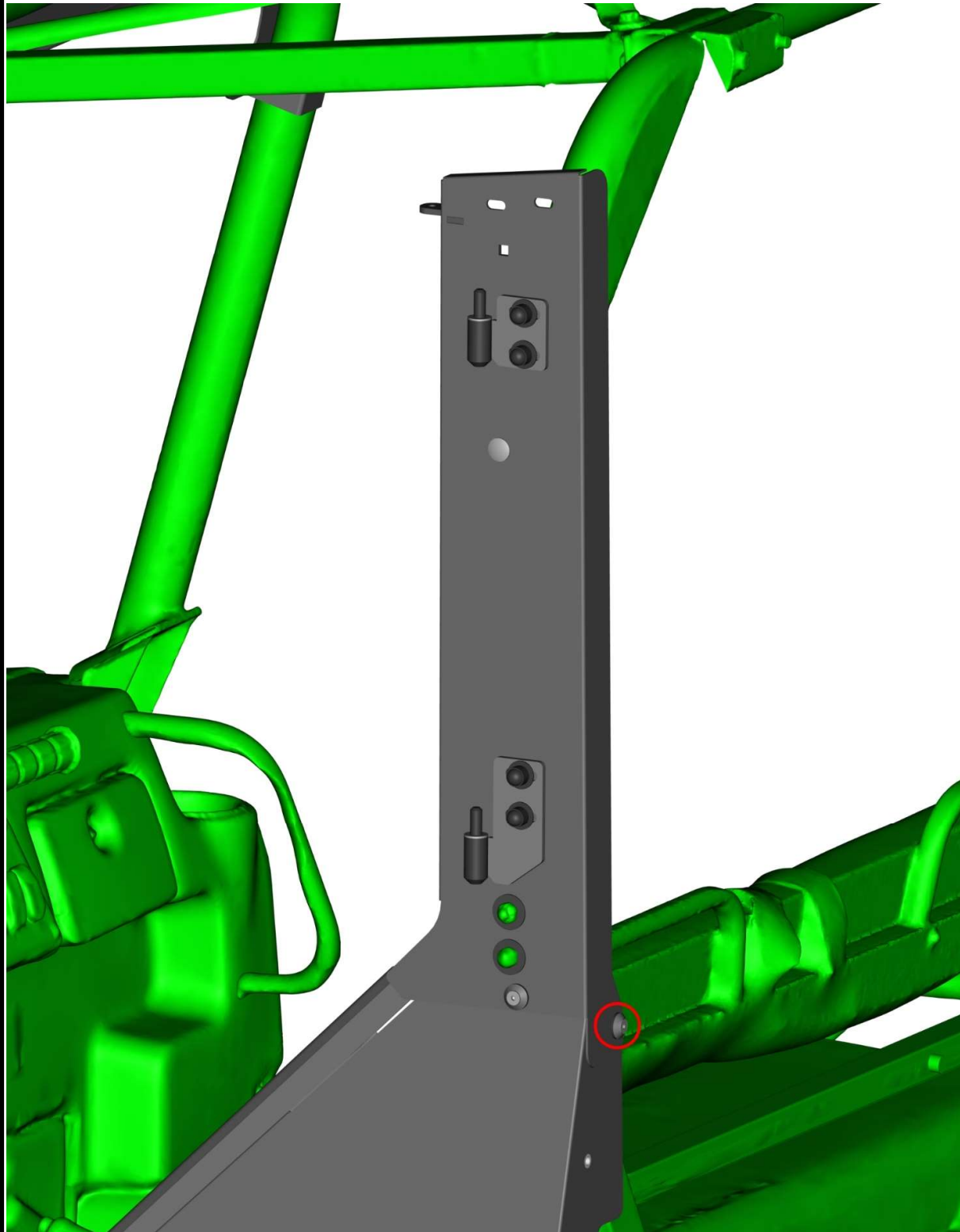


Fix the left door base with left bottom cover using included fixing kit from the left side of the vehicle.



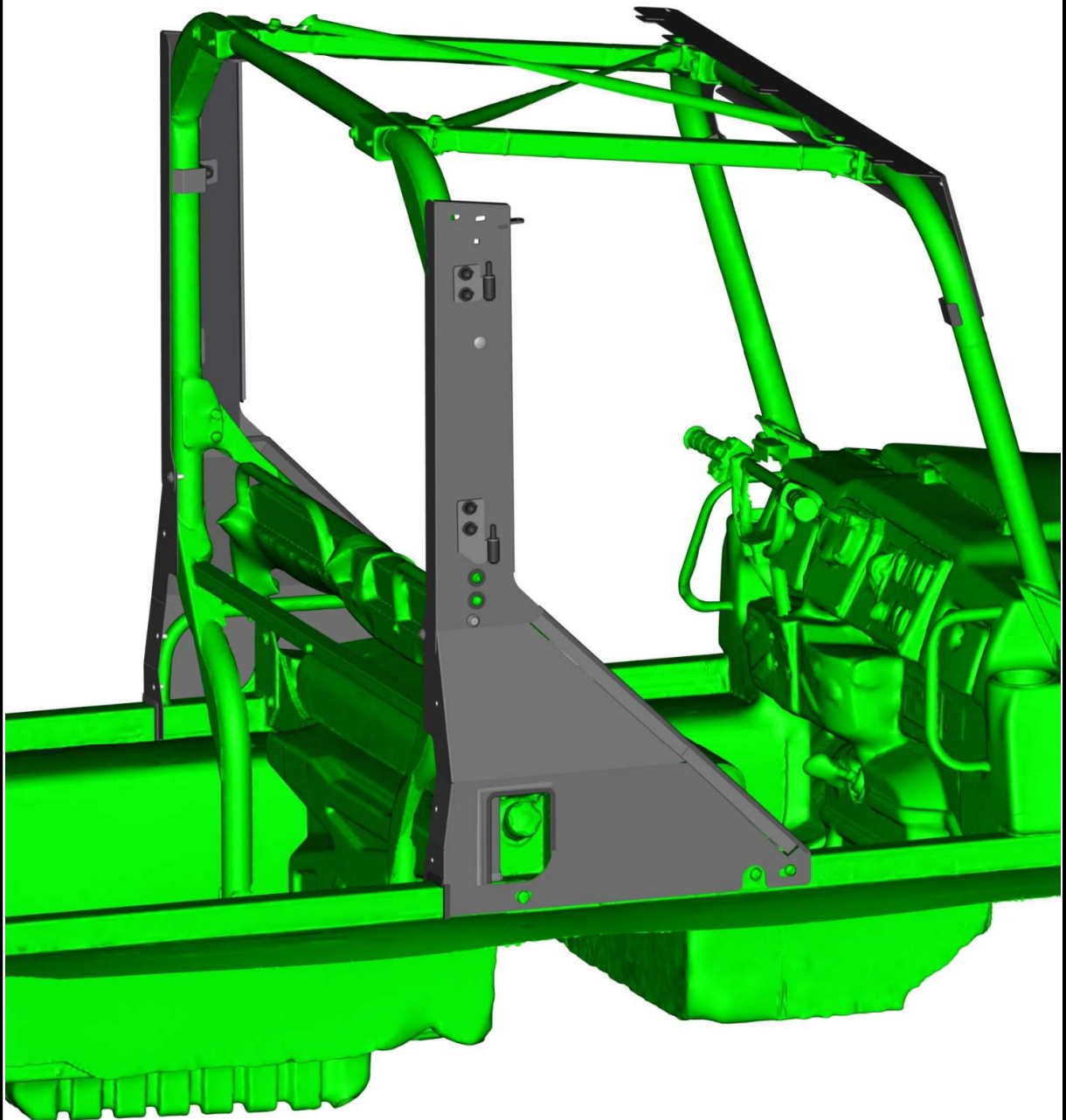
21

Fix the left door base with left bottom cover using included fixing kit from the back side of the vehicle.



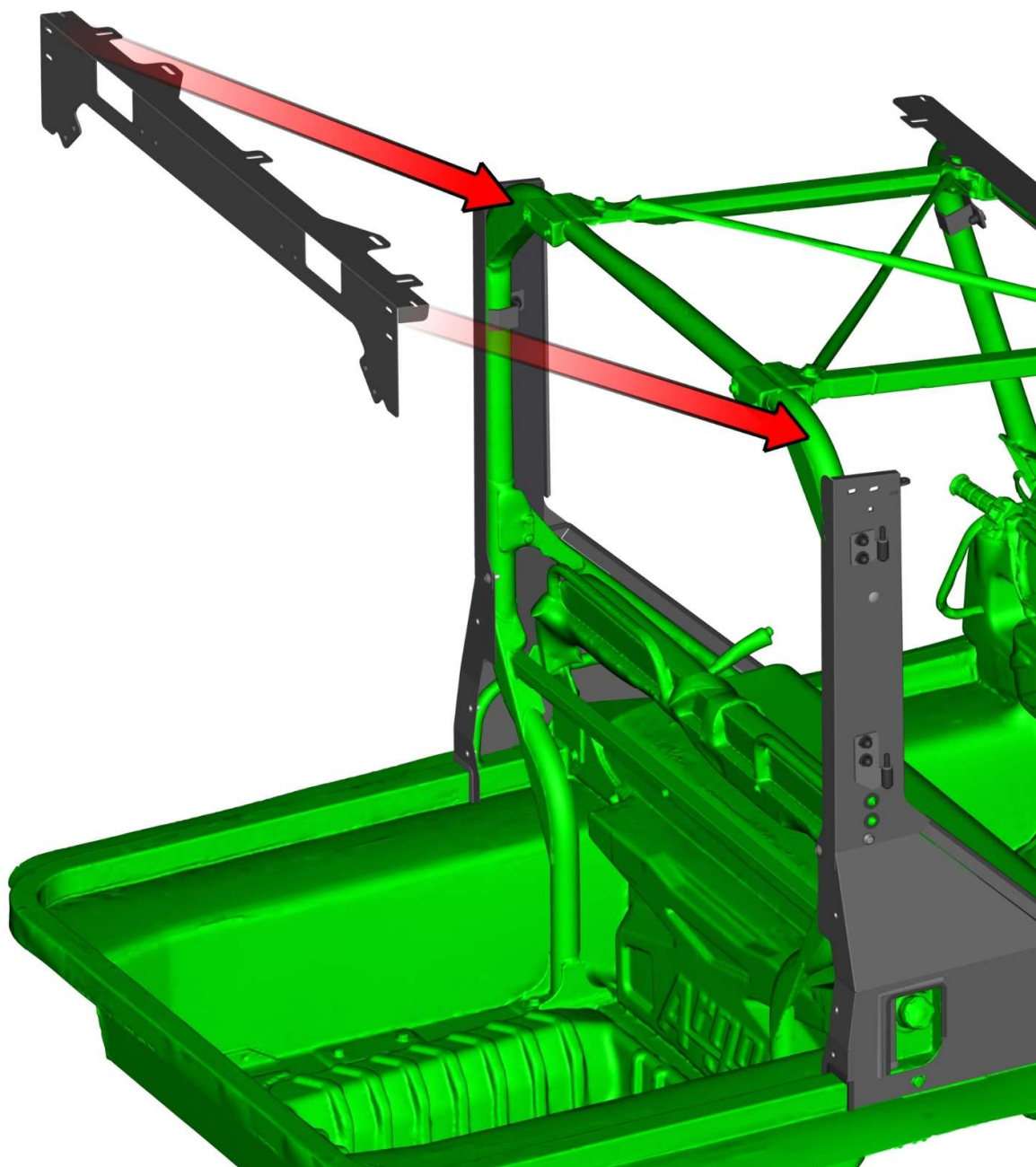
22

Repeat previous steps with right door base.



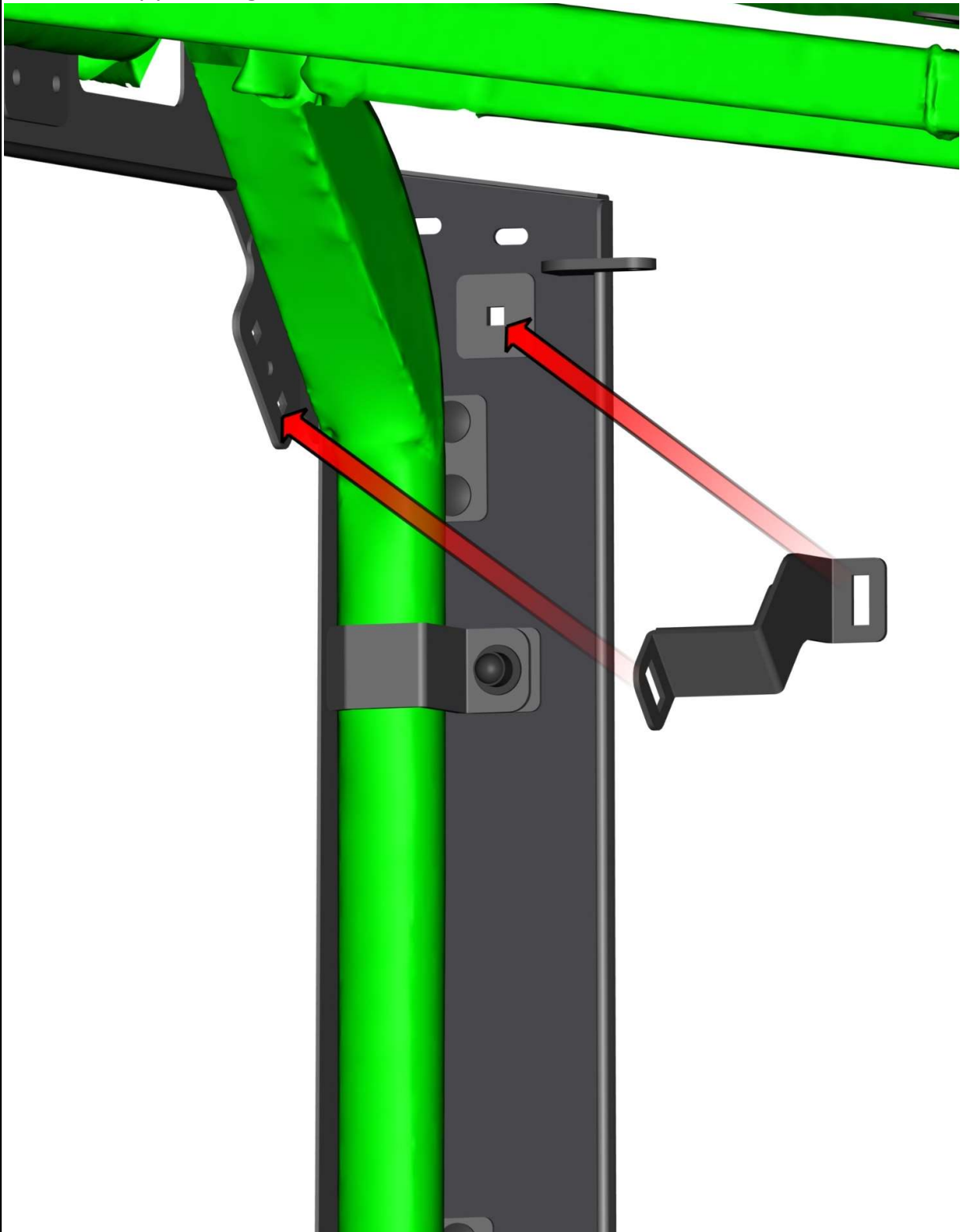
23

Place the rear upper ledge onto the UTV roll cage and the door bases.



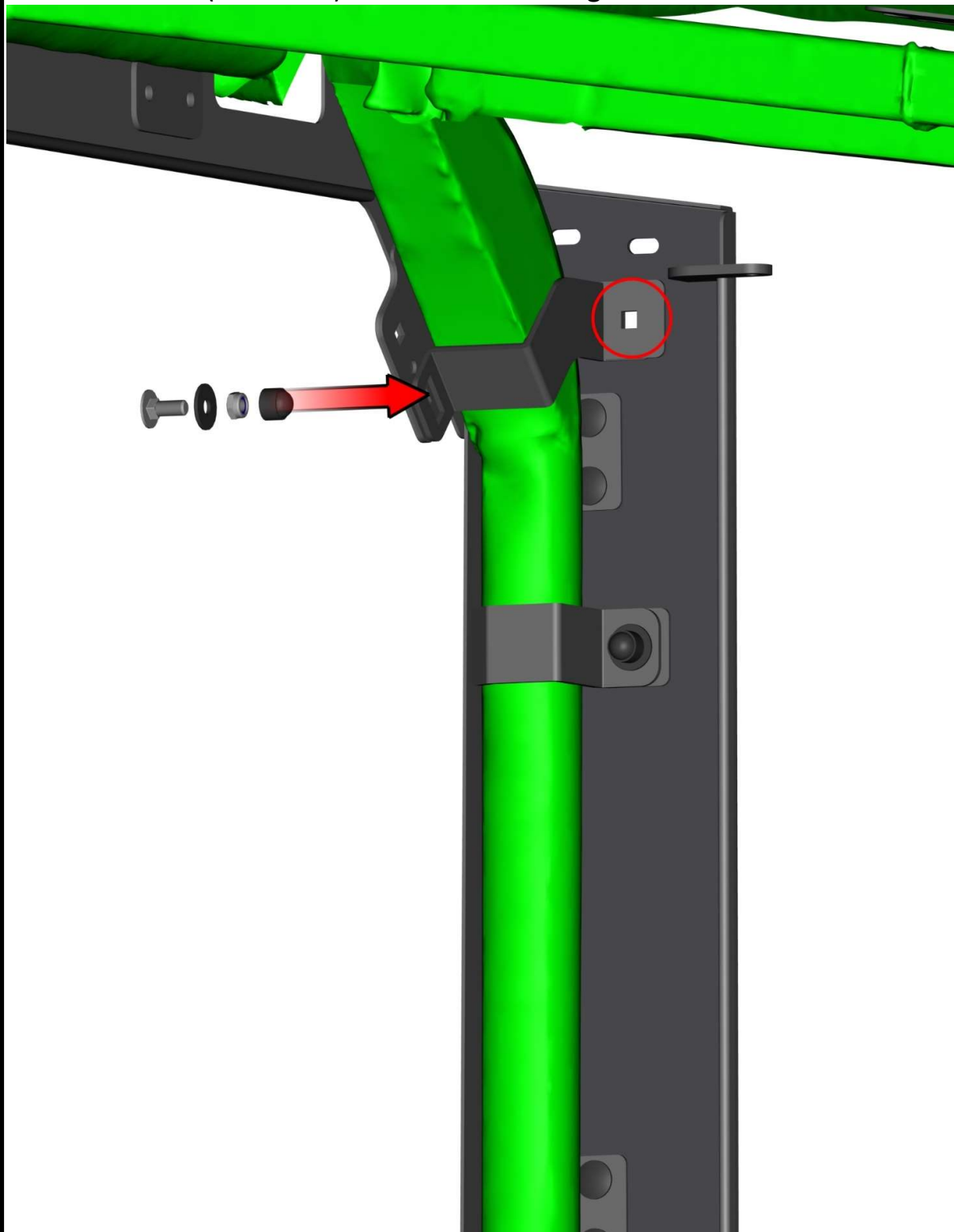
24

Place the rear and base holder assembly onto the door base and rear upper ledge in accordance with the holes on both sides.



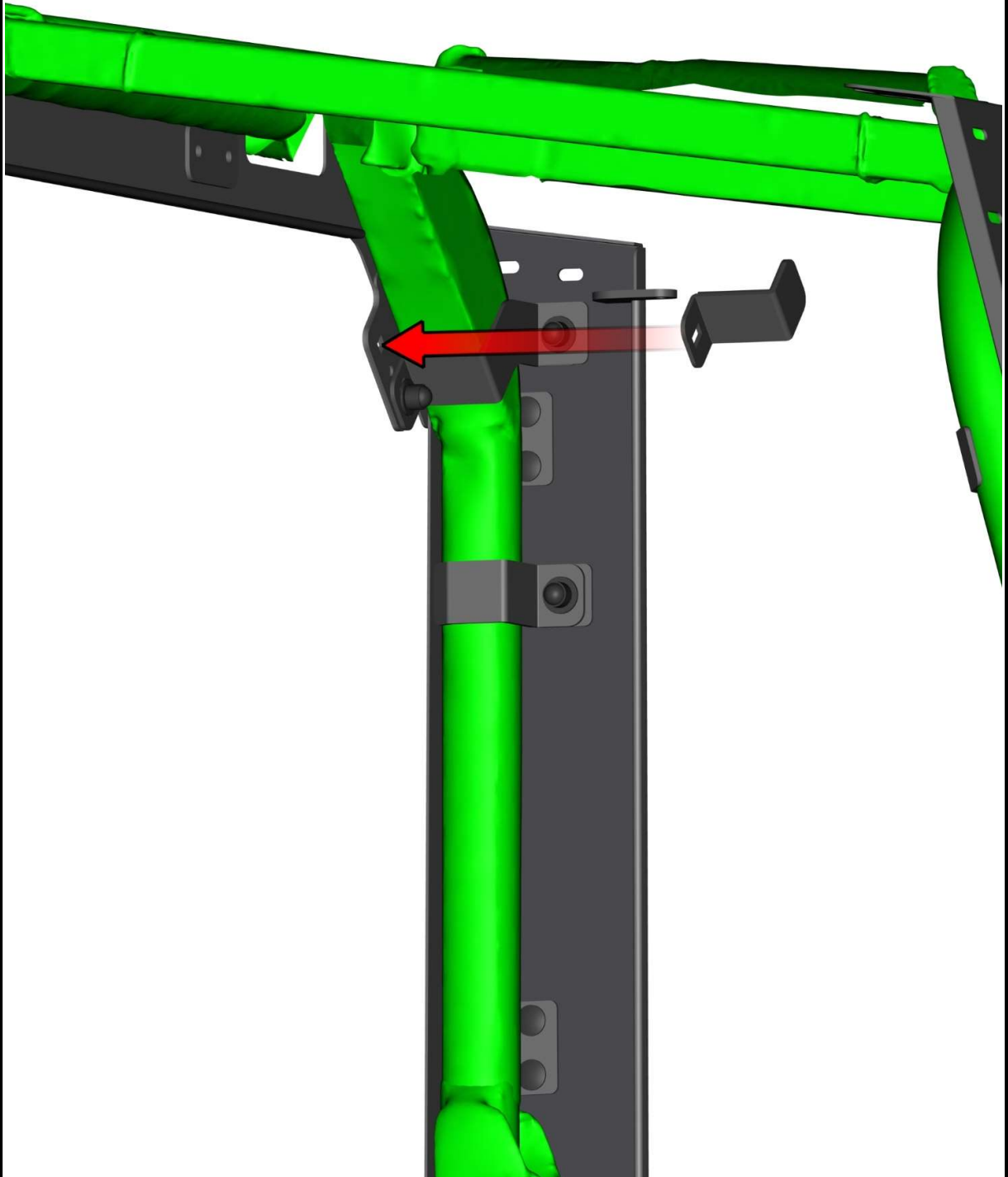
25

Fix the holder with the rear upper ledge (red arrow) and with the door base (red circle) with included fixing kit on both sides.



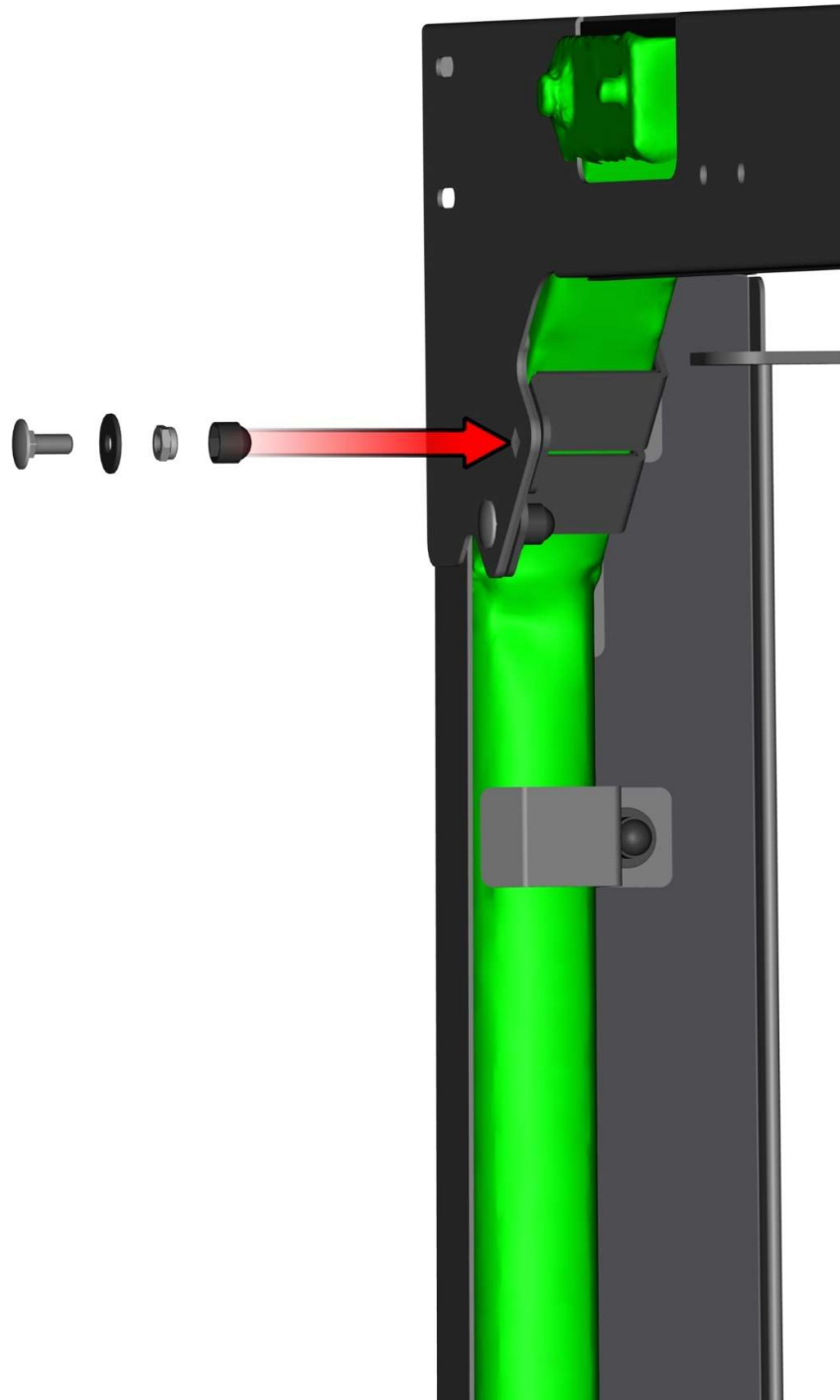
26

Place the second rear upper ledge holder onto the rear upper ledge and UTV frame in accordance with the holes.



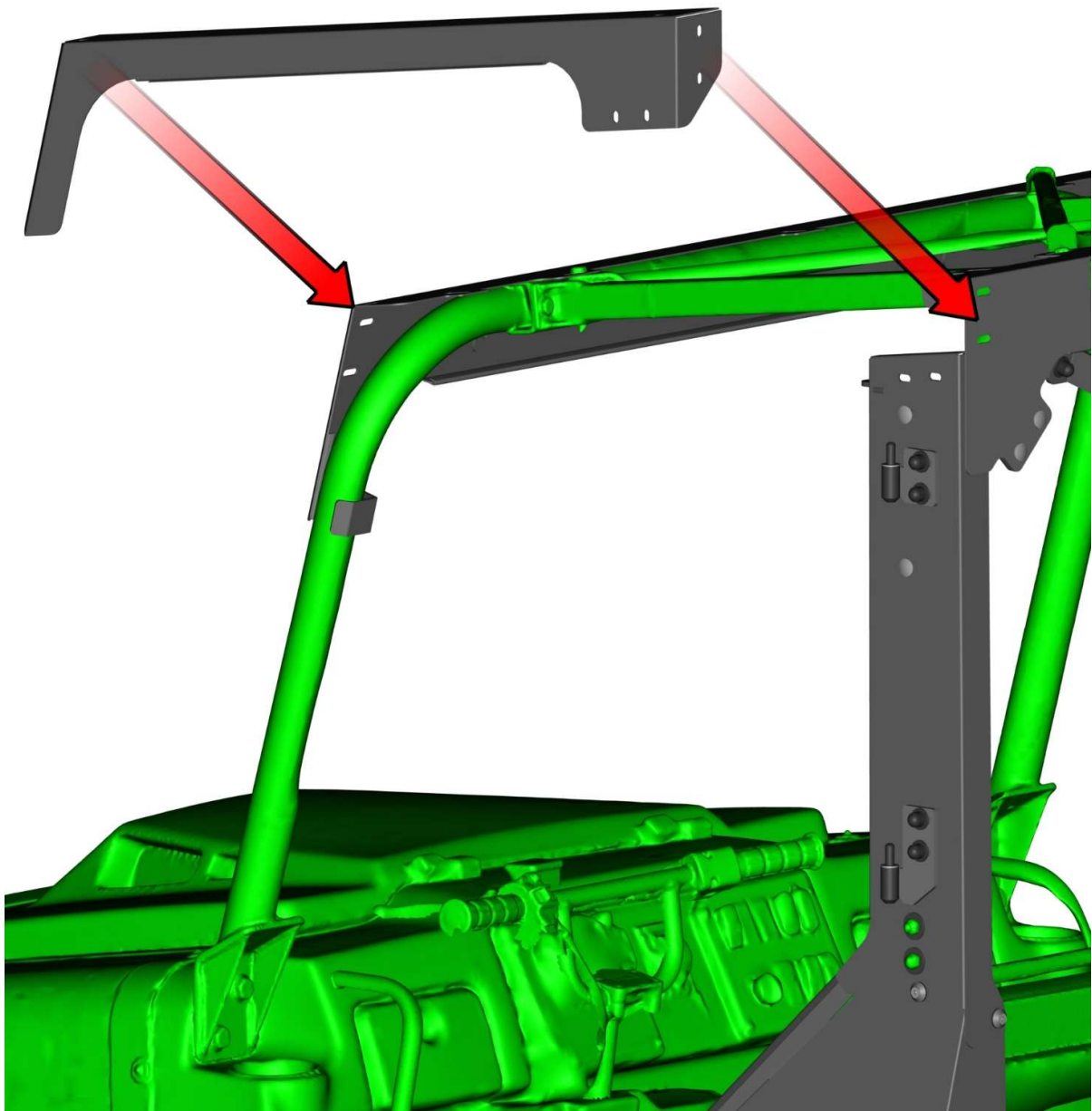
27

Fix the upper ledge holder with included fixing kit.



28

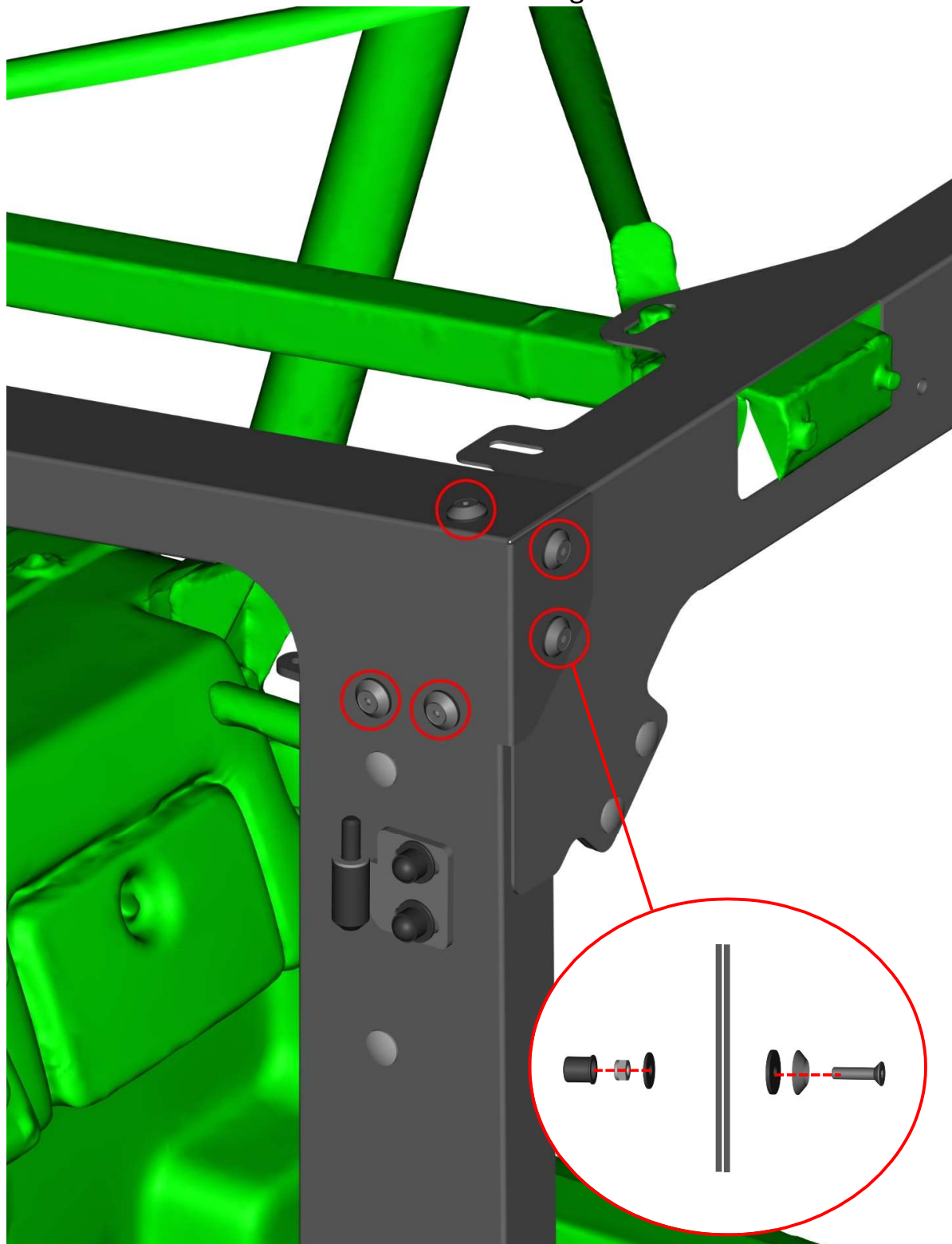
Place the left upper ledge onto front upper ledge and rear upper ledge.



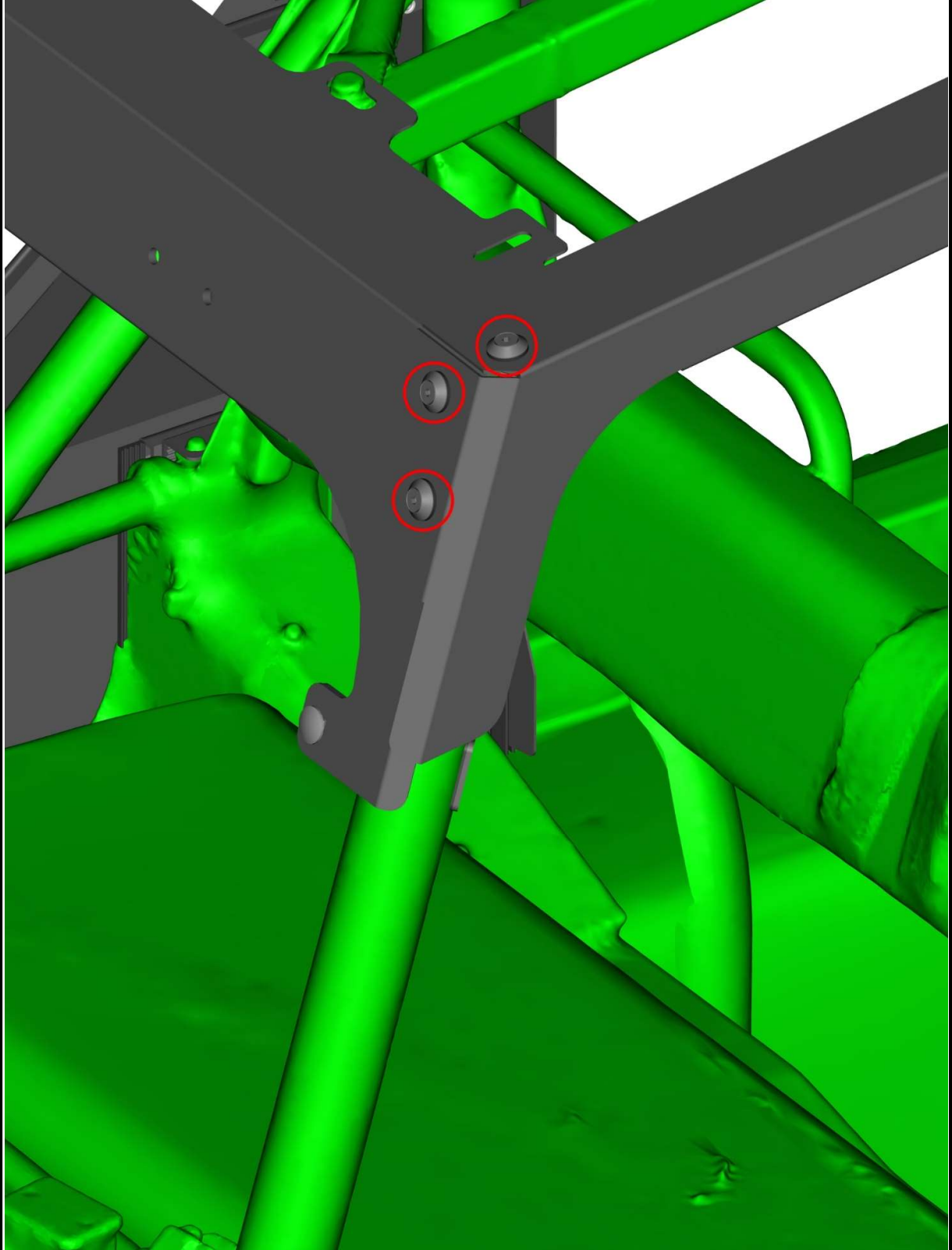
29

Fix the left upper ledge with the rear upper ledge with the left door base with included fixing kit.

30

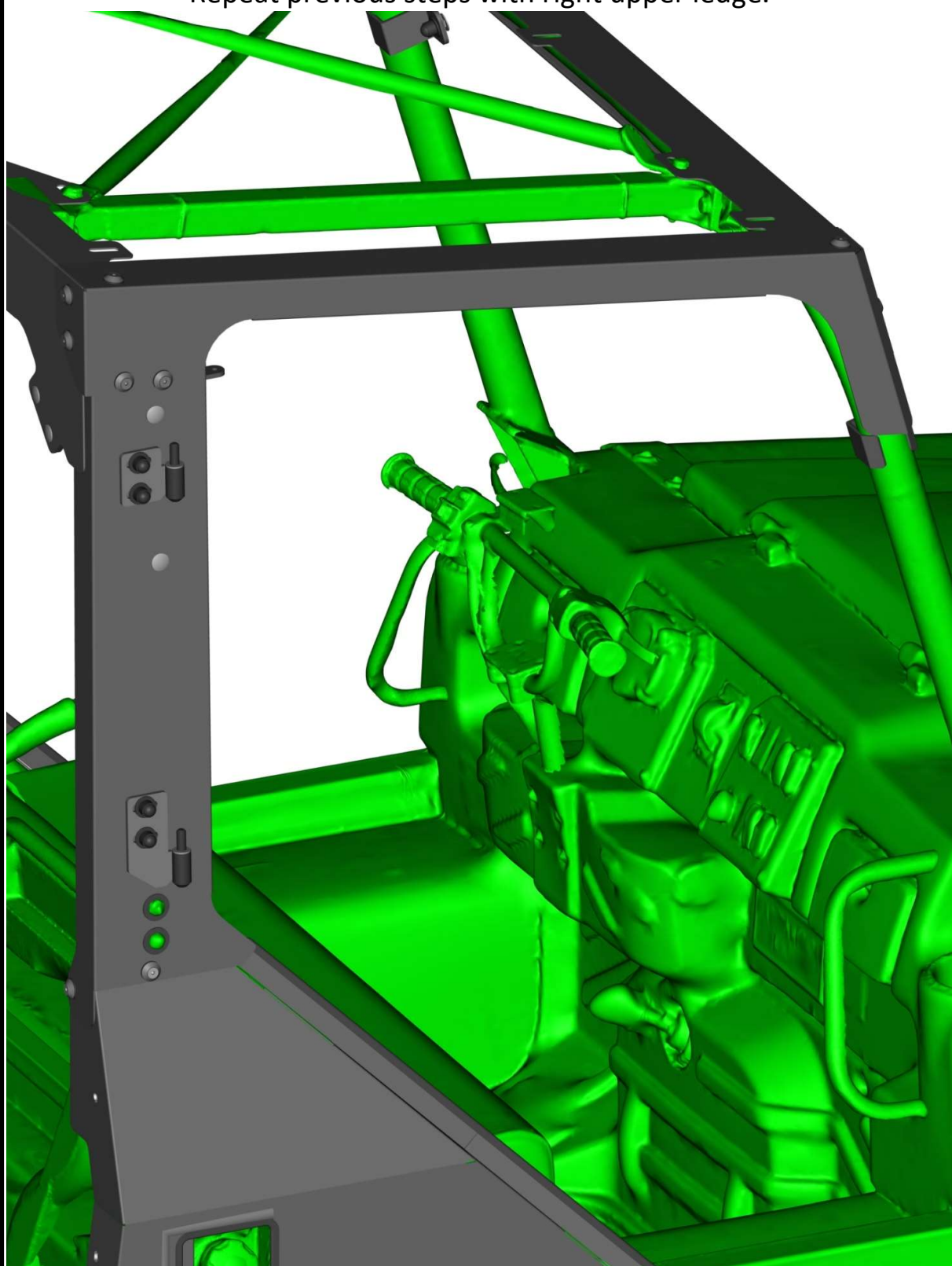


Fix the left upper ledge with the front upper ledge with included fixing kit.



31

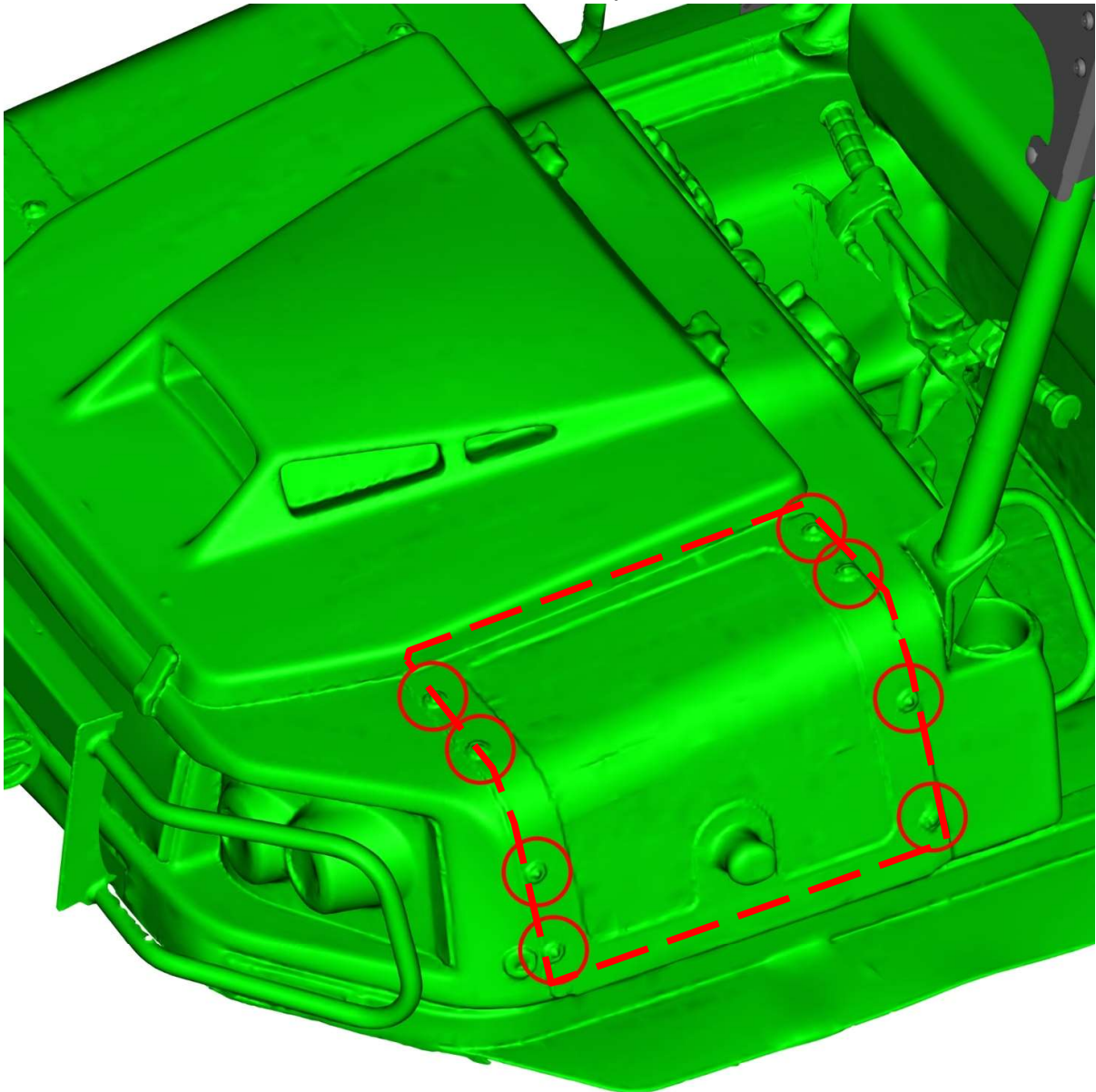
Repeat previous steps with right upper ledge.



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FRONT PANEL

Remove all screws and remove plates from both sides.

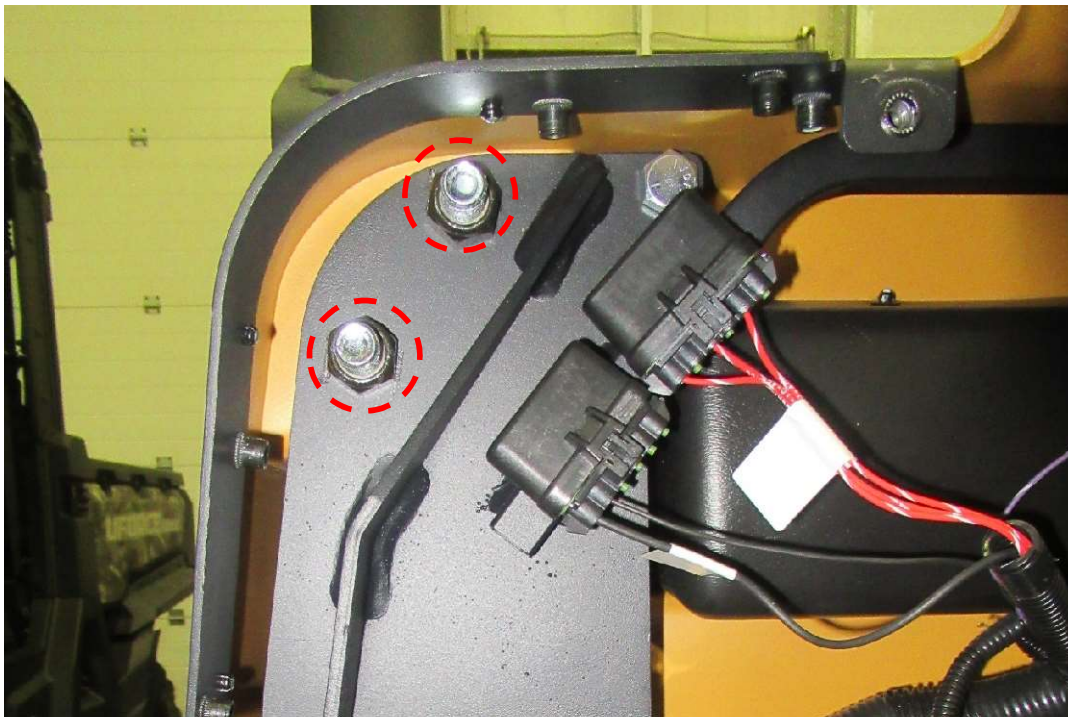


33

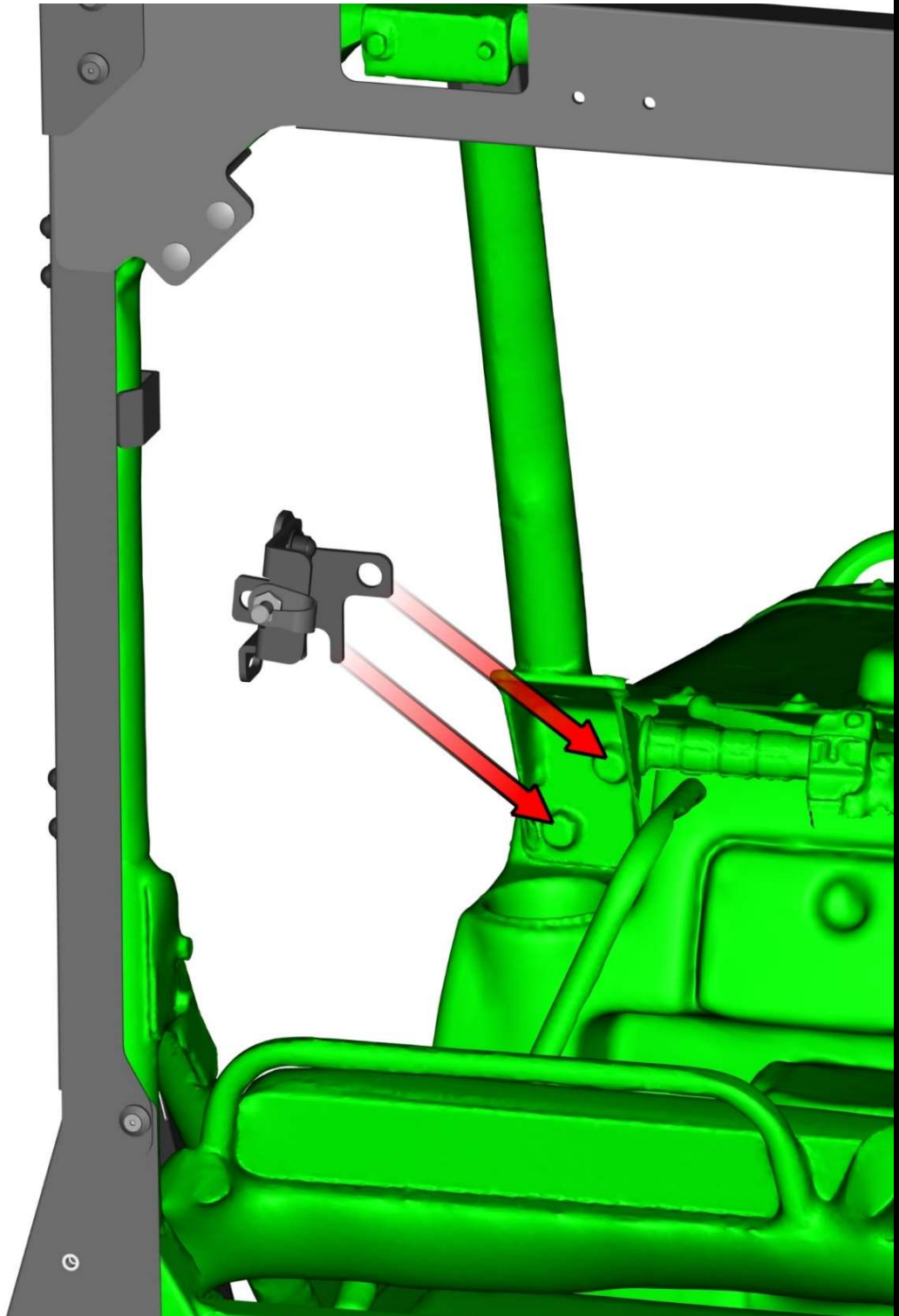
Remove plastic cover from the hood.



You should get access to these nuts.

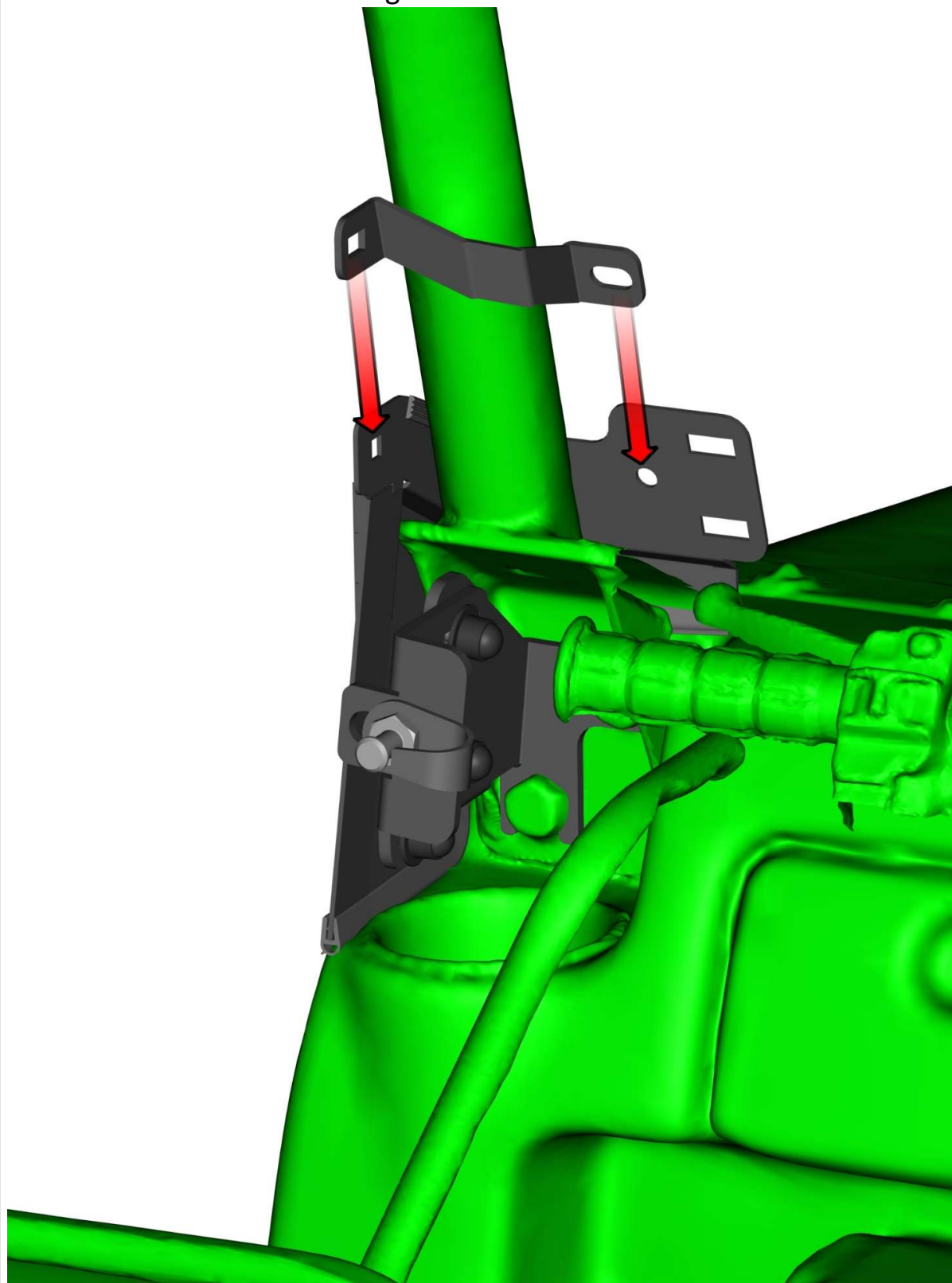


Remove original screws above the cup holder, place the front bottom ledge holder assembly in accordance with the holes and fix it with original screws and nuts. You can install side covers back to the hood.



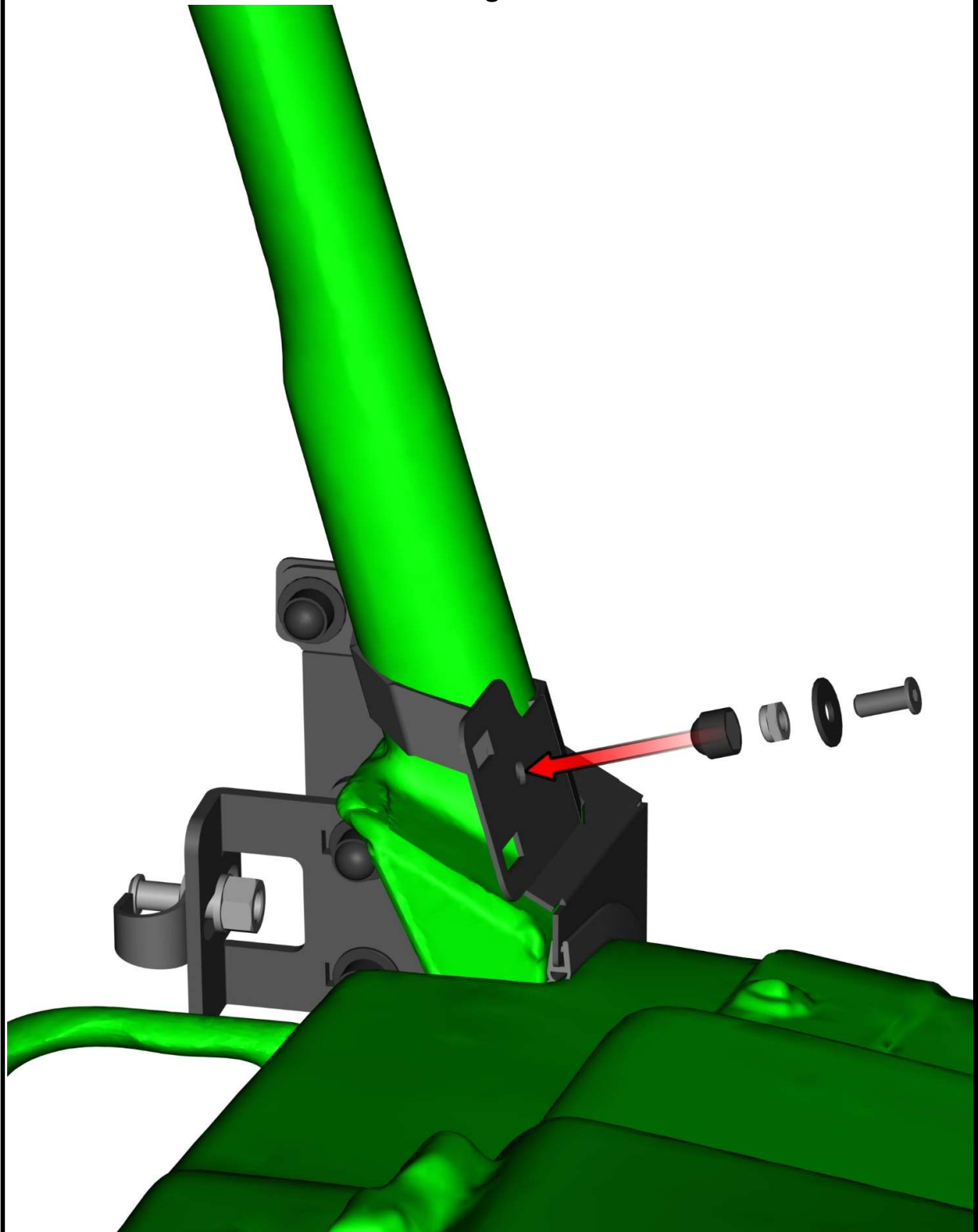
35

Place the front bottom ledge holder socket onto the bottom holder.



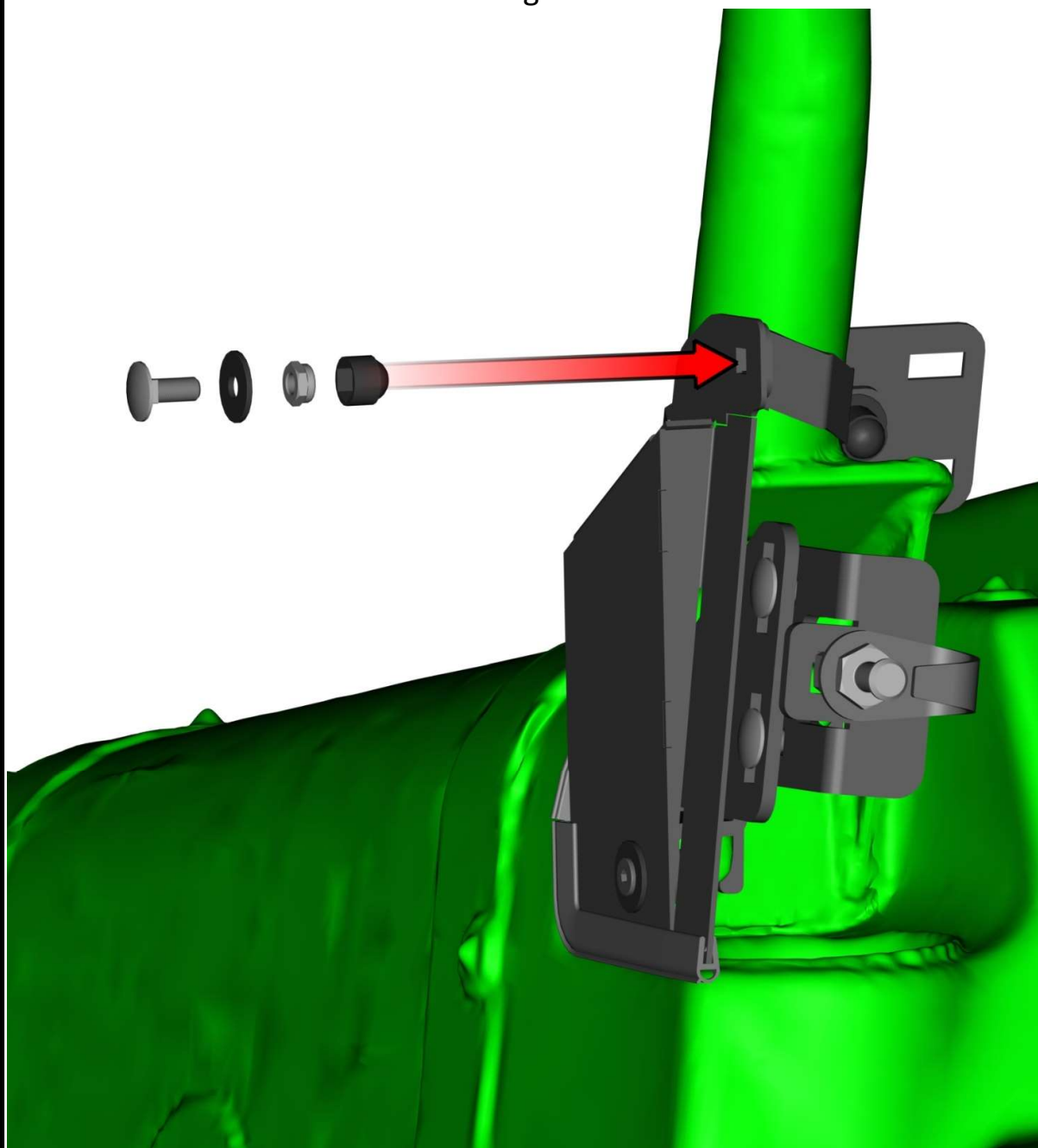
36

Fix the front bottom ledge holder socket from the front side with included fixing kit.



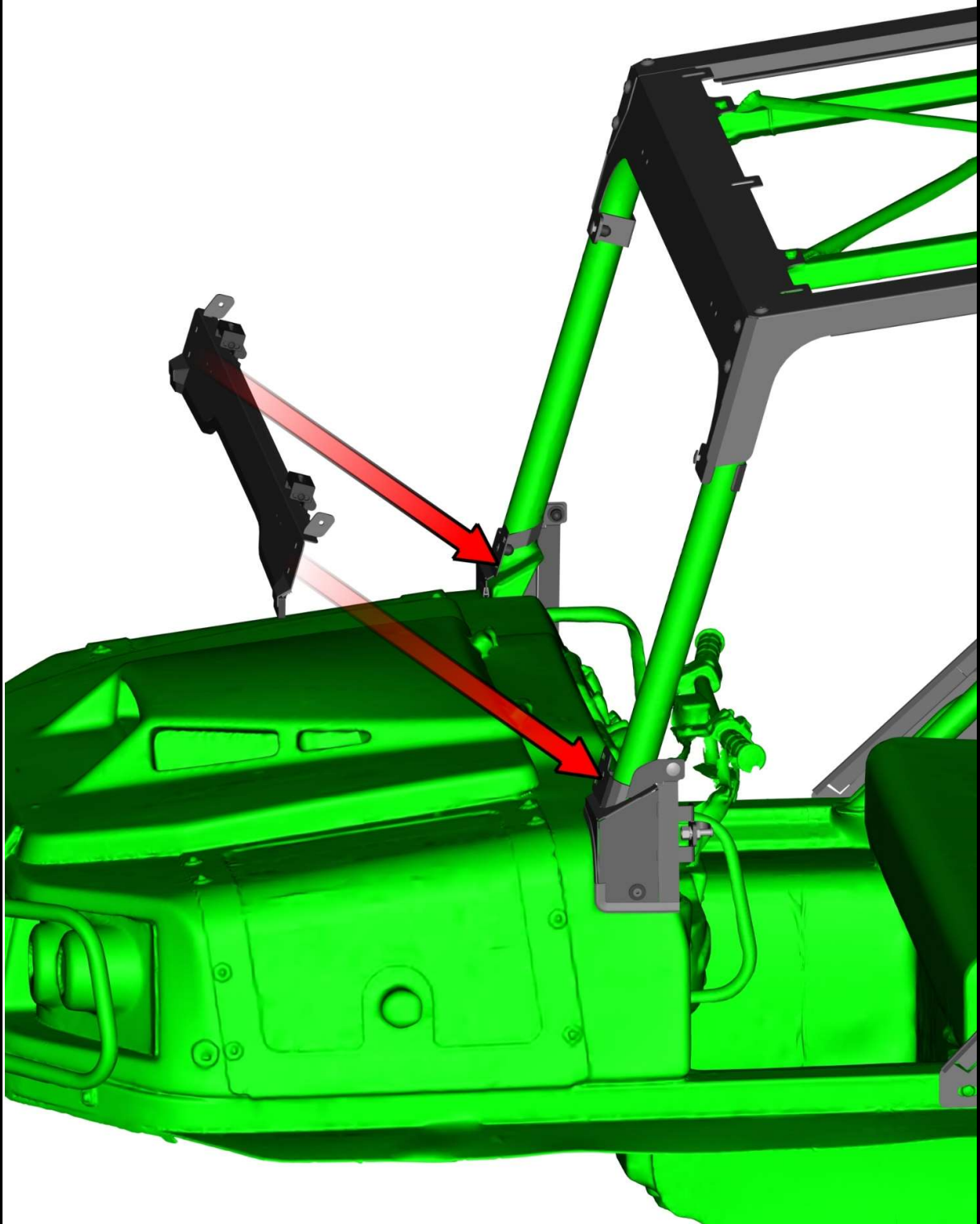
37

Fix the front bottom ledge holder socket from the left side with included fixing kit.



Repeat previous steps with right holder.

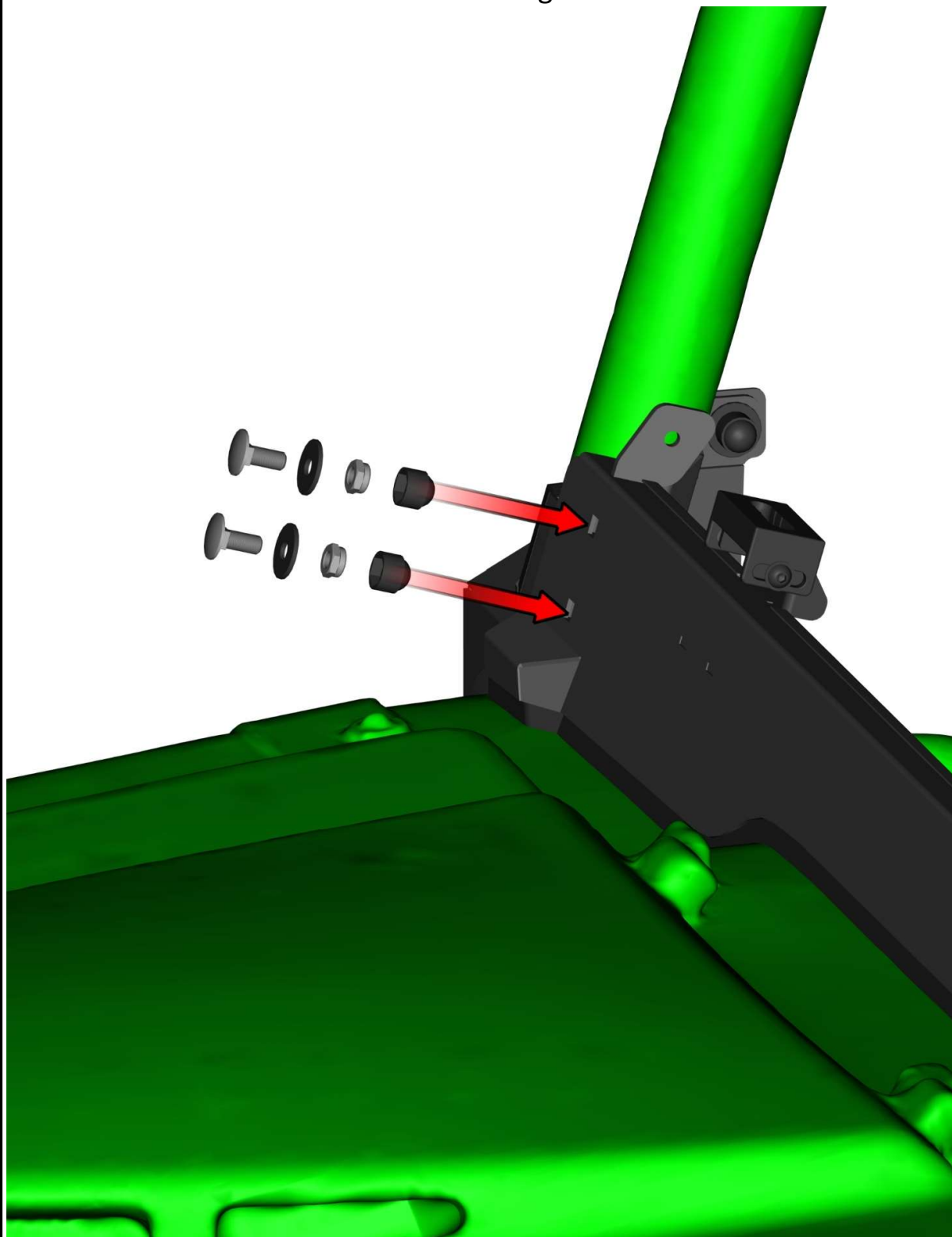
Place the front bottom ledge onto the UTV roll cage and UTV body.



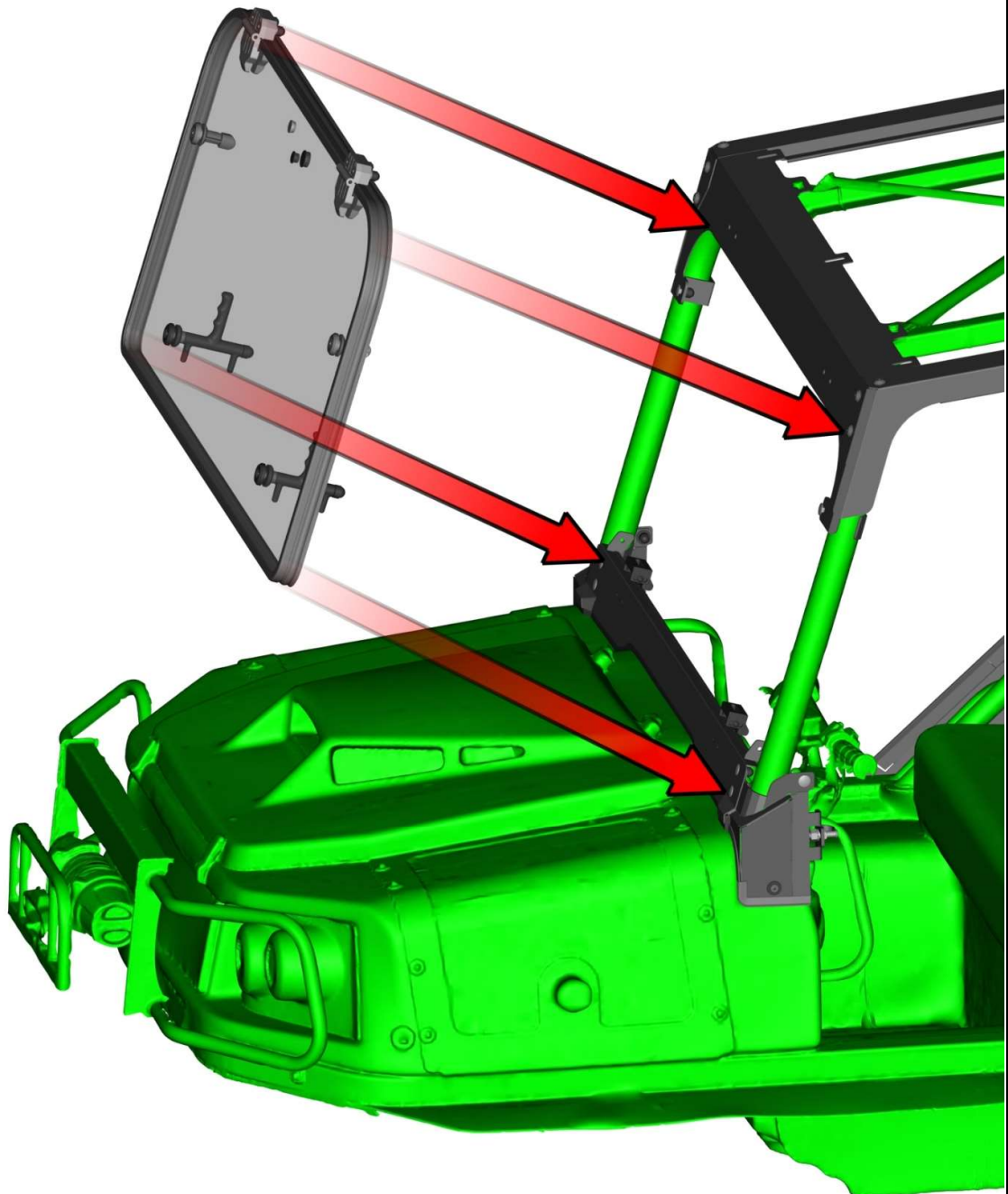
39

Fix the front bottom ledge with the front bottom ledge holders with included fixing kit.

40



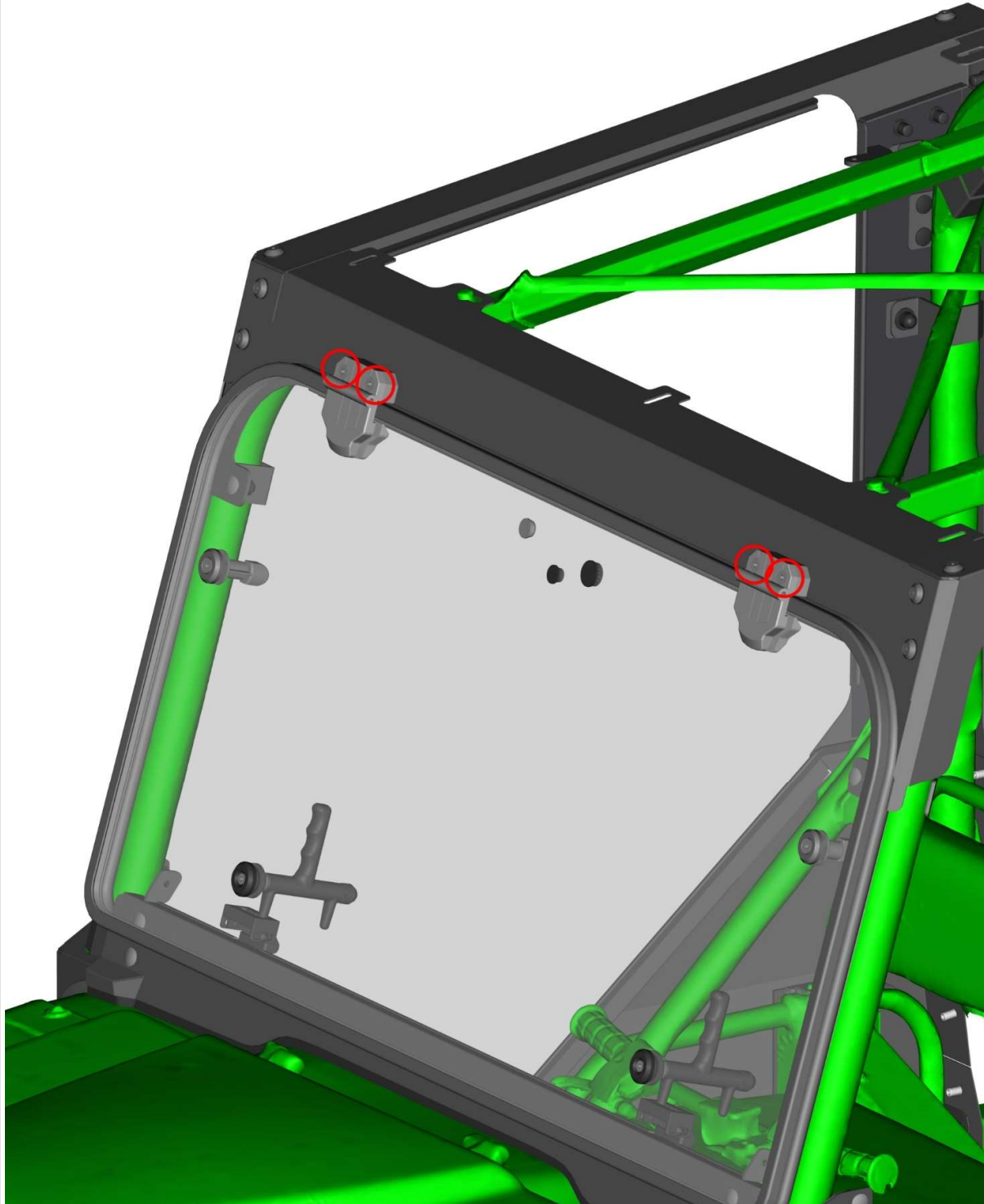
Place the front glass onto the upper ledge and onto the bottom ledge.



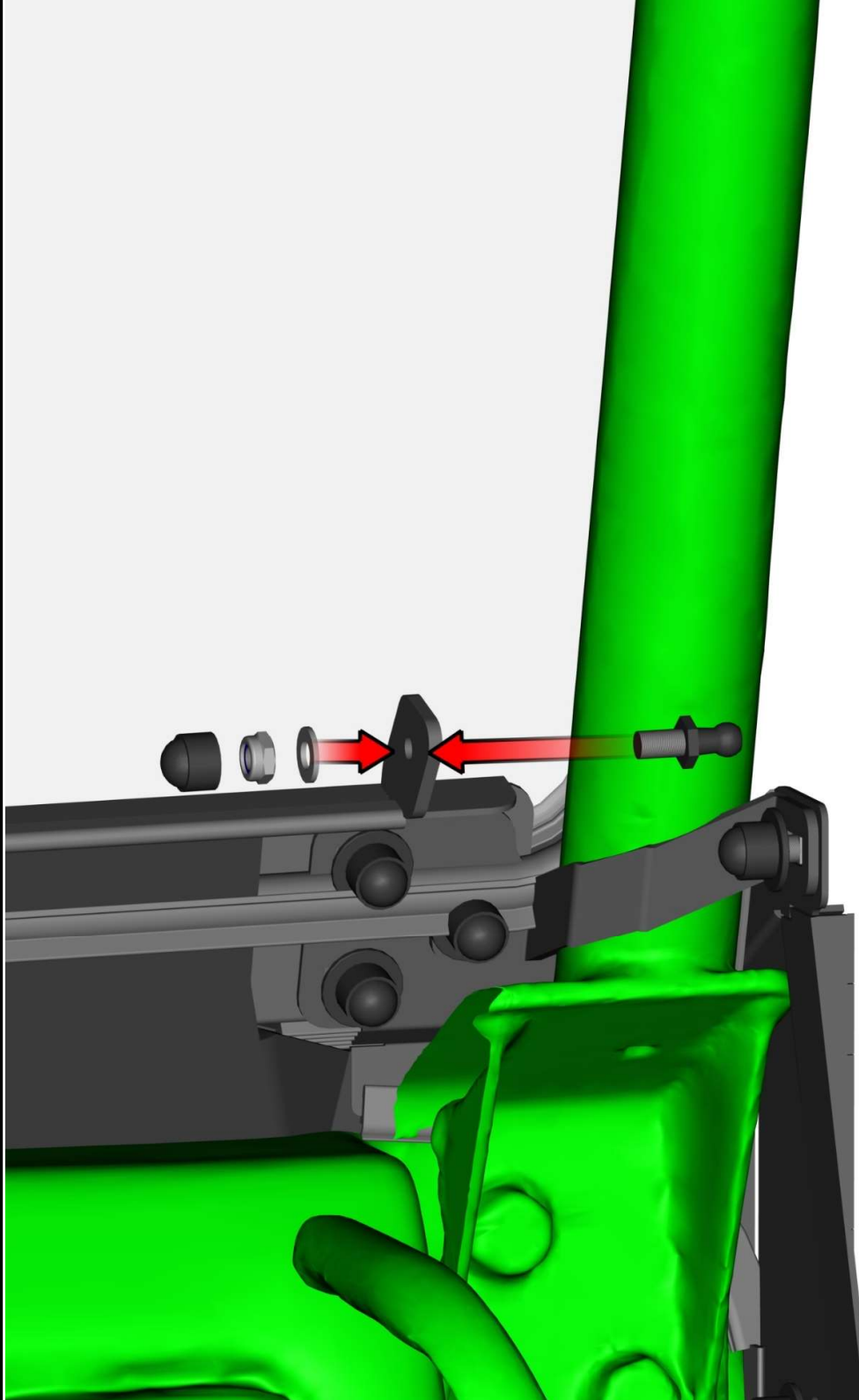
41

Fix the front assembly hinges with the front upper ledge cover with included screws, washers, nuts and nut covers.

42

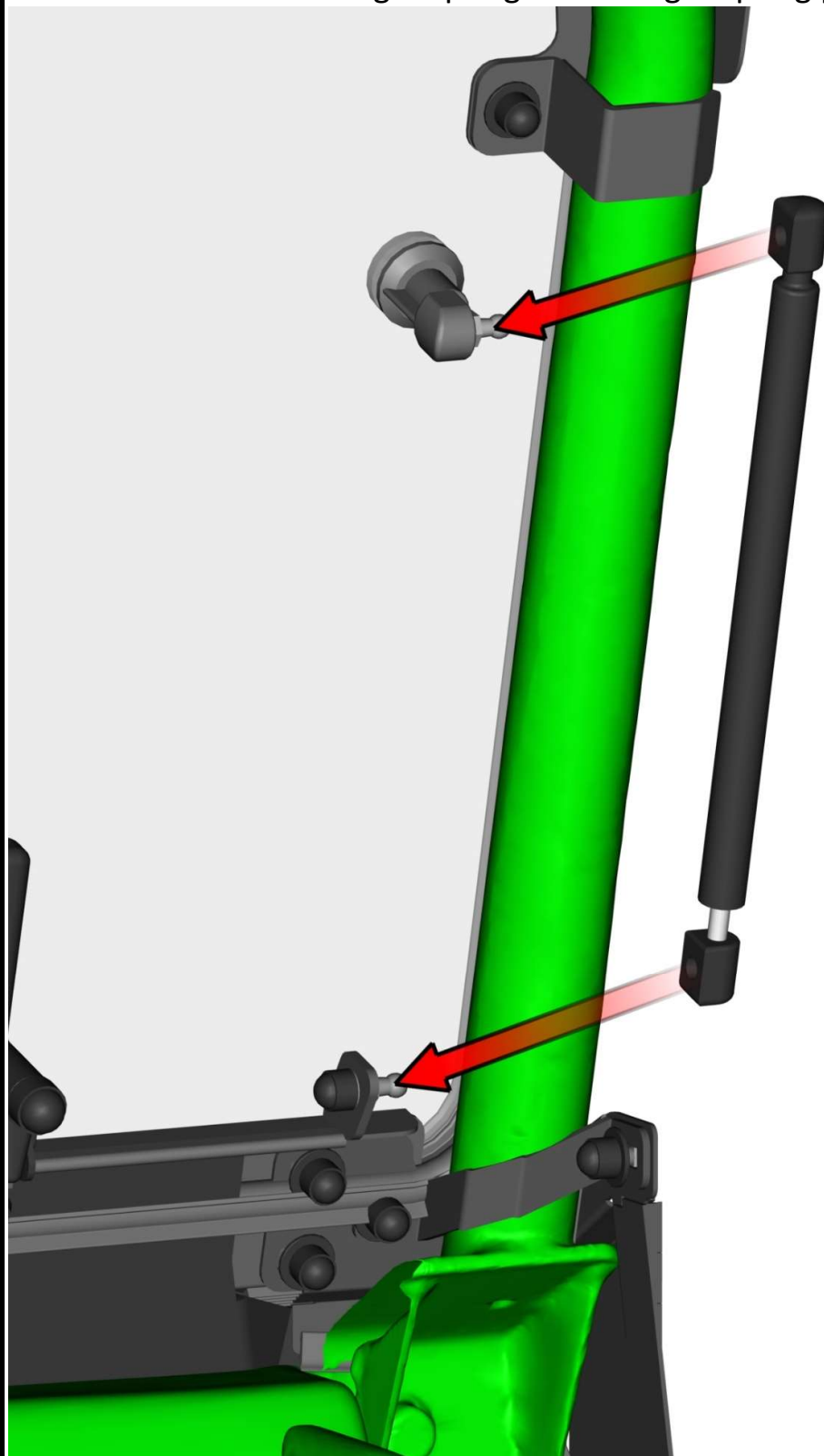


Install gas spring pin onto gas spring holder.



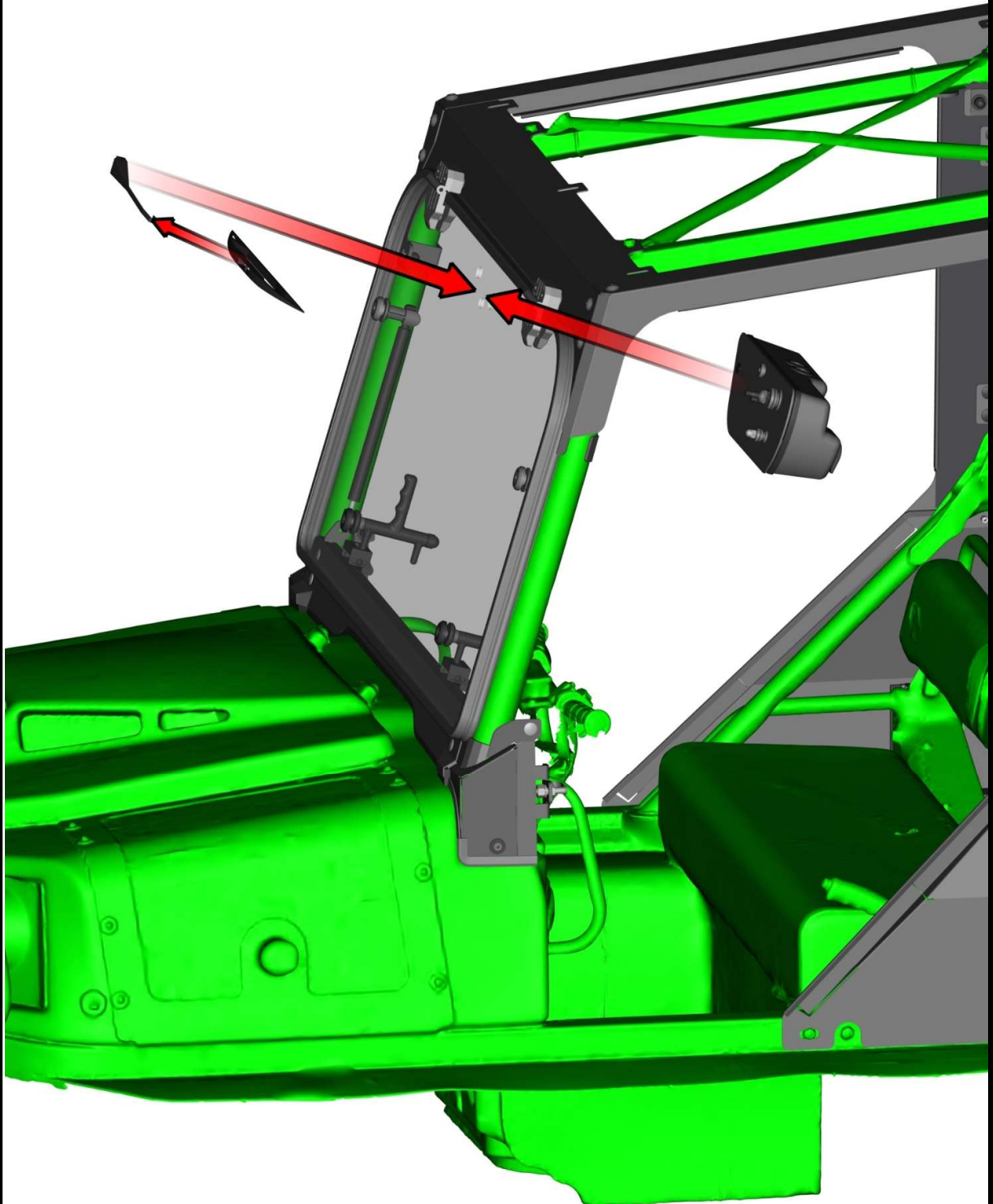
43

Install the gas spring onto the gas spring pins.



44

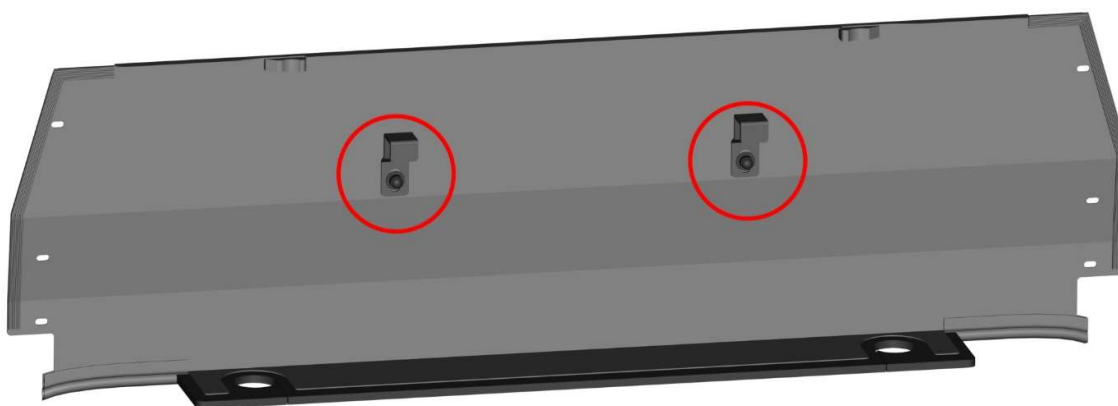
Install the wiper onto the windshield.



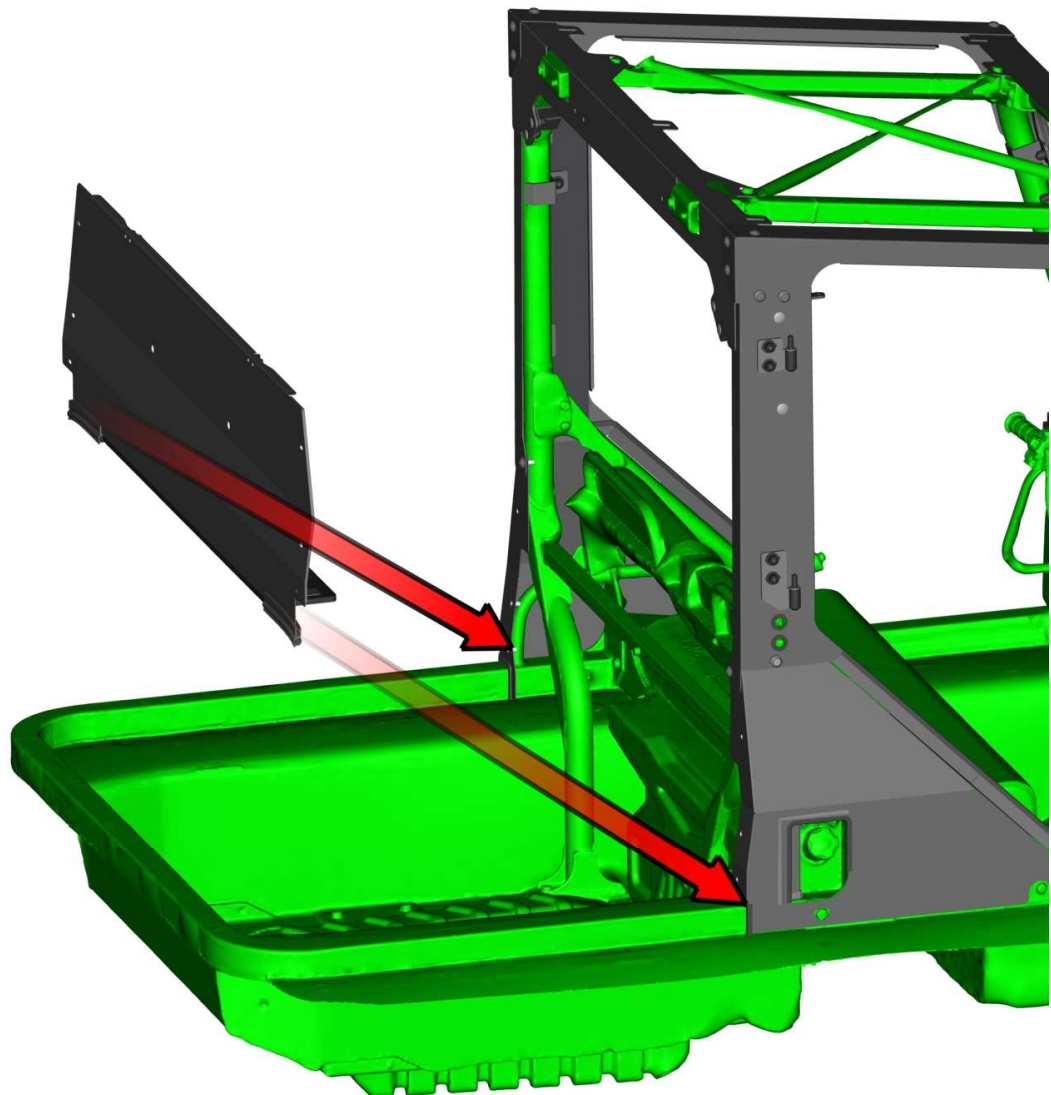
45

Remove the rear bottom ledge holders.

46

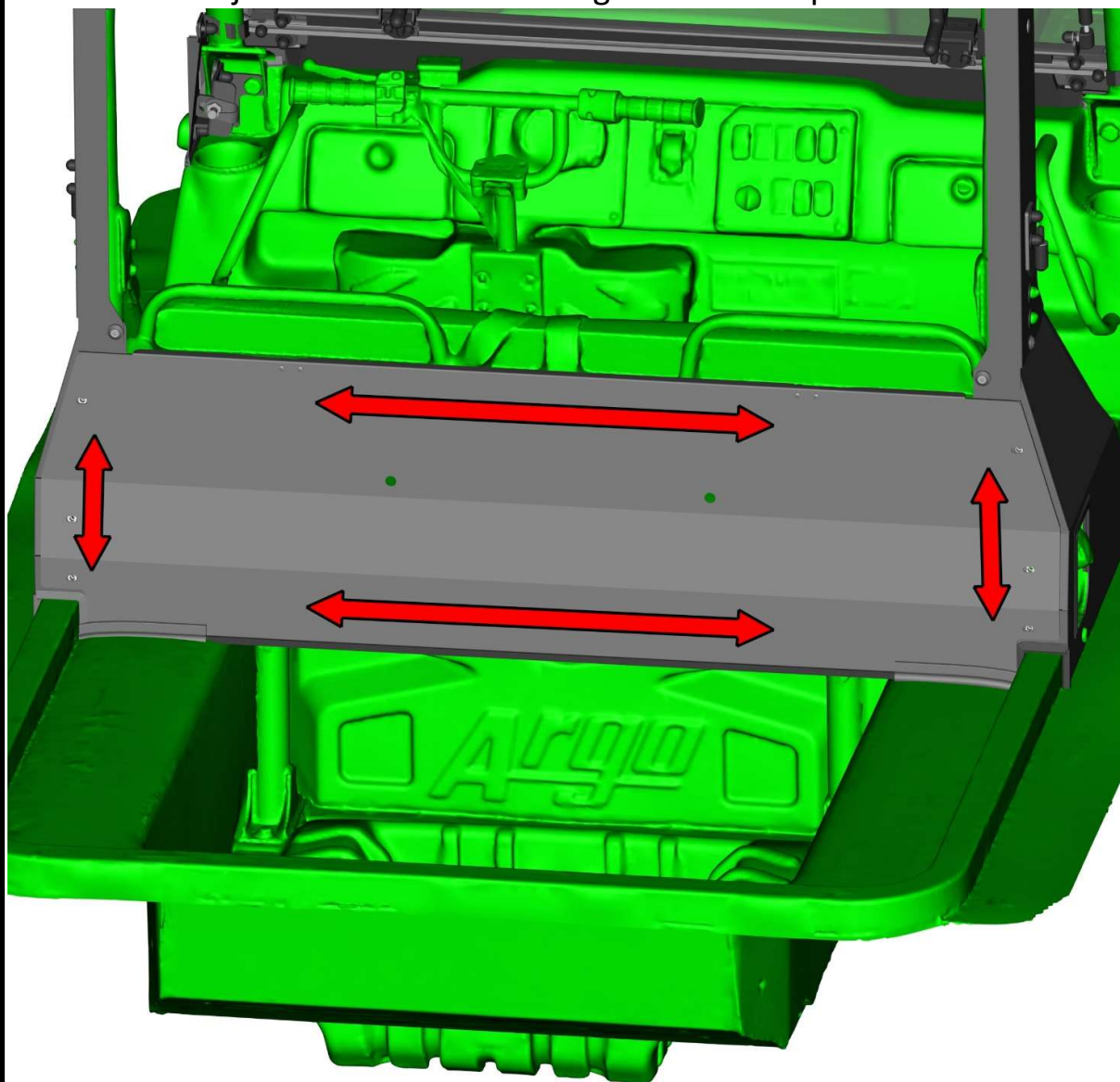


Place the rear bottom ledge onto the UTV.



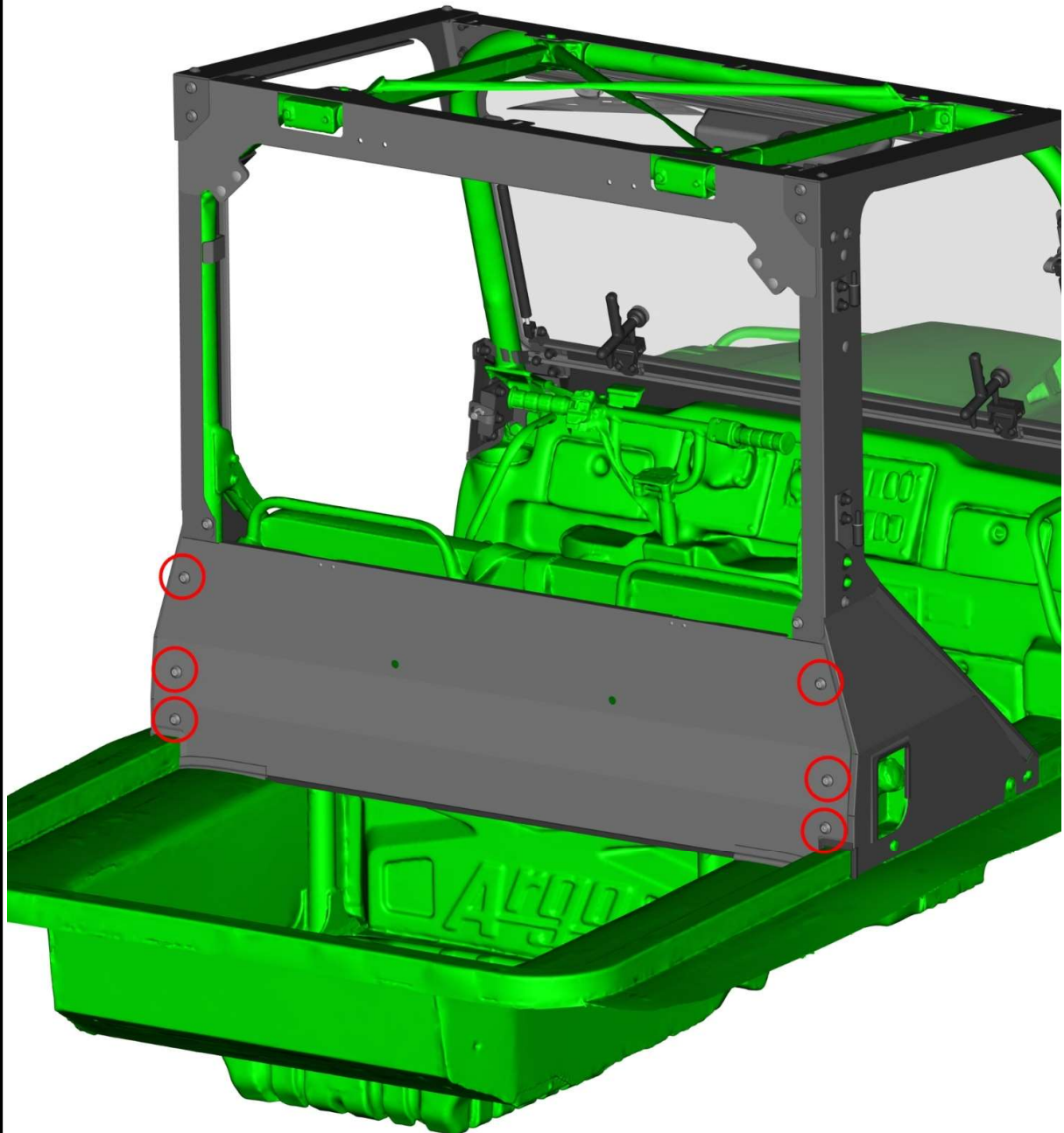
47

Adjust the rear bottom ledge to the best position.



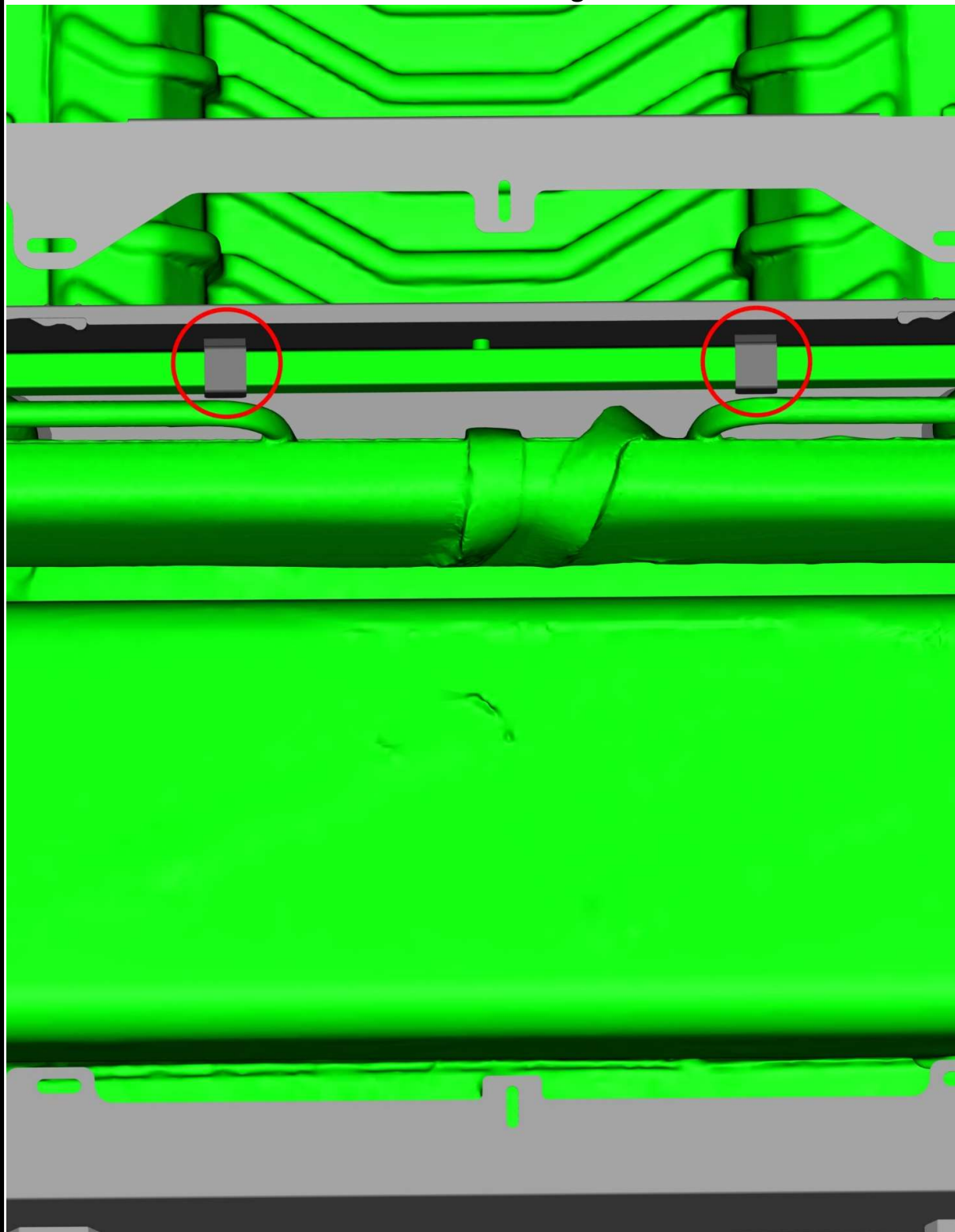
48

Fix the rear bottom ledge with the side bottom covers using included fixing kit.



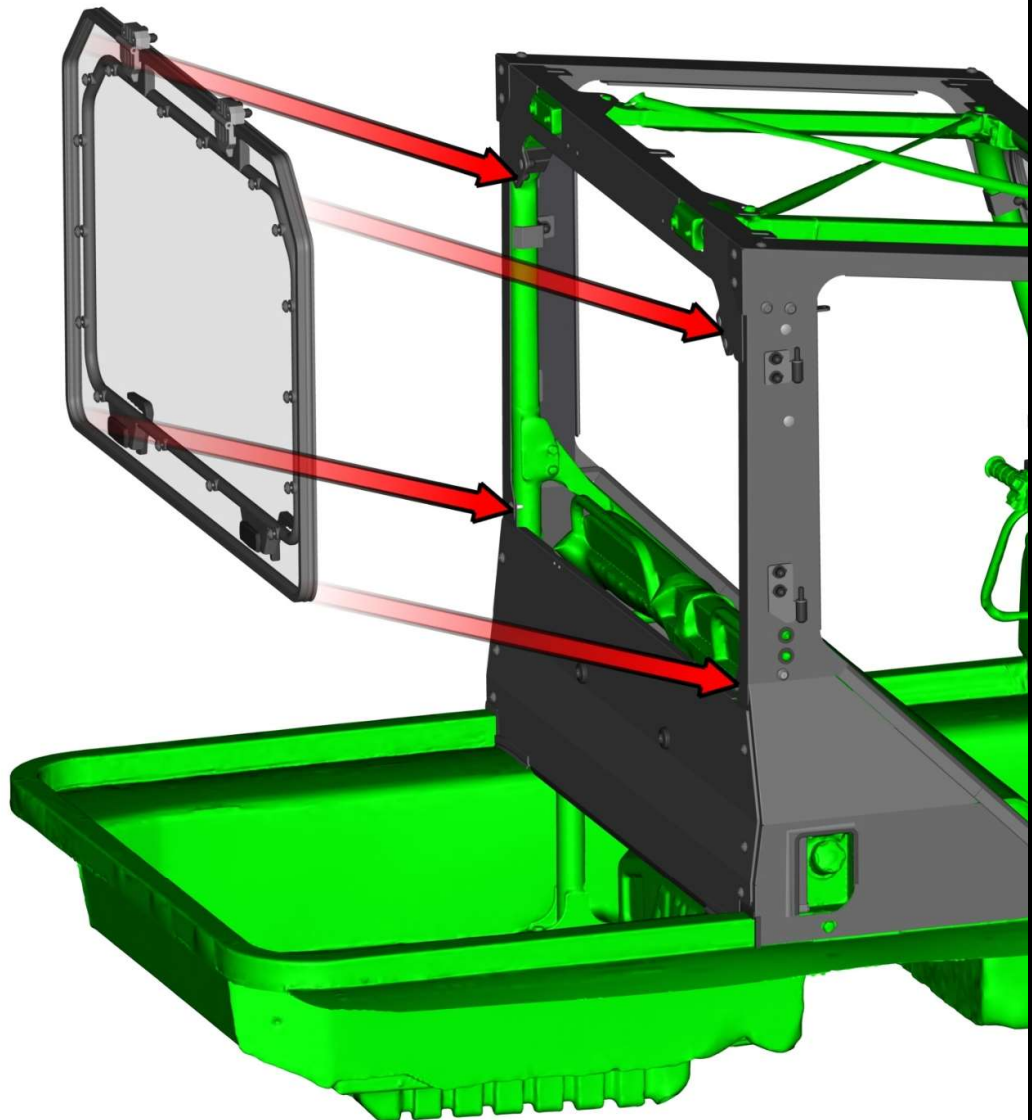
49

Install the rear bottom ledge holders onto the bar behind seats and fix it with included fixing kit.



50

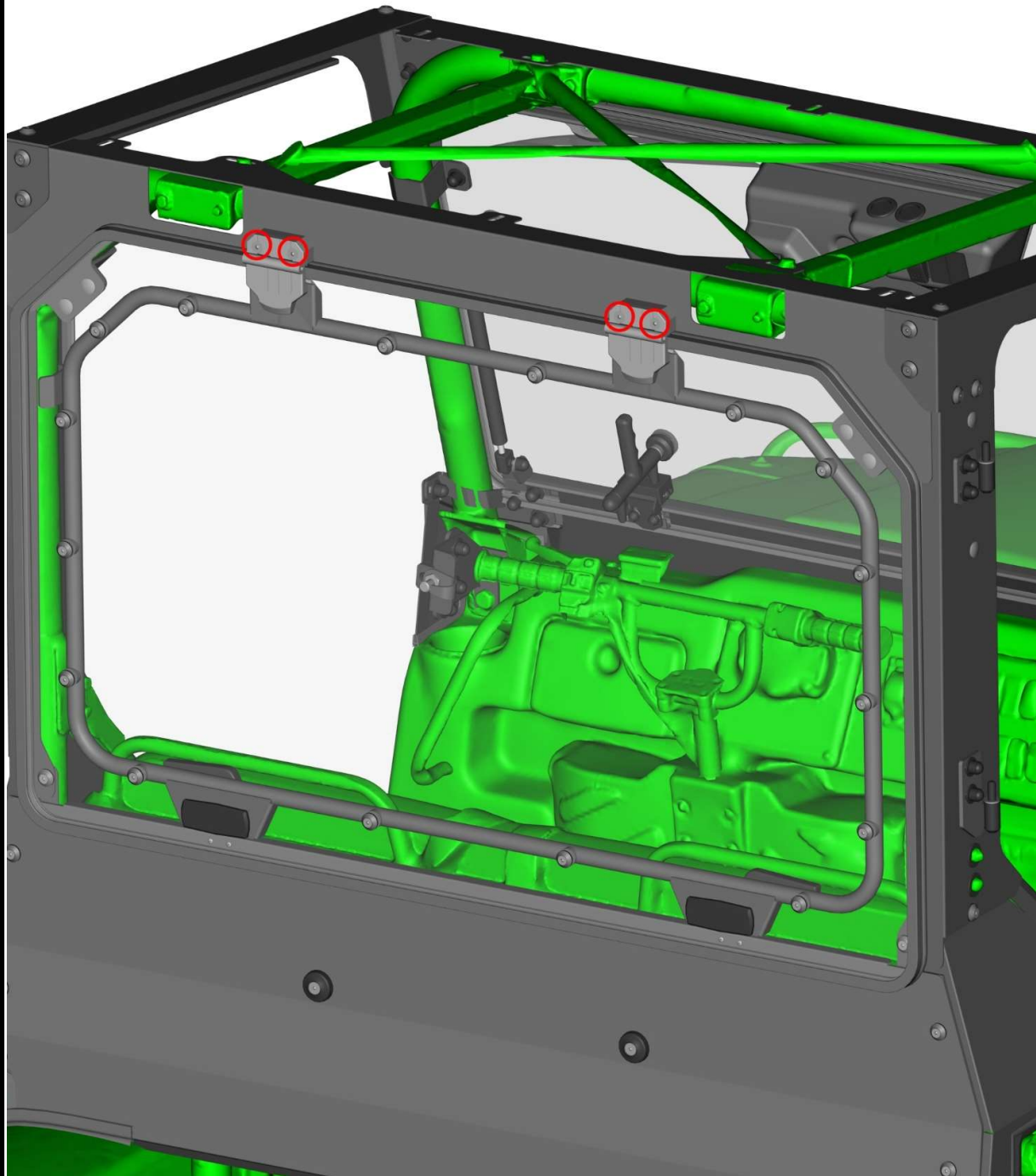
Place the rear glass assembly onto the cab frame.



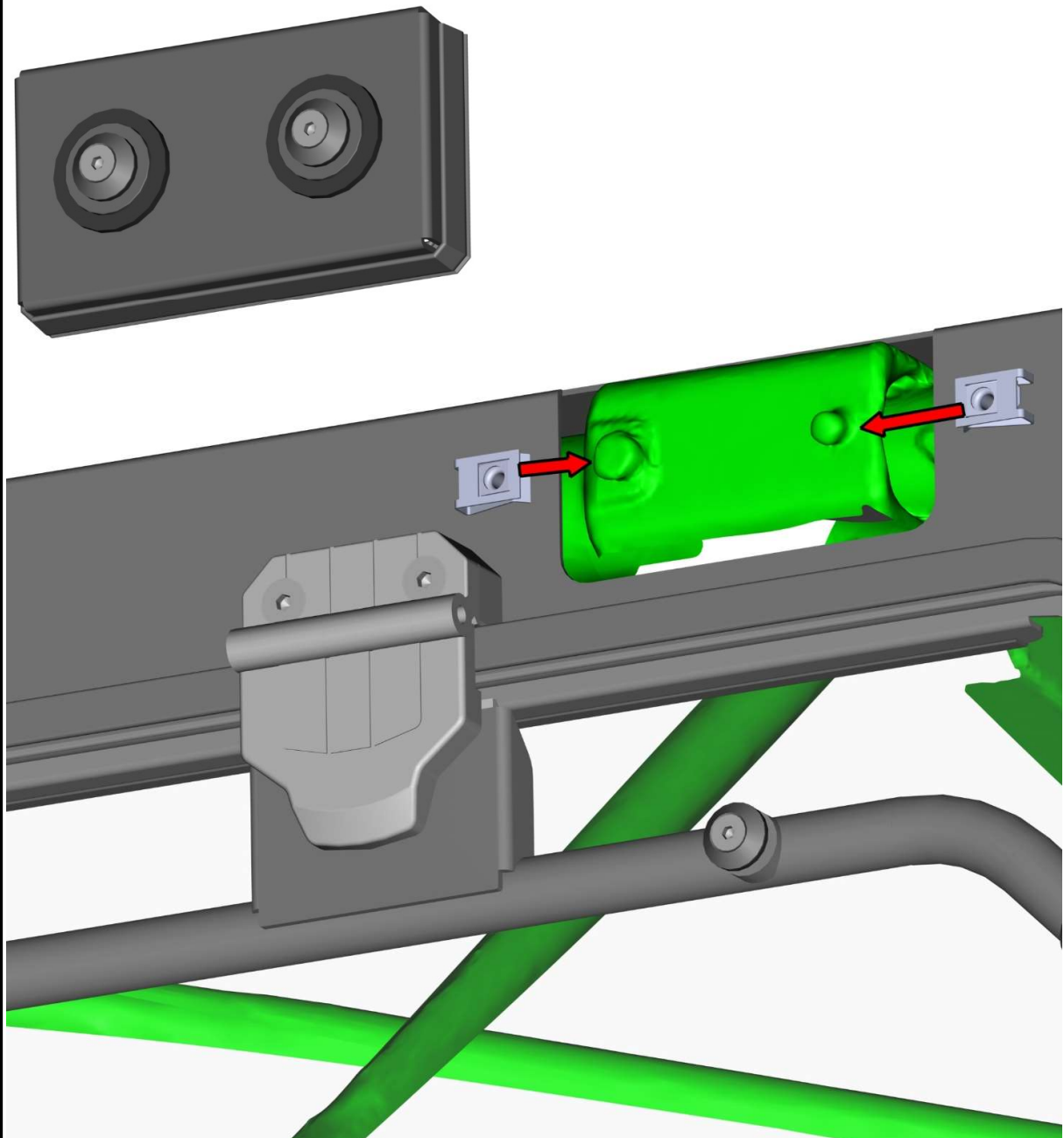
51

Fix the assembly assembly hinges with the rear upper ledge and fix it with included screws, washers, nuts and nut covers.

52



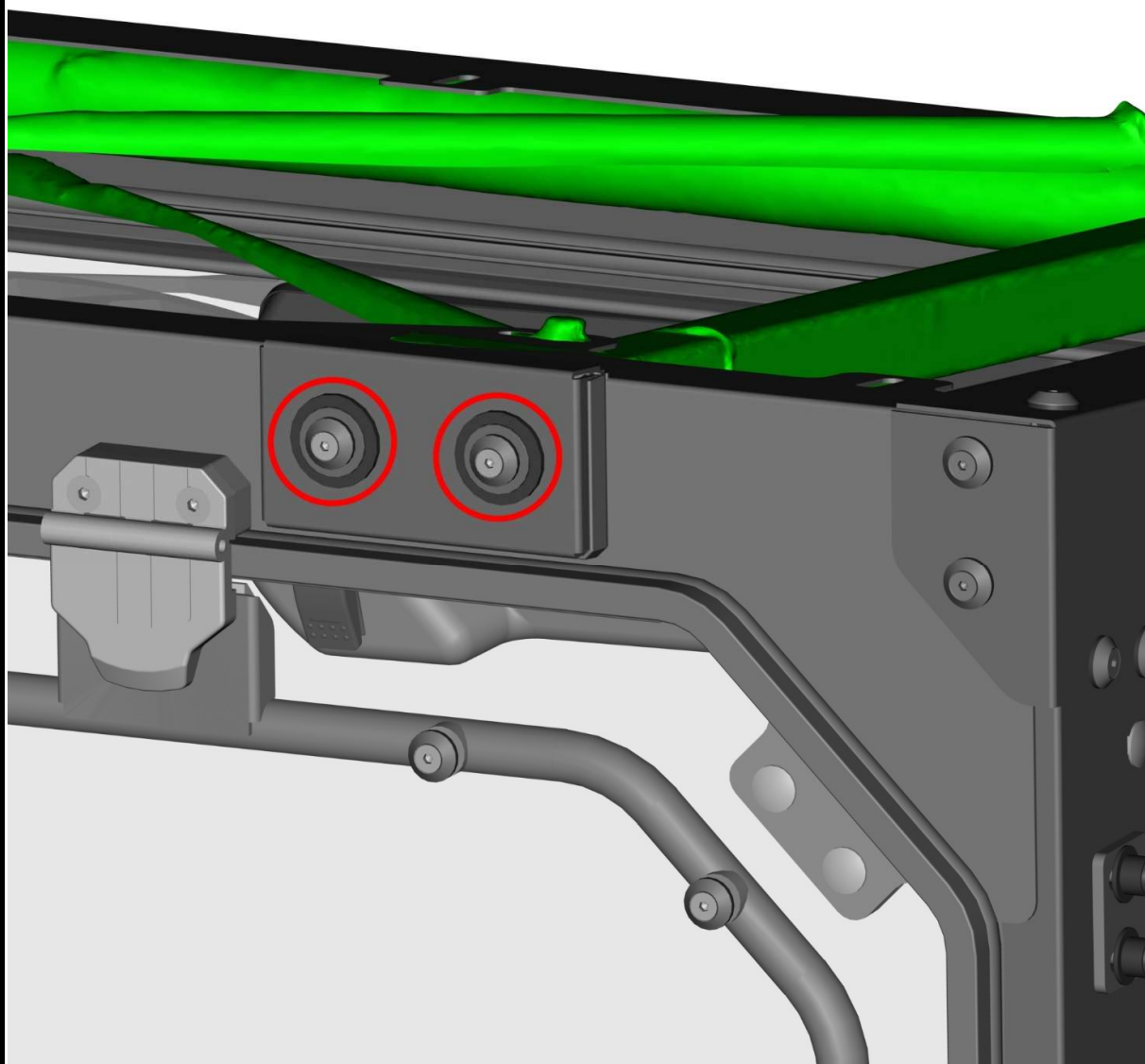
Insert the sheet metal nut onto the outcrop on the UTV frame.



53

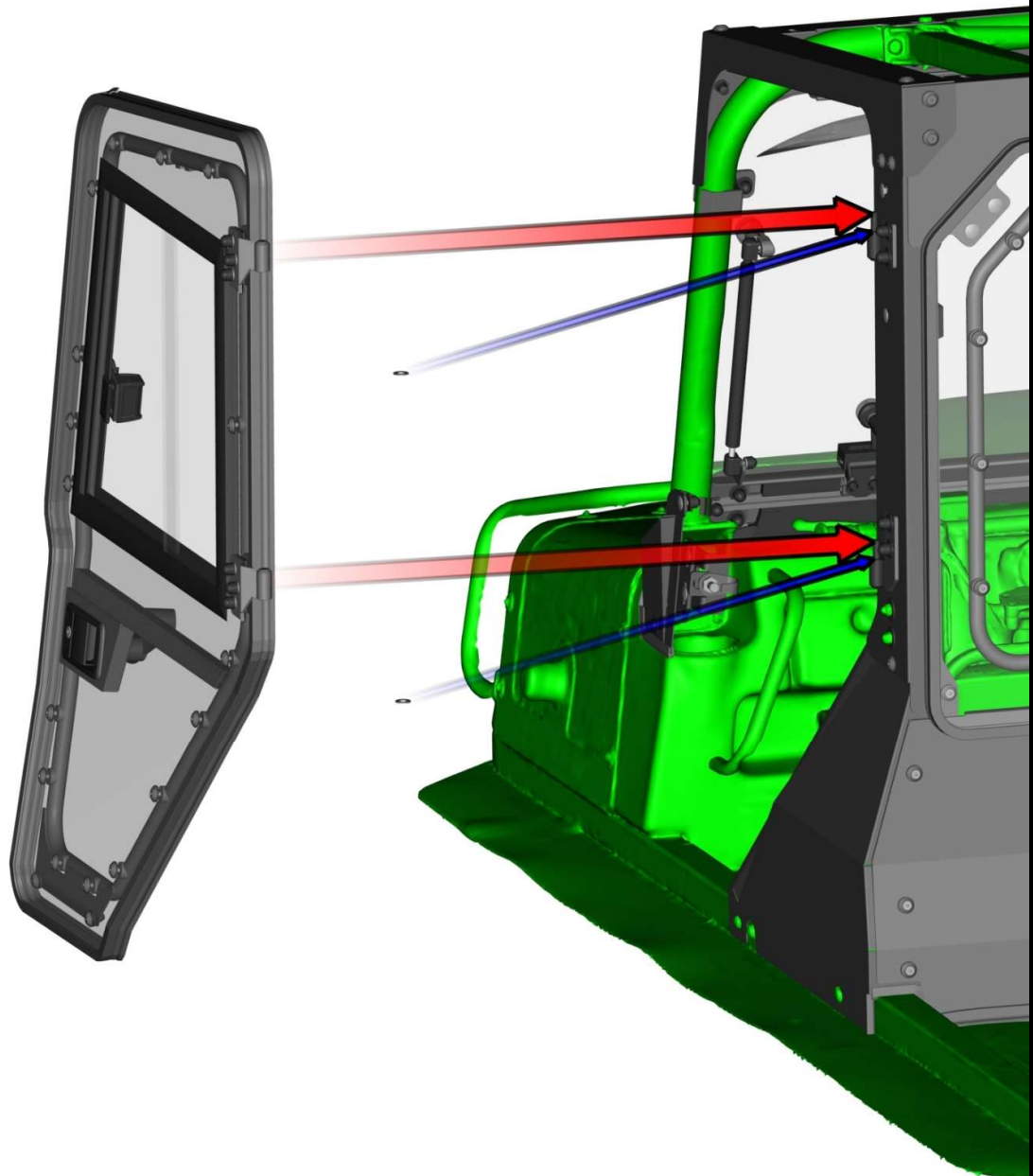
Fix the outcrop cover with included fixing kit.

54



LEFT DOOR + RIGHT DOOR

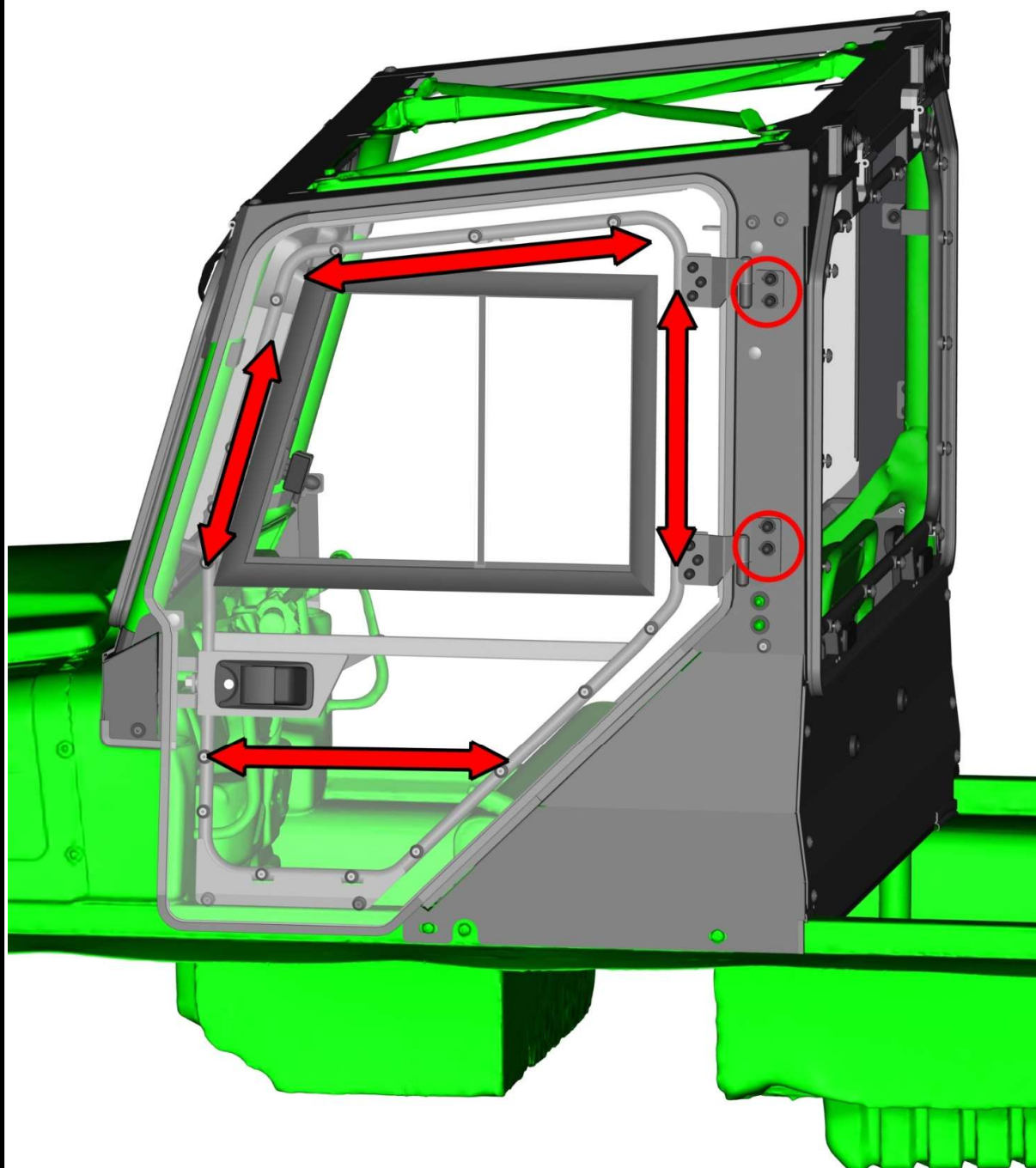
Install the washers onto the hinge's pins. Lubricate the hinges pins and install the left door assembly onto the hinges.



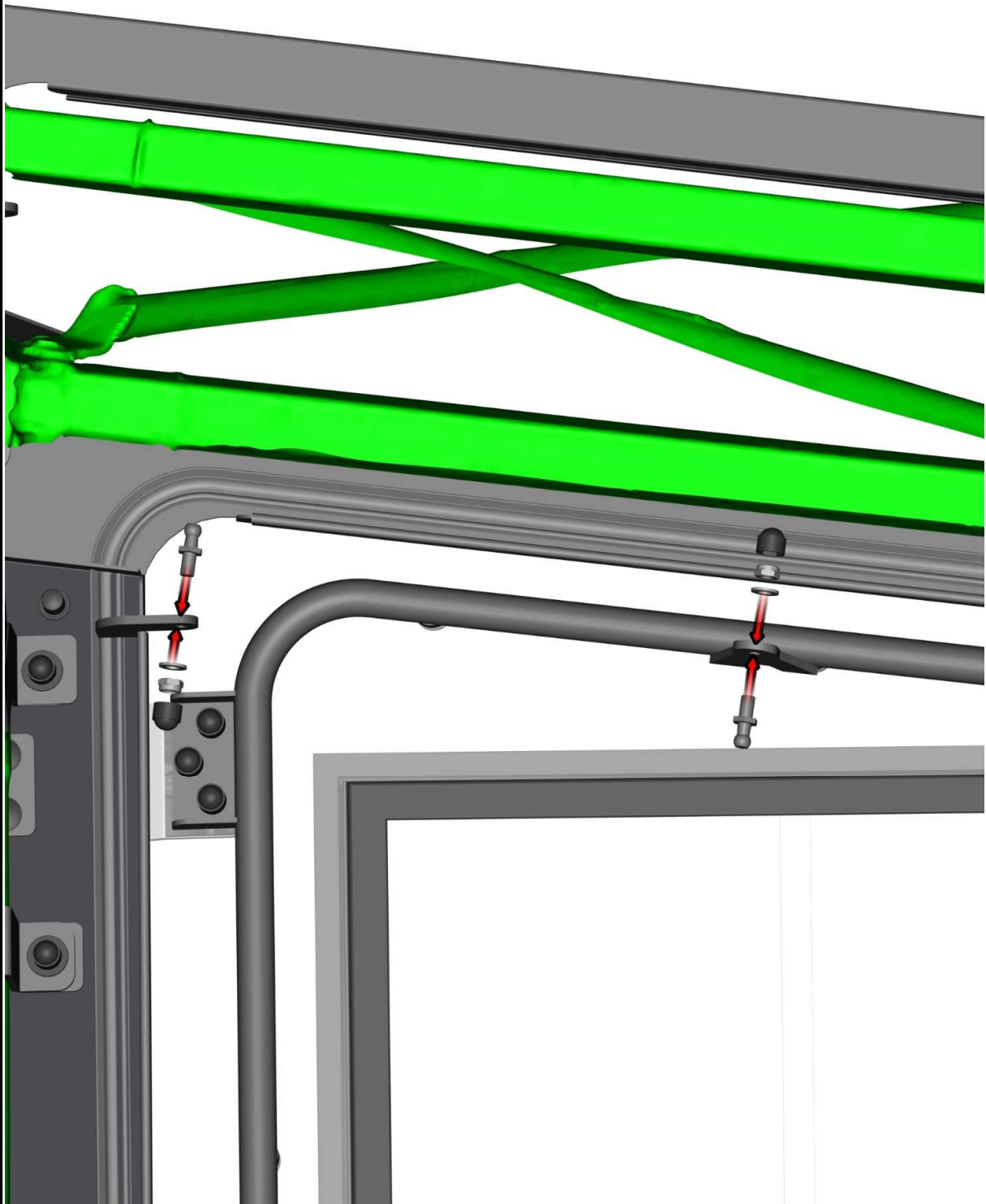
55

Adjust the door to the best position. If necessary loosen the hinges (red circles) And adjust them to the best position with the doors.

56



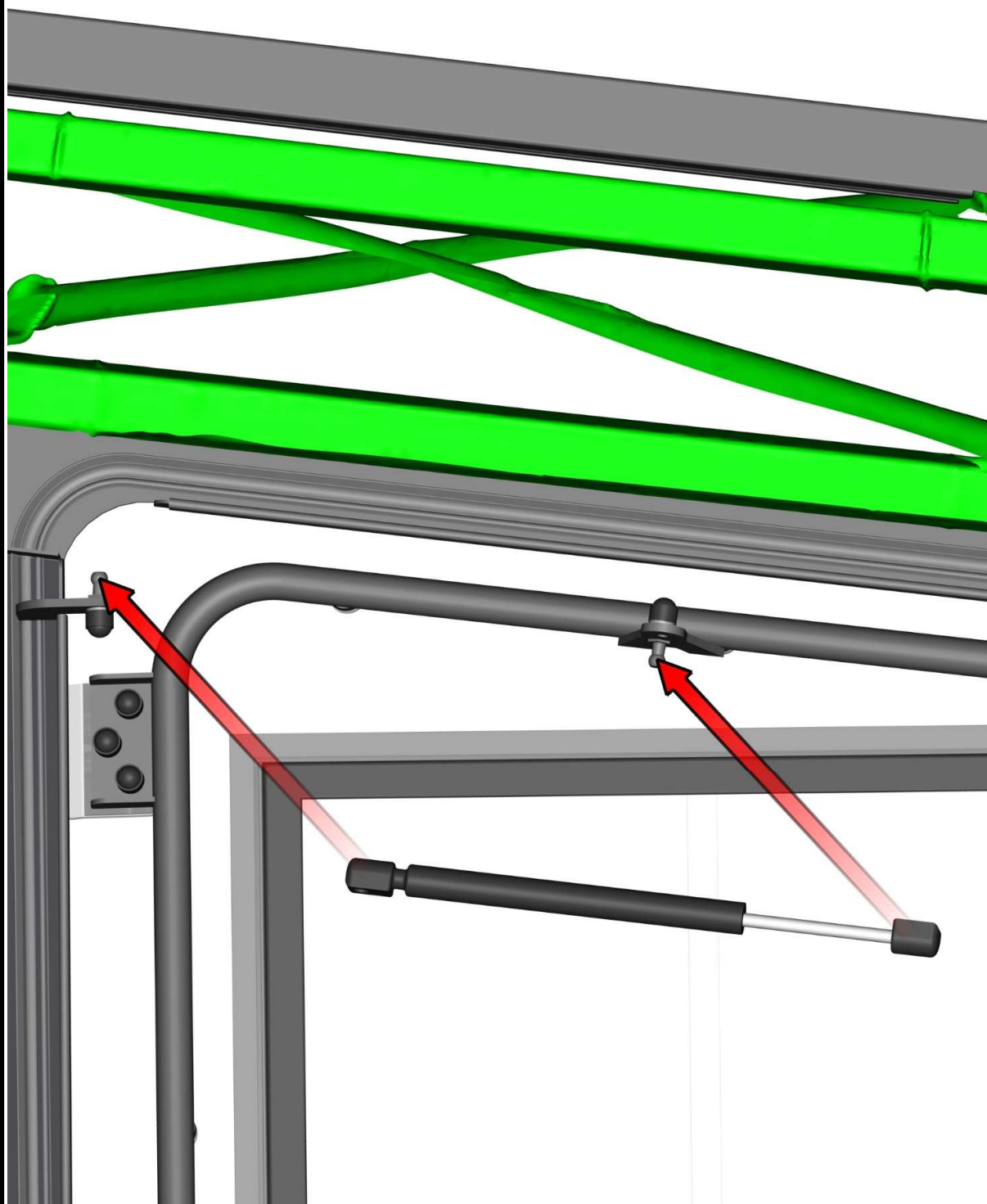
Install the gas spring pins onto the doors and onto the door base.



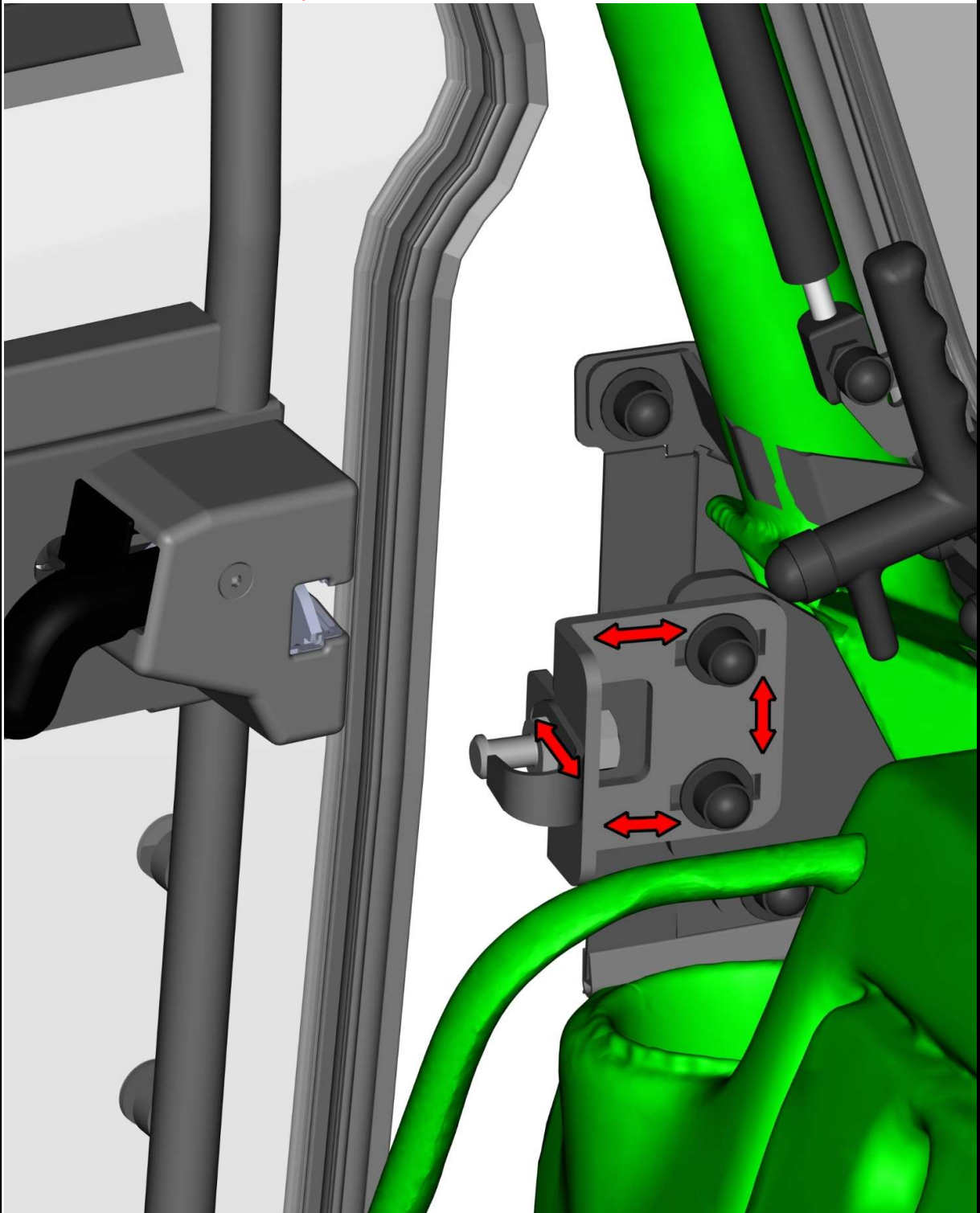
57

Install the gas spring onto the gas spring pins.

58



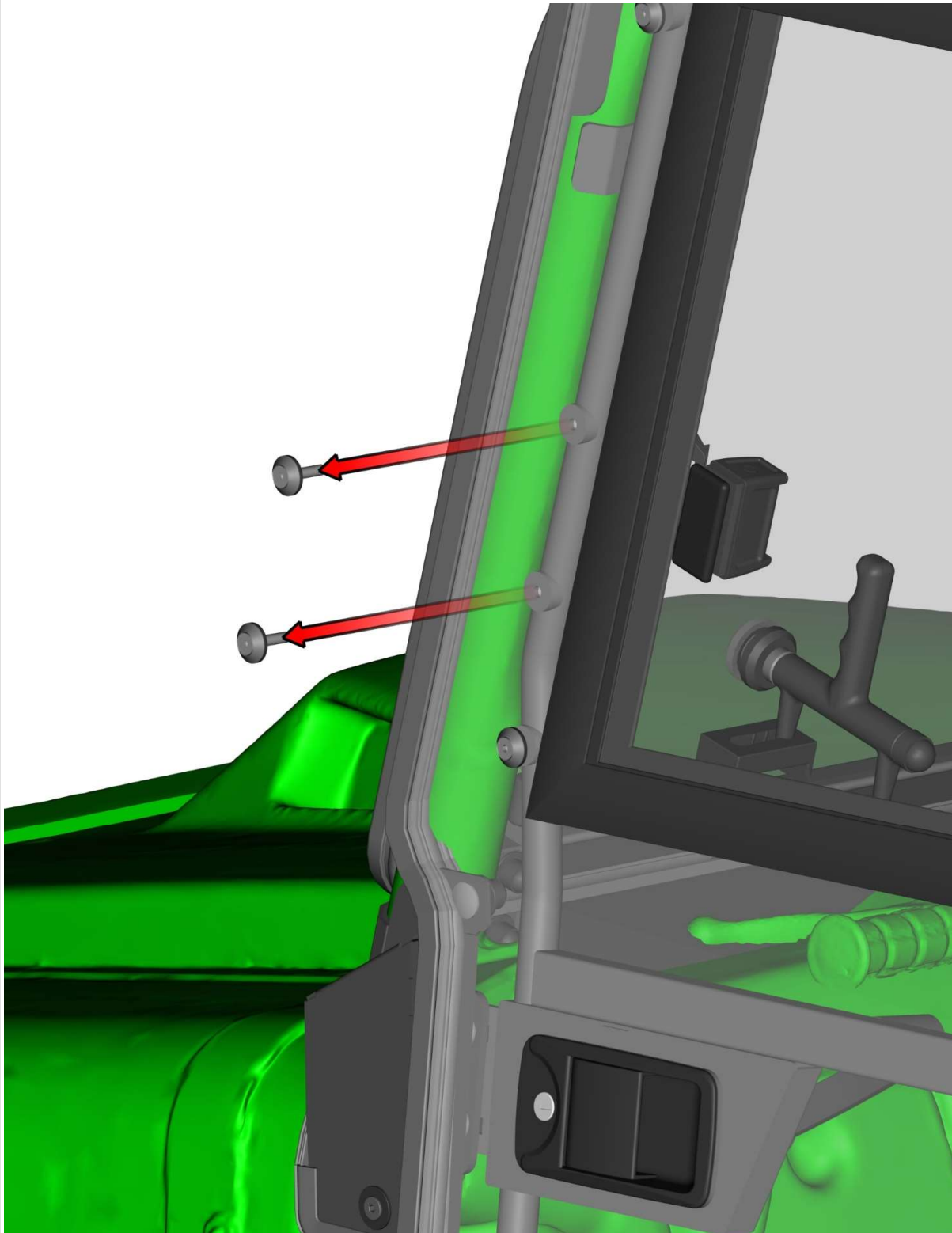
Adjust the door stop holder and door stop to the best position with the door. **If you have adjusted the door stop correctly, when you close the door, you will hear 2 clear metallic clicks.**



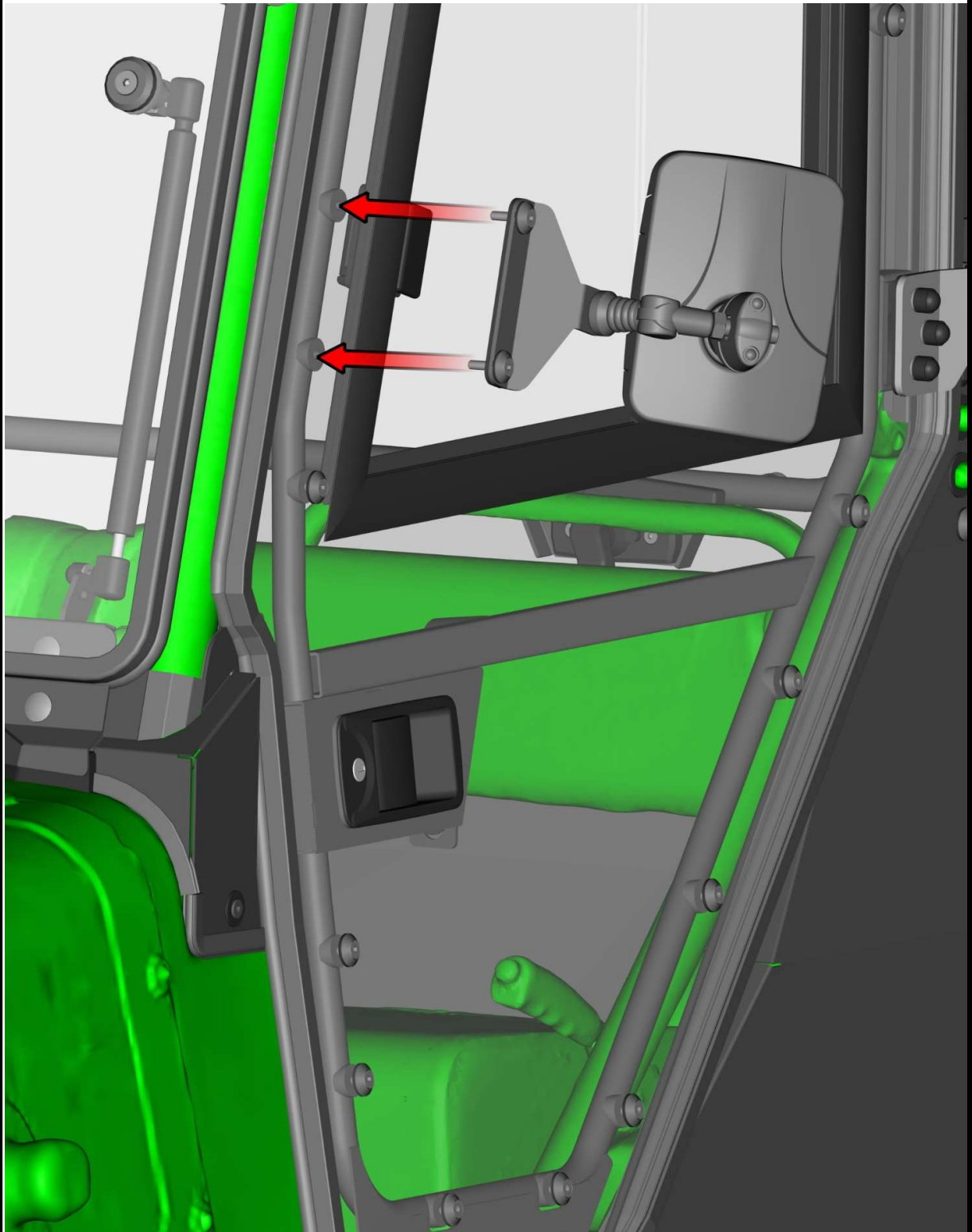
59

Remove two screws and washers from the frame fixing assemblies (next to the window frame). **DO NOT REMOVE SADDLE WASHERS.**

60



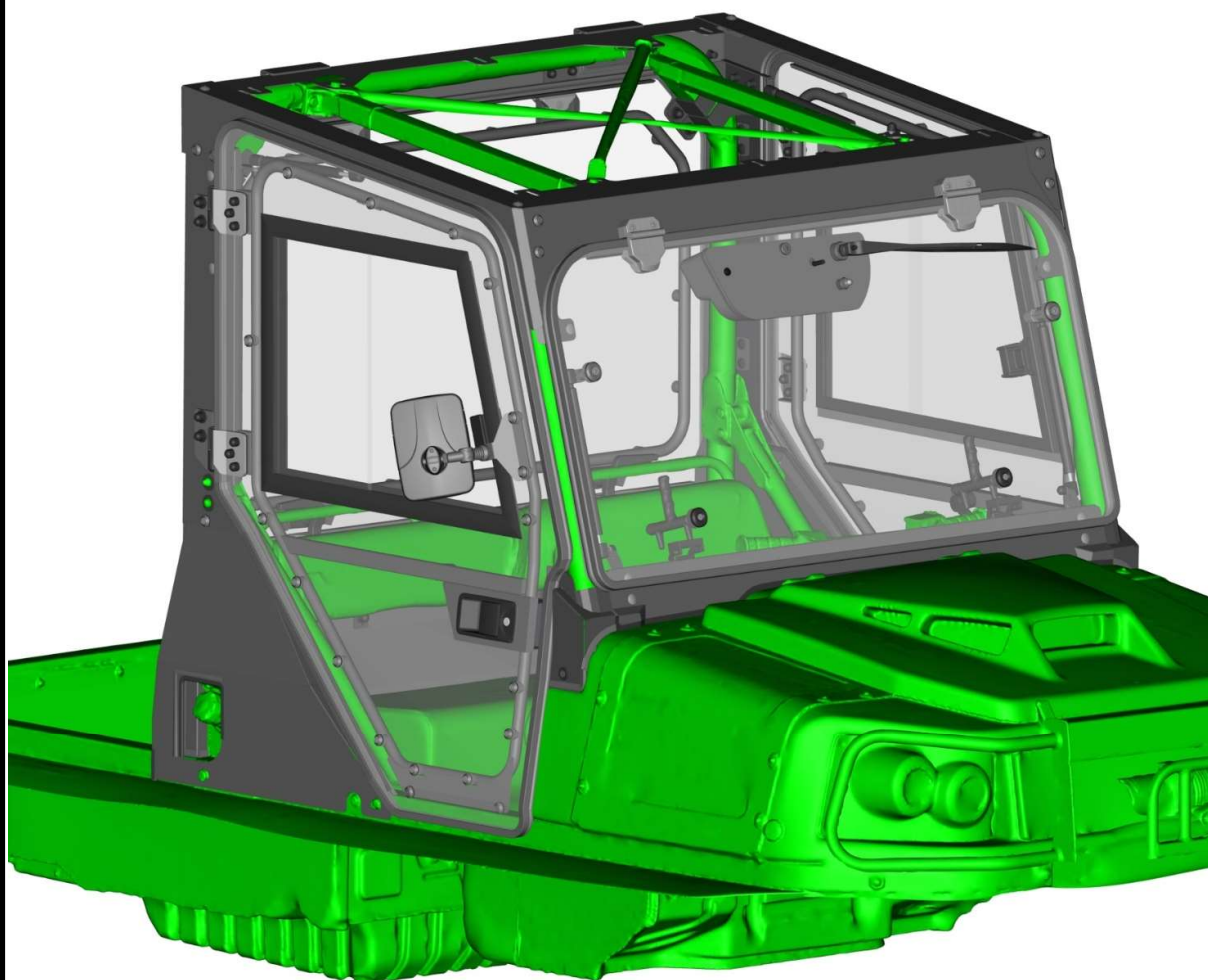
Place the left rear-view mirror onto the door polycarbonate in accordance with saddle washers and fix it with included screws.



61

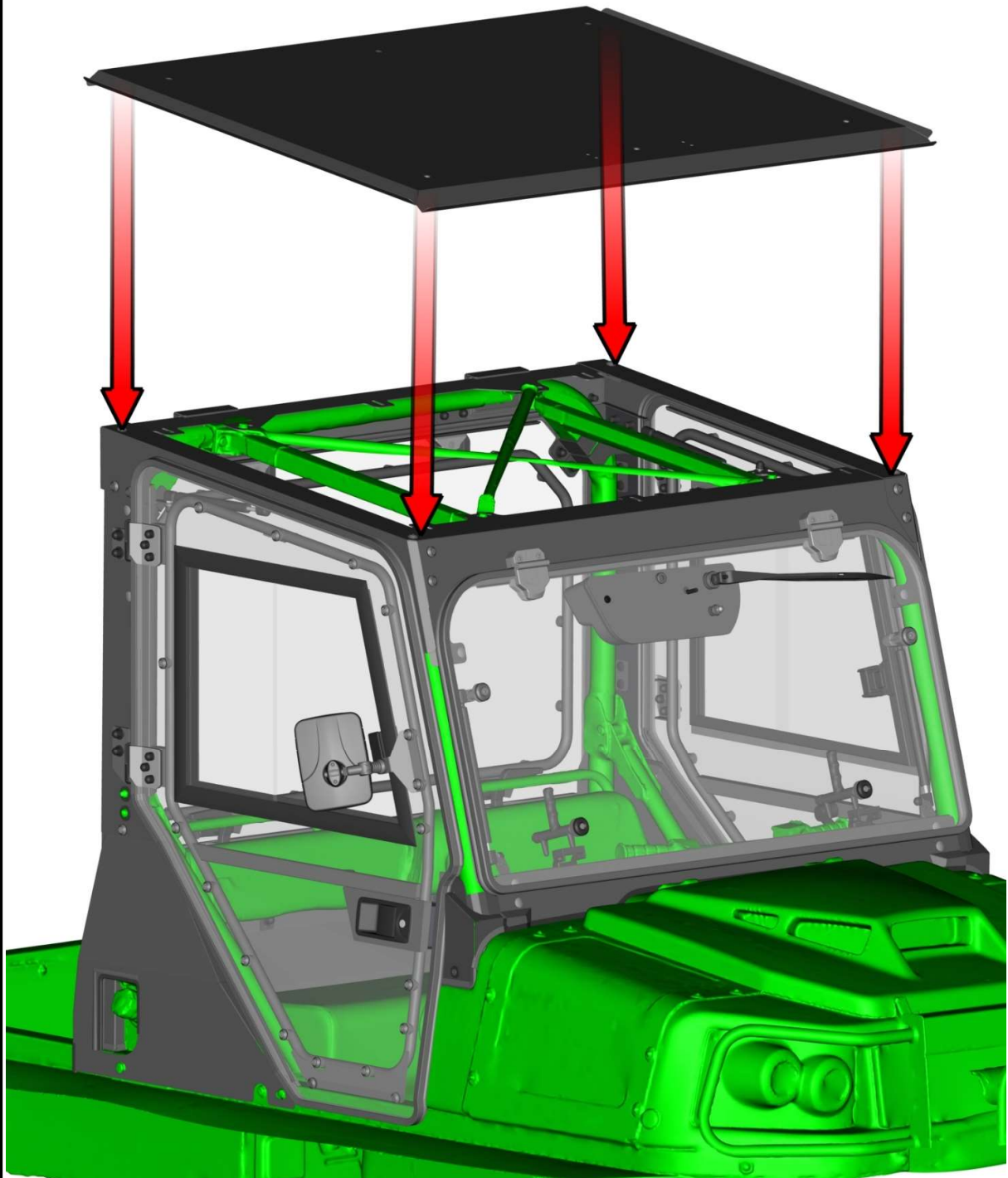
Repeat same steps with the right door assembly.

62



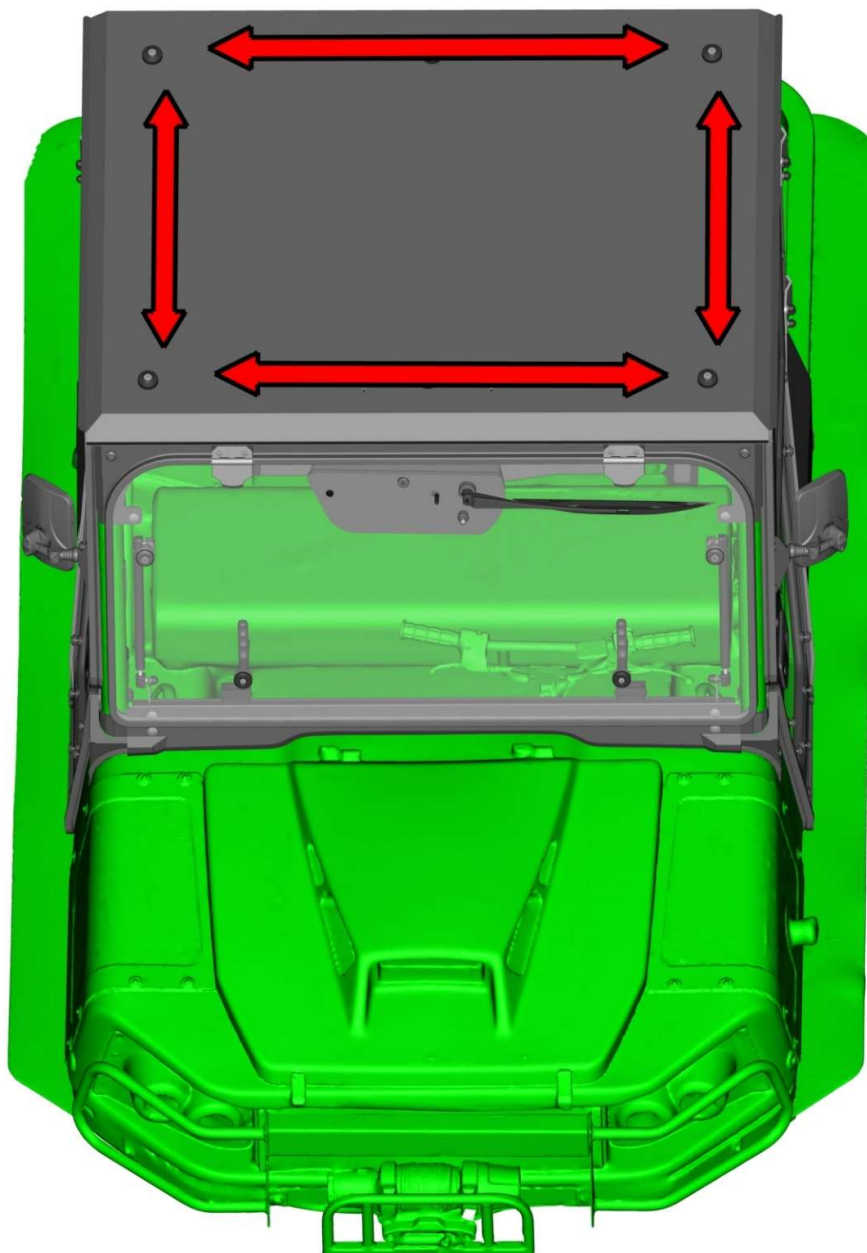
ROOF

Place the roof onto the UTV roll cage.



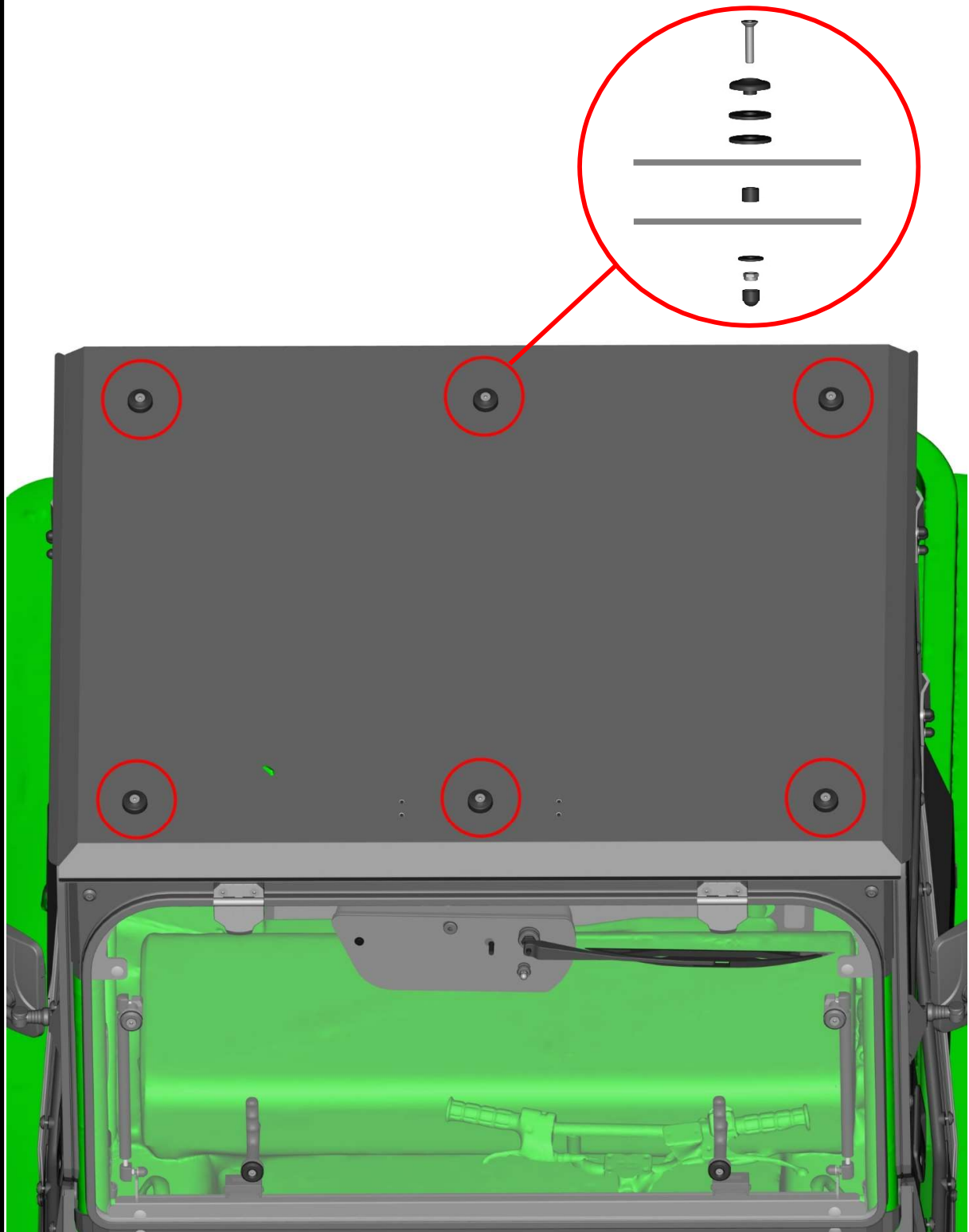
63

Adjust the roof panel to the best position.



64

Fix the roof panel with upper ledges all around using included fixing kit.
Put spacer roller between ledges.

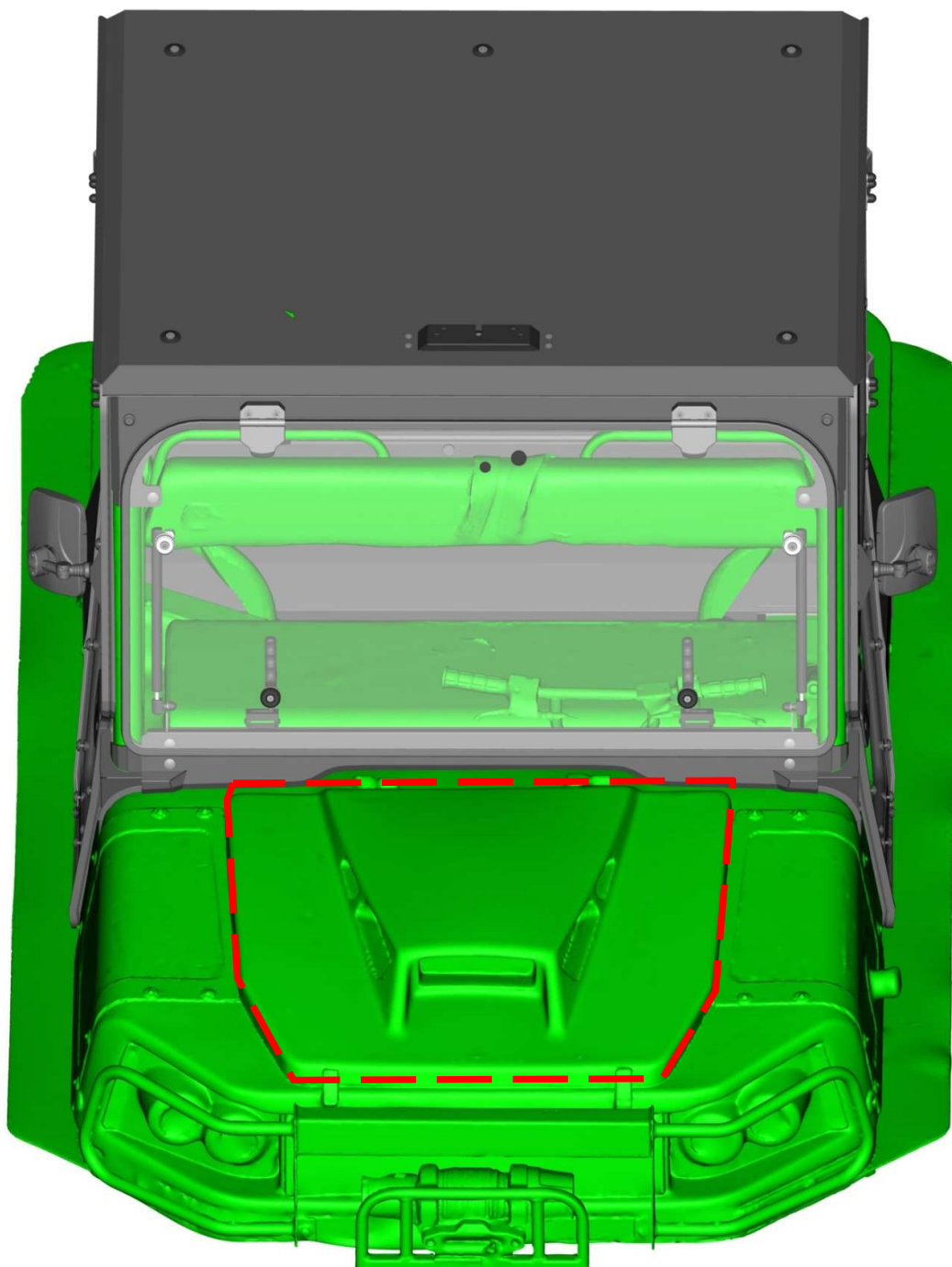


65

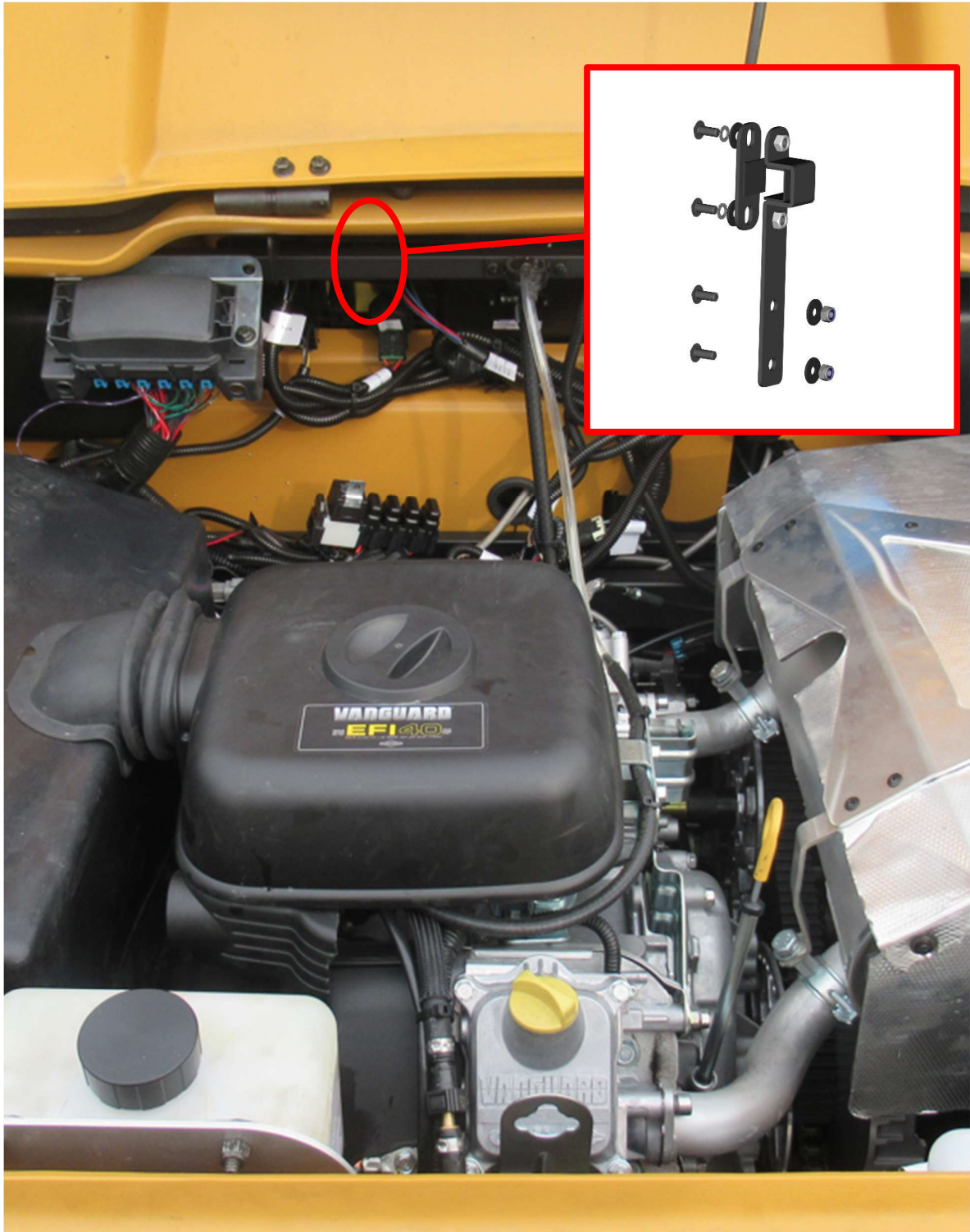
ELECTROINSTALLATION

Open the front hood lid.

66

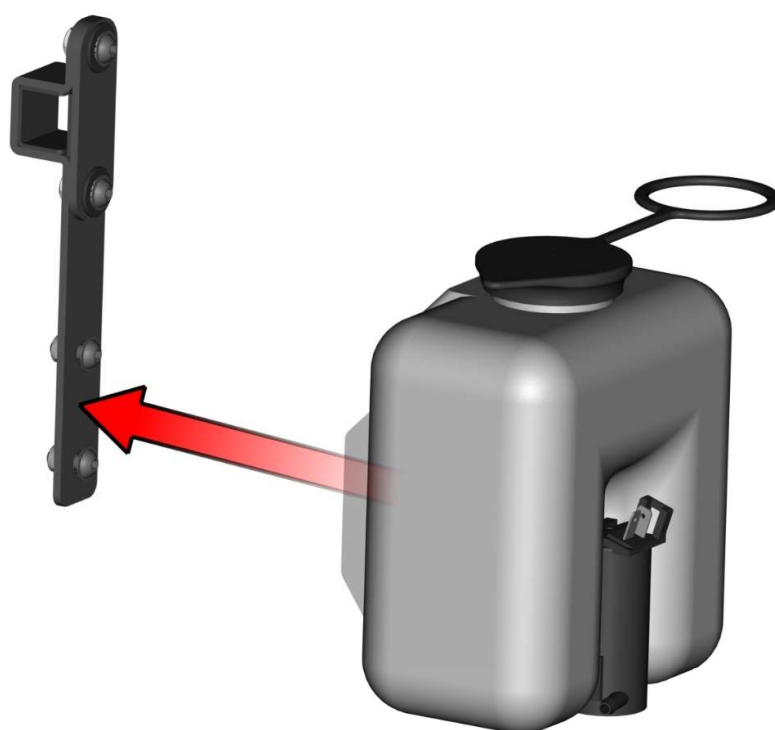


Install the washer tank holder onto the bar under hood.



67

Install the washer tank onto the washer tank holder.



68

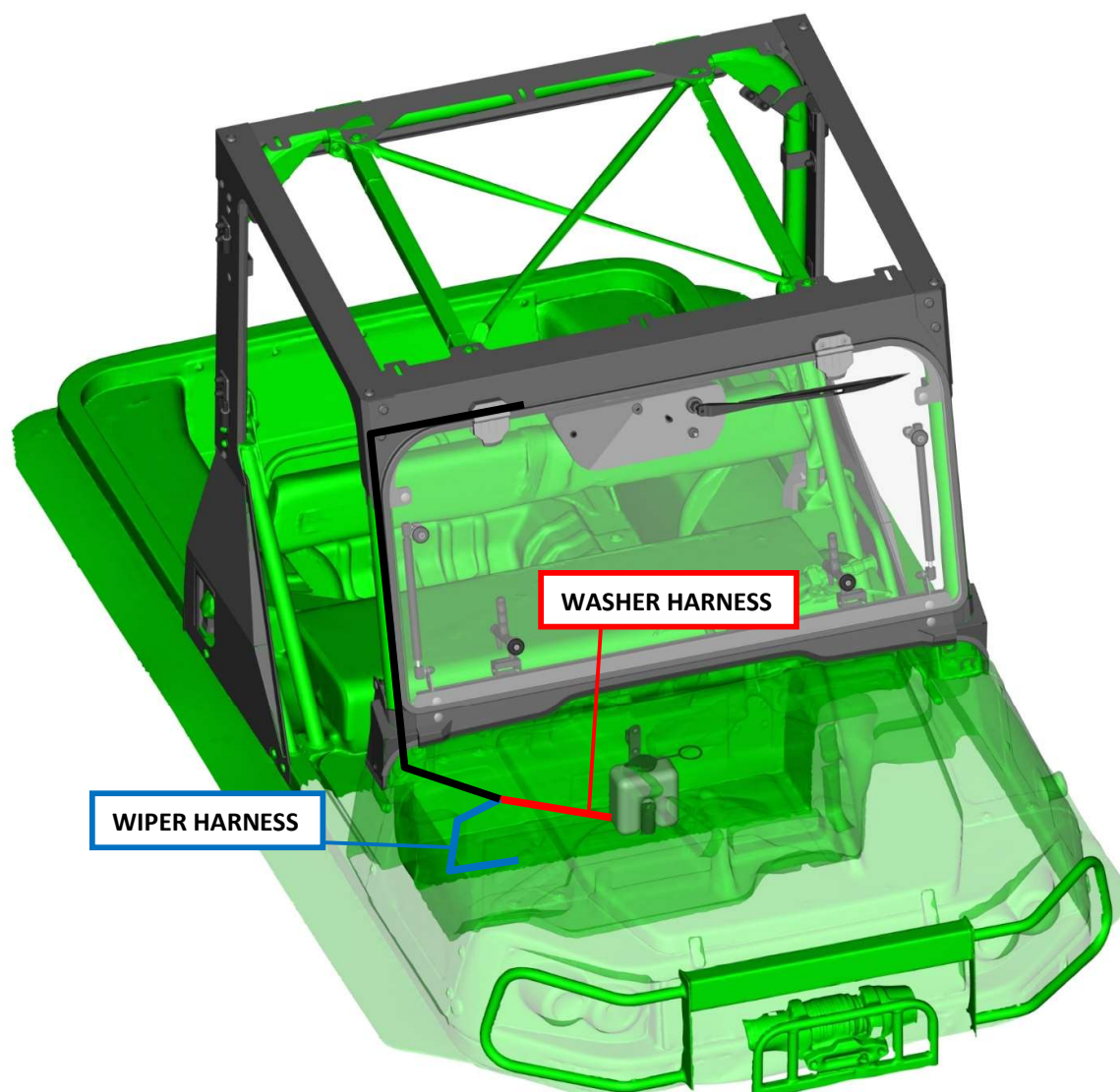
Drill hole next to the right cup holder for wiper harness.



69

Route the cables from washer tank and supply harness to the wiper.

70



Connect the wiper/washer harness with the wiper/washer assembly.



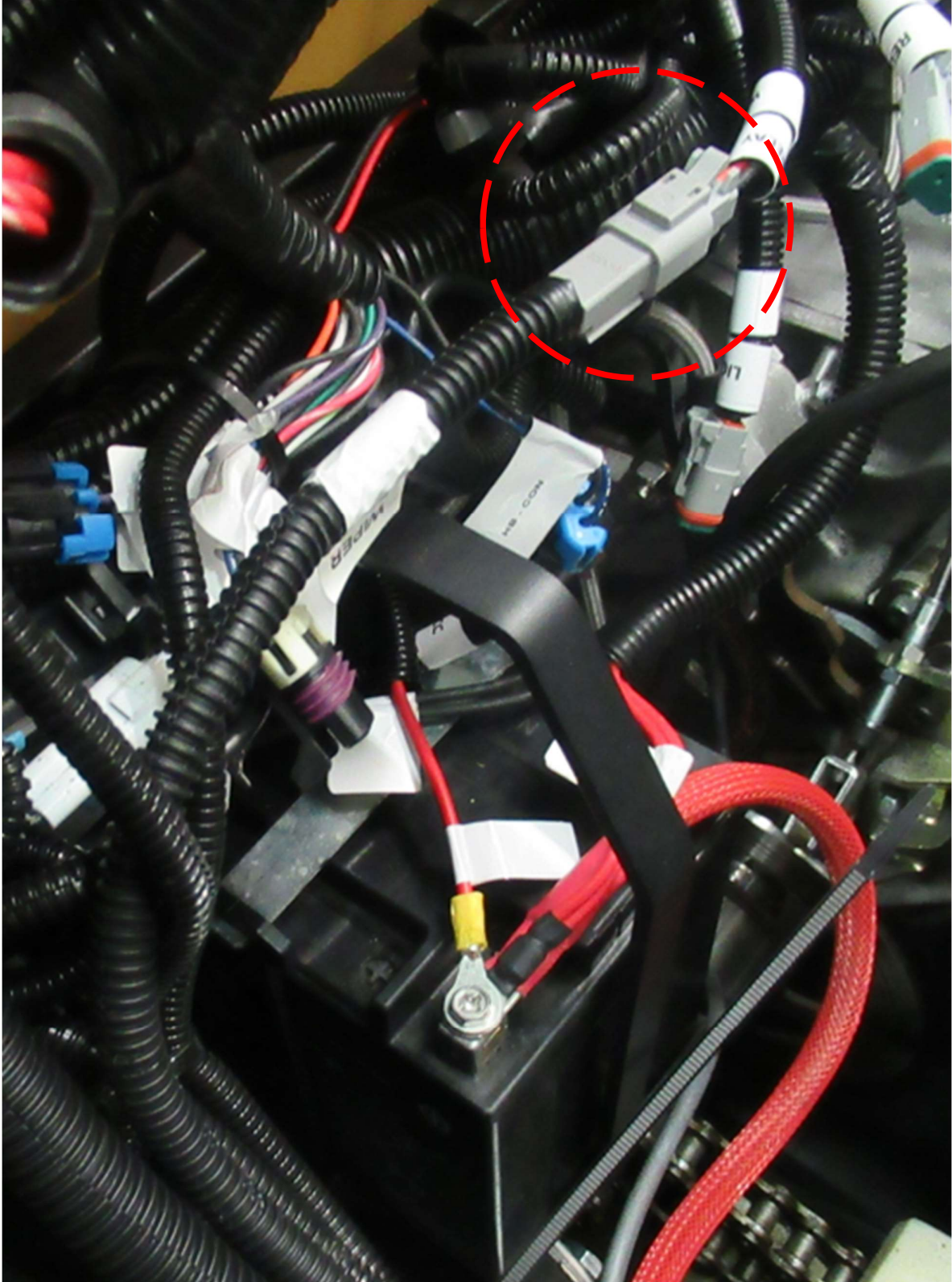
71

Connect the supply harness to the original connector of 12V switched on after turning the ignition key. Should be marked as "HB-CON"



72

Connect the wiper relay with supply harness.



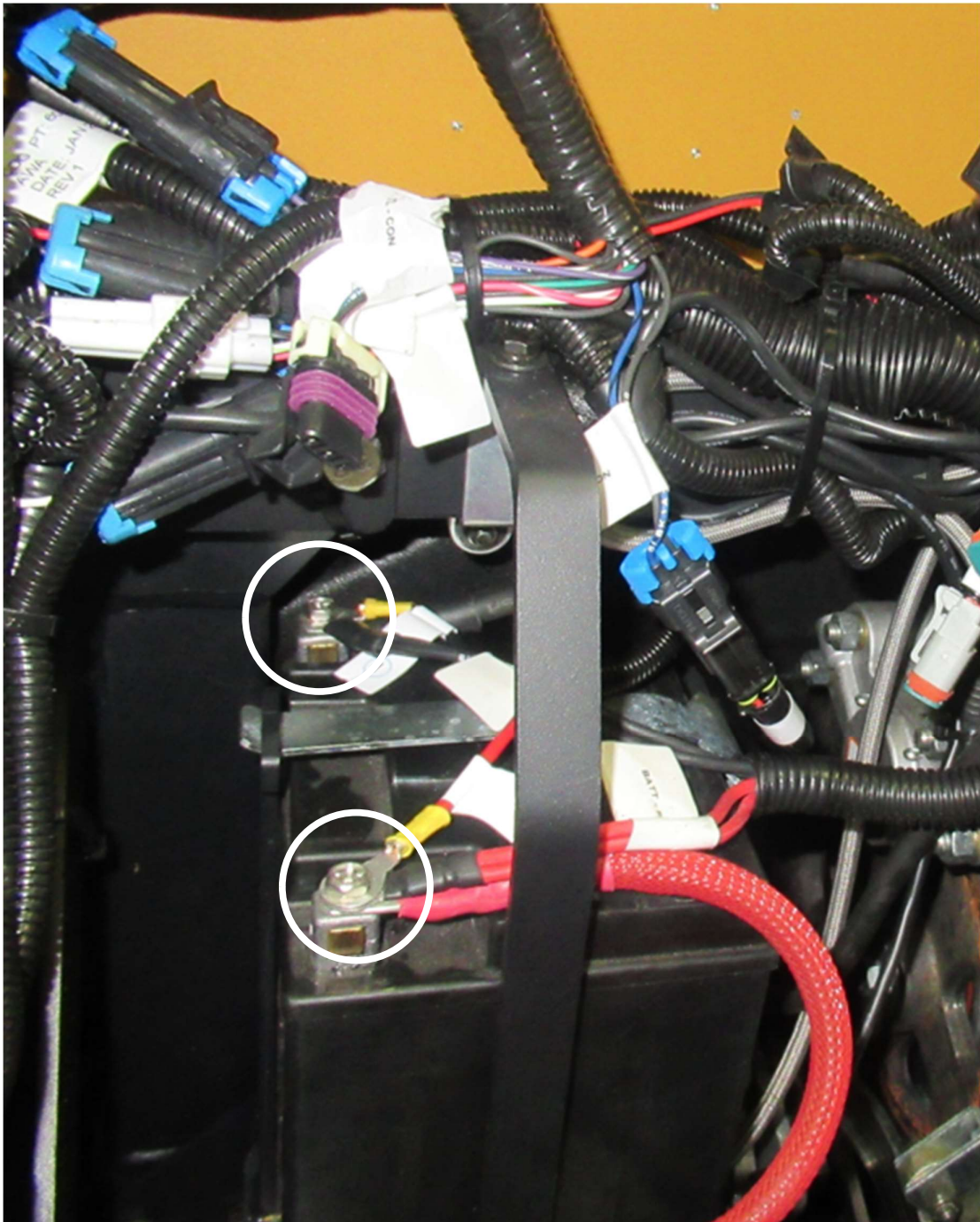
73

Connect the washer harness and the washer tube with the washer motor.



74

Connect supply harness ring terminals to the battery. 12V+ (red) and 12V- (black)



75

BOLT TORQUE

BOLT TORQUE SPECIFICATIONS

GENERAL TORQUE SPECIFICATION TABLE

Use the following torques when special torques are not given. These values apply to fasteners as received from suppliers, dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads. Remember to always use grade five or better when replacing bolts.

IMPORTANT: On all PLATED GRADE 8 bolts, reduce torque 15% from listed bolt torque specification.

SAE Grade No.		2				5				8*			
Bolt head identification mark as per grade. NOTE: Manufacturing Marks Will Vary													
Bolt Size		TORQUE				TORQUE				TORQUE			
		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters		Pounds Feet		Newton-Meters	
Inches	Millimeters	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	8	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20.5	23	28	24	29	33	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	109	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	244	220	264	298	358
3/4	19.05	150	185	203	251	270	324	366	439	380	456	515	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	787	944	900	1080	1220	1464
1-1/8	25.58	-	-	-	-	800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75	-	-	-	-	1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93	-	-	-	-	1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10	-	-	-	-	1940	2200	2631	2983	3160	3560	4285	4827
*Thick Nuts must be used with Grade 8 bolts													

*Thick Nuts must be used with Grade 8 bolts

METRIC BOLT TORQUE SPECIFICATIONS

		5.6			8.8			10.9		
Size of Screw	Property Class	Course Thread			Fine Thread					
		Pitch (mm)	Pounds Feet	Newton-Meters	Pitch (mm)	Pounds Feet	Newton-Meters			
M6	5.6	1.0	3.6-5.8	4.9-7.9	-	-	-			
	8.8		5.8-9.4	7.9-12.7		-	-			
	10.9		7.2-10	9.8-13.6		-	-			
M8	5.6	1.25	7.2-14	9.8-19	1.0	12-17	16.3-23			
	8.8		17-22	23-29.8		19-27	25.7-36.6			
	10.9		20-26	27.1-35.2		22-31	29.8-42			
M10	5.6	1.5	20-25	27.1-33.9	1.25	20-29	27.1-39.3			
	8.8		34-40	46.1-54.2		35-47	47.4-63.7			
	10.9		38-46	51.5-62.3		40-52	54.2-70.5			
M12	5.6	1.75	28-34	37.9-46.1	1.25	31-41	42-55.6			
	8.8		51-59	69.1-79.9		55-68	75.9-92.1			
	10.9		57-66	77.2-89.4		62-75	84-101.6			
M14	5.6	2.0	49-56	66.4-75.9	1.5	52-64	70.5-86.7			
	8.8		81-93	109.8-126		90-106	122-143.6			
	10.9		96-109	130.1-147.7		107-124	145-168			
M16	5.6	2.0	67-77	90.8-104.3	1.5	69-83	93.6-112.5			
	8.8		116-130	157.2-176.2		120-138	162.6-187			
	10.9		129-145	174.8-196.5		140-158	189.7-214.1			
M18	5.6	2.0	88-100	119.2-136	1.5	100-117	136-158.5			
	8.8		150-168	203.3-227.6		177-199	239.8-269.6			
	10.9		175-194	237.1-262.9		202-231	273.7-313			
M20	5.6	2.5	108-130	146.3-176.2	1.5	132-150	178.9-203.3			
	8.8		186-205	252-277.8		206-242	279.1-327.9			
	10.9		213-249	288.6-337.4		246-289	333.3-391.6			



Declaration of Conformity



DFK Cab, s.r.o.

Za Olšávkou 391

686 01 Uherské Hradiště

Česká republika / Czech Republic